

**Low-Power Transmitter Based on
Data Transition Information**

Sung-Geun Kim

The Graduate School

Yonsei University

Department of Electrical and Electronic Engineering

**Low-Power Transmitter Based on
Data Transition Information**

by

Sung-Geun Kim

A Dissertation

Submitted to the Department of Electrical and Electronic Engineering
and the Graduate School of Yonsei University
in partial fulfillment of the requirements for the degree of

Doctor of Philosophy

August 2017

This certifies that the dissertation of Sung-Geun Kim is approved.

Thesis Supervisor: Woo-Young Choi

Seong-Ook Jung

Tae Wook Kim

Kangyeob Park

Young-Seok Park

The Graduate School

Yonsei University

August 2017

Table of Contents

Table of Contents	i
List of Tables	iv
List of Figures	vi
Abstract	xiv
1. Introduction	1
1.1. High-Speed Low-Power Serial Interface	1
1.2. Power Dissipation in Transmitter	9
1.3. Outline of Dissertation	12
2. Transmitter Based on Data Transition Information	13
2.1. Data Transition Information in Serialized Data	13
2.2. Extracting Data Transition Information and Serializing with Toggle Signals	18
2.3. Pre-Emphasis with Toggle Signals	29

3. Circuit Implementation	31
3.1. Quadrature Clock Generation	33
3.2. DFF and Toggle to NRZ	35
3.3. Voltage-Mode Output Diver with Pre-Emphasis	41
3.4. Power Consumption Comparison	49
4. Measurement Results	60
4.1. Chip Fabrication and Measurement Setup	60
4.2. Eye Diagram and Energy Efficiency	63
4.3. Summary	72
5. Application Extension	73
5.1. Duobinary with Toggle Signals	77
5.1.1. Relationship between Duobinary and Toggle Signals	77
5.1.2. Voltage-Mode Duobinary Output Driver with Toggle Signals	79
5.1.3. Duobinary Receiver with 1-Tap DFE	86
5.1.4. Implementation and Measurement Results	90
5.2. Duobinary with Consecutive Signals	98
5.2.1. Relationship between Duobinary and Consecutive Signals	98
5.2.2. Consecutive Signal Generation	100

5.2.3. Voltage-Mode Duobinary Output Driver with Consecutive Signals	104
5.2.4. Phase Calibration with Toggle Signals	110
5.2.5. Implementation and Measurement Results	117
6. Conclusion	124
Bibliography	126
List of Publications	129

List of Tables

Table. 2-1.	Truth table between serialized data and toggle signals....	27
Table. 3-1.	Dynamic power consumption analysis of conventional transmitter	54
Table. 3-2.	Dynamic power consumption analysis of our transmitter with toggling serializer	56
Table. 4-1.	Detailed performance summary and comparison	71
Table. 5-1.	Relationship among serialized signal, toggle signals, and duobinary signal	78
Table. 5-2.	Truth table for duobinary driver	82
Table. 5-3.	Performance summary of duobinary transmitter	97
Table. 5-4.	Performance summary of duobinary receiver	97
Table. 5-5.	Relationship among consecutive signal, and duobinary signal	99

Table. 5-6. Truth table for duobinary driver 107

Table. 5-7. Performance summary of duobinary transmitter 123

List of Figures

Fig. 1-1. Typical serial interface block diagram.	3
Fig. 1-2. Block diagram of shift register serializer.	7
Fig. 1-3. Block diagram of tree-type serializer.	7
Fig. 1-4. Block diagram of large ratio serializer.	8
Fig. 1-5. Block diagram of 4:1 ratio transmitter.	11
Fig. 2-1. Block diagram of large ratio serializer.	15
Fig. 2-2. Timing diagram of conventional 4:1 serialization and toggle signals.	16
Fig. 2-3. Timing diagram of conventional 4:1 serialization and toggle.	17
Fig. 2-4. (a) Conventional serialization block and (b) data transition extraction block.	24

Fig. 2-5. Data transition extraction and toggle signals.	25
Fig. 2-6. Timing diagram and block diagram for RZ converting.	26
Fig. 2-7. Timing diagram for serialized data generation from toggle.	27
Fig. 2-8. Overall block and timing diagram of toggling serializer.	28
Fig. 2-9. Pre-emphasis with toggle signals.	30
Fig. 3-1. Block diagram of total transmitter.	32
Fig. 3-2. PPF and DCC for quadrature clock generation.	34
Fig. 3-3. Simulation results of phase distortion of PPF as operation frequency and phase compensation range of DCC.	34
Fig. 3-4. (a) Timing diagram for RZ generation, and (b) TSPC DFF used.	38
Fig. 3-5. (a) NOR gate based SR-Latch, and (b) push-pull SR-Latch.	39

Fig. 3-6. Simulation results of (a) conventional SR-Latch, and (b) push-pull SR-Latch.	40
Fig. 3-7. Schematic of VMDRV (a), VMDRV operation with high SP and low SN state, and VMDRV operation with high SN and low SP state.	45
Fig. 3-8. Schematic of VMDRV with pre-emphasis.	46
Fig. 3-9. Regulator and replica circuit for impedance matching.	47
Fig. 3-10. Regulator and replica circuit for pre-emphasis and boosting gain control.	48
Fig. 3-11. Block diagram for power comparison simulation: (a) conventional transmitter, (b) transmitter with toggling serializer.	52
Fig. 3-12. Detail block diagram of conventional transmitter used for power consumption analysis.	53
Fig. 3-13. Detail block diagram of our transmitter with toggling serializer used for power consumption analysis.	55
Fig. 3-14. Simulated power consumption of conventional and our	

proposed transmitter at 8 Gb/s in 65nm CMOS, respectively.	57
Fig. 3-15. Transient noise simulation with 1 % supply noise at 5 and 8 Gb/s.	58
Fig. 3-16. Simulated jitter increase with supply noise at various data rate.	59
Fig. 4-1. Chip microphotograph of our transmitter.	61
Fig. 4-2. Measurement setup.	62
Fig. 4-3. Measured transmitter output eye diagram with various swing level.	66
Fig. 4-4. Measured transmitter output eye diagram with and without pre-emphasis at 5 and 8 Gb/s having 150mV _{ppd} output DC swing.	67
Fig. 4-5. Measured channel S21 response.	68
Fig. 4-6. Measured channel output eye diagram with and without pre-emphasis at 5 and 8 Gb/s.	69

Fig. 4-7. Measured energy efficiency and comparison.	70
Fig. 5-1. (a) Linear model of duobinary signaling. (b) Composition of duobinary spectrum.	75
Fig. 5-2. Output spectra and waveforms for different data formats passing through an ideal filter. (a) NRZ. (b) Duobinary.	76
Fig. 5-3. Timing diagram of serialized signal, toggle signals, and duobinary signal.	78
Fig. 5-4. Equivalent resistance model of duobinary voltage mode output driver and voltage level of ‘two’ and ‘zero’ level case (a), and ‘one’ level case (b).	81
Fig. 5-5. Voltage-mode duobinary output driver with toggle signal. ..	82
Fig. 5-6. Inverter based XNOR gate (a), and use of XNOR gate as inverter buffer (b).	83
Fig. 5-7. Voltage-mode duobinary output driver with replica bias circuits for duobinary ‘one’ level.	84
Fig. 5-8. Voltage-mode duobinary output driver with replica bias circuit	

for duobinary ‘two’ and ‘zero’ level.	85
Fig. 5-9. The concept of duobinary-to-NRZ converter.	88
Fig. 5-10. Timing diagram of duobinary-to-NRZ converter.	88
Fig. 5-11. Differential duobinary-to-NRZ converter.	89
Fig. 5-12. Chip microphotograph. (a) Duobinary transmitter, (b) duobinary receiver.	92
Fig. 5-13. Measurement setup.	93
Fig. 5-14. Measured duobinary transmitter output eye diagram at 5 Gb/s (a), and 8 Gb/s (b).	94
Fig. 5-15. Simulated PRBS pattern and duobinary pattern from 27–1 PRBS pattern and measured duobinary pattern.	95
Fig. 5-16. Measured duobinary receiver output eye diagram at 2 Gb/s.	96
Fig. 5-17. Measured Bathtub curve of duobinary receiver output at 2Gb/s.	

.....	96
Fig. 5-18. Timing diagram of serialized signal, consecutive signals, and duobinary signal.	99
Fig. 5-19. Consecutive signal extraction.	102
Fig. 5-20. Overall block diagram of consecutive serializer.	103
Fig. 5-21. Equivalent resistance model of duobinary voltage mode output driver and voltage level of ‘two’ and ‘zero’ level case (a), and ‘one’ level case (b).	106
Fig. 5-22. Voltage-mode duobinary output driver with consecutive signal.	107
Fig. 5-23. Voltage-mode duobinary output driver with replica bias circuits for duobinary ‘two’ or ‘zero’ level.	108
Fig. 5-24. Voltage-mode duobinary output driver with replica bias circuits for duobinary ‘one’ level.	109
Fig. 5-25. Training toggle signal sequence for differential (a) and quadrature phase calibration (b).	112

Fig. 5-26. Block diagram of differential phase calibration.	113
Fig. 5-27. Block diagram of quadrature phase calibration.	114
Fig. 5-28. Phase decision circuit.	115
Fig. 5-29. Simulation results of phase calibration block.	116
Fig. 5-30. Block diagram of duobinary transmitter with consecutive signals.	119
Fig. 5-31. Chip microphotograph.	120
Fig. 5-32. Measured duobinary transmitter output eye diagram at 12.5, 20, and 25 Gb/s.	121
Fig. 5-33. Measured duobinary transmitter output eye diagram with and without phase calibration at 20 and 25 Gb/s.	122

Abstract

Low-Power Transmitter Based on Data Transition Information

Sung-Geun Kim

Dept. of Electrical and Electronic Engineering
The Graduate School
Yonsei University

Due to the demand of high quality multi-media data is increased, the amount of data traffic for all kinds of data stream is increased. High-speed serial interface is the most effective way to deal with this increased data amount. In addition to the high-speed operation, energy efficiency become more important in serial interface, with the increased use of portable device. As the transmitter is most power hungry block in serial interface, the lower power transmitter is issued now days.

In this dissertation we demonstrate a low-power wireline transmitter

in which serialization is achieved by toggling serializer with data transition information extracted from parallel input data. This novel technique of serialization provides significantly reduced power consumption since it does not need the short pulse generation block required in the conventional serializer. In addition, the same data transition information can be directly used for implementing 2-tap pre-emphasize and, consequently, the need for the additional serializer required in the conventional pre-emphasis circuits can be eliminated, resulting in further reduced power consumption. A prototype transmitter realized in 65nm CMOS technology achieves energy efficiencies of 0.202 pJ/bit at 5 Gb/s and 0.3 pJ/bit at 8 Gb/s for 150 mV_{pp,d} output voltage swing without preemphasis, and 0.252 pJ/bit at 5 Gb/s and 0.333 pJ/bit at 8 Gb/s with 2-tap pre-emphasis providing 6-dB equalization gain.

We extended our transmitter with data transition information to duobinary transmitter. Due to the inherent characteristic of duobinary generation which use data transition information of adjacent serialized data, toggle signal extracted from our toggling serializer can be directly used with impedance modulation voltage-mode duobinary output driver. Duobinary transmitter with toggle signals and receiver are realized in 65nm CMOS technology. Duobinary signal generation with toggle

signal and transmission are successfully demonstrated with 2^7-1 PRBS data at 5 to 8 Gb/s. Transmitted duobinary data received and converted to NRZ data with 1-tap DFE receiver. BER and Bathtub measurement of receiver verifies the operation of receiver with duobinary to NRZ conversion. To reduce the complexity of voltage-mode duobinary output driver, consecutive signals are generated and used for duobinary generation instead of toggle signals. With consecutive signals, toggle to NRZ converter can be eliminated using same structure in serializer for generation of consecutive signals except for the connection of parallel input data. Quadrature and differential phase calibration block are added for clear serialization using toggle signals which re-use the consecutive signal generator. Duobinary transmitter with consecutive signal is realized in 28nm CMOS technology. Duobinary signal generation with consecutive signal is successfully demonstrated with 2^7-1 PRBS data at 12.5 to 25 Gb/s and operation of phase calibration block is verified with eye diagram measurement.

Keywords: transmitter, low power transmitter, energy efficient, pre-emphasis, data transition information, toggling serializer, consecutive serializer, phase calibration

1. Introduction

1.1. High-Speed Low-Power Serial Interface

As the need of high quality multi-media data is increased, the amount of data for internet networking, server networking, display interface and so on become increased, which deal with all kinds of data stream. To transmit this massive data, two interface method can be used: parallel interface or serial interface. In the parallel interface, each data stream is transmitted through each channel. Although this parallel method is easily implemented, the number of I/O pin is increased as many as the increased transmission speed. This results in the increasing package cost seriously due to the large area and number of pins. In addition, parallel method inherently have some problems such as data skew, clock skew and crosstalk.

These problems mentioned in the parallel interface can be solved with serial interface. In serial interface, all the parallel data streams for massive data are combined in one serial data stream, and this serial data stream is transmitted by single channel. For this reason, serial interface is widely used in modern high-speed communication such as PCI (peripheral component interconnect) express, Ethernet, USB (universal

serial bus), serial ATA (advanced technology attachment), HDMI (high-definition multimedia interface), DVI (digital visual interface), and DisplayPort.

To use the serial interface method, serializer and deserializer which combines the parallel data to serial data and splits serial data into parallel data are necessary in the transmitter and receiver, respectively. Fig. 1-1 shows a typical block diagram of a serial interface with channel. A serializer/deserializer is simply called SERDES. The transmitter receives low speed parallel data from a source digital core and combines it in serializer with clock generated from clock source. The serialization is performed by multiplexer which should be synchronized with a clock. The serialized data finally are transmitted with output driver, which can be implemented in various type according to the detail application specification. The transmitted serialized data stream passes through a channel and are received in the front-end of receiver which is generally implemented with sampler. Received serial data stream is converted to the parallel data with deserializer incorporated de-multiplexer. A clock for the de-multiplexer also should be synchronized with the system clock in transmitter, but if any additional clocking information is not transmitted from the transmitter, the receiver should recover the clock from the received data stream. This operation is performed clock-and-

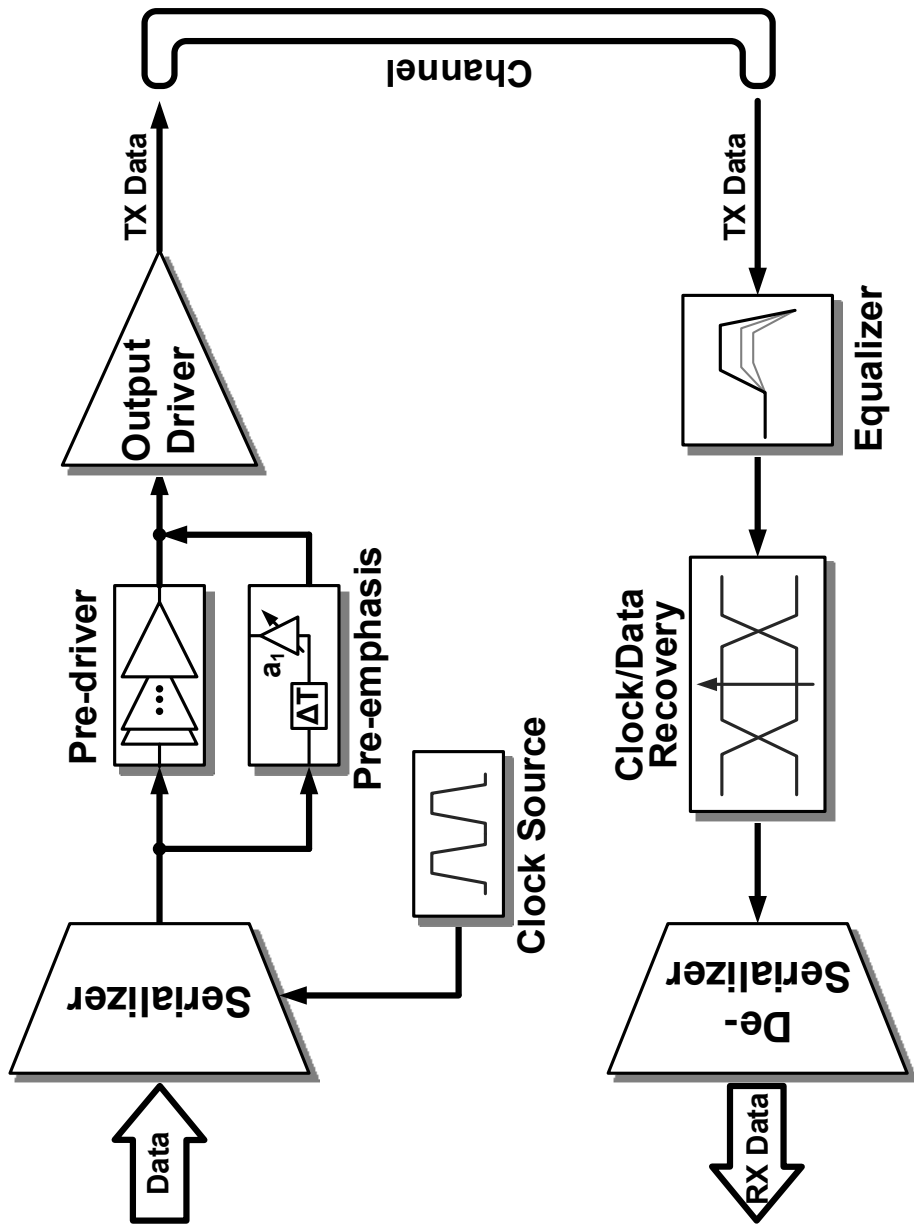


Fig. 1-1. Typical serial interface block diagram.

data-recovery (CDR) circuit. For compensation of low-pass filtering characteristic of the channel, pre-emphasis and equalizer are employed in transmitter and receiver, respectively.

Dealing with the massive data, transmission speed become higher in serial interface and energy efficiency become more important issue now days in some application such as mobile devices in which battery life time is important or data center in which hundreds of thousands of servers using serial interface to communicate each other are concentrated in one place. In serial interface, transmitter is most power hungry block which deals with fastest data stream and reducing transmitter power consumption is very important for reducing total serial interface power consumption. Most of power consumed in transmitter are two part. One is the serialization with clocking and the other is output driver with pre-emphasis.

In first, several types of serializer have been developed for low power design: shift register [1], tree-type [2], and large ratio multiplexer [3]. Fig. 1-2 shows the operation of shift register. 2:1 multiplexer receives one of parallel data and output data of before multiplexer, combines those data with short pulse, and delivers multiplexed data to the DFF. The DFF moves 1-bit with full-rate clock whose period is equal to that of the final serialized data. Though this method is straightforward,

multiplexers and DFFs needs high-speed short pulse and full-rate clock consuming large power. Also, the maximum operating data rate is limited by device performance. Tree-type serializer consists of 2:1 multiplexers with five latches for data aligning to avoid glitch problem as shown in Fig. 1-3. Each stage of multiplexers operates with clock which have same period of input data rate of each multiplexer. Thus, final stage of serializer uses half-rate clock and remaining parts of serializer use lower speed clock, leading to save power consumption. Even though the tree-type serializer use lower speed clock than shift register type serializer, it use half-rate clock in final stage consuming large power. Large ratio serializer uses large fan-in multiplexer which serializes more than two input data by pulse signals generated from multi-phase clock signals as shown in Fig. 1-4. The clock speed can be lower with the ratio of serializer, but the number of multi-phase of clock is increased also. In addition, consideration of parasitic capacitance at the output node of large fan-in multiplexer is needed for target operation speed.

In second, power consumption of output driver. Static power consumption of output driver is determined with output swing due to the channel and receiver impedance matching and this power has large portion in total power consumption of transmitter. It is well-known that using voltage-mode output driver is efficient for power saving and one

fourth of power can be saved using differential voltage mode output driver compared to the differential current mode output driver [4]. However, implementing pre-emphasis with voltage-mode output driver is difficult and needs complex circuits for pre-emphasis increasing power consumption. For lowering power consumption, many techniques are investigated but the power consumption for delayed data sequence generation is inhabitable.

In our research, we investigate a new transmitter topology which have large fan-in structure based serialization and voltage-mode output driver with pre-emphasis for lowering power consumption. In addition to the low power transmitter with pre-emphasis, we investigate duobinary transmitter with voltage-mode duobinary output driver for low power consumption.

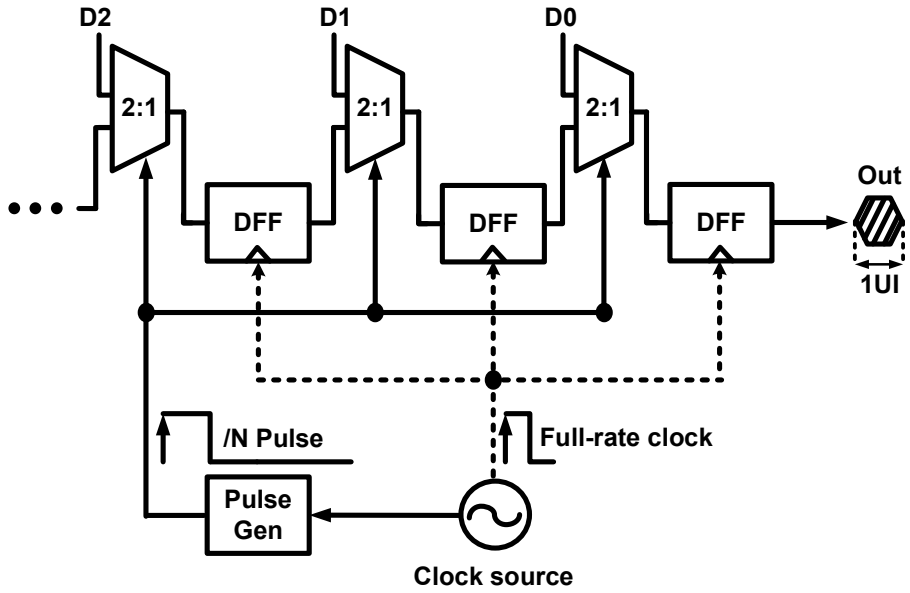


Fig. 1-2. Block diagram of shift register serializer.

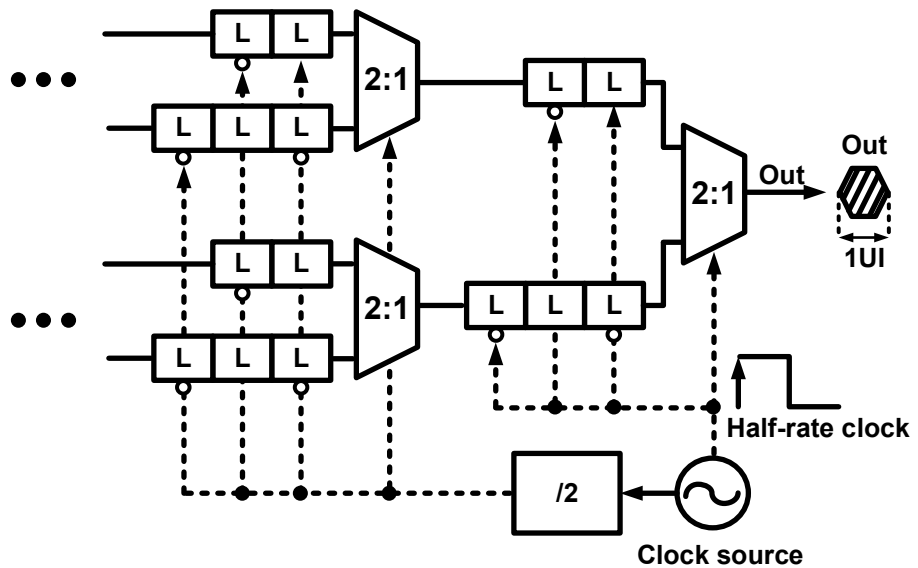


Fig. 1-3. Block diagram of tree-type serializer.

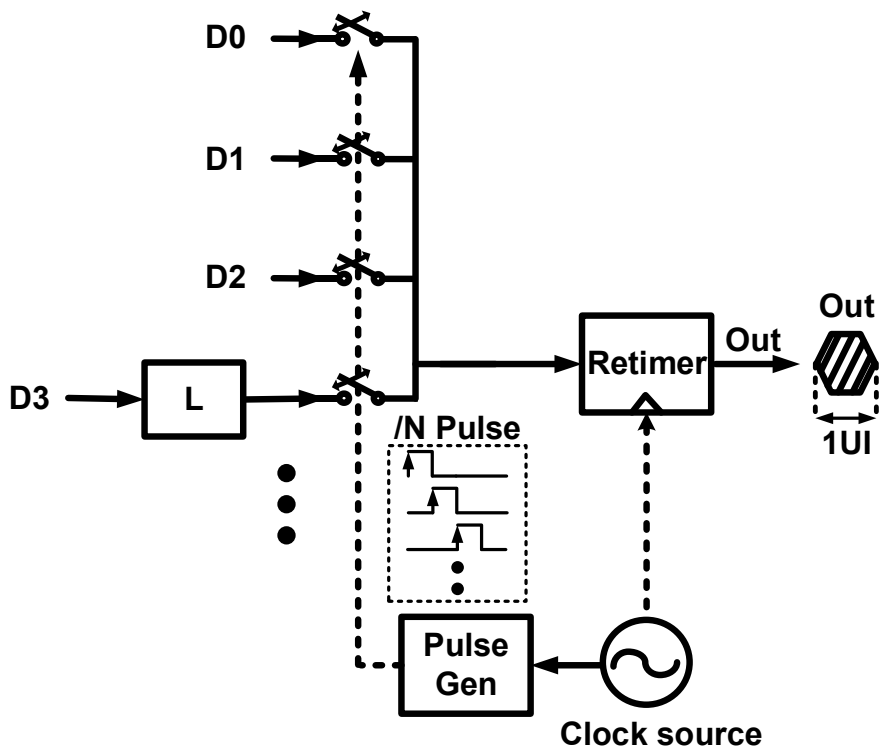


Fig. 1-4. Block diagram of large ratio serializer.

1.2. Power Dissipation in Transmitter

As mentioned before, in low-power wireline transmitters, large ratio serialization has been used so that power consumption due to distribution of high-frequency clock signals can be reduced. However, the output capacitance and parasitic capacitance are increased as the ratio of serialization is increased. Recently, the low-power transmitters employing large ratio serialization are reported to reduce power consumption maintaining operation speed as possible [5]-[7]. Fig. 1-5 shows the block diagram of 4:1 ratio transmitter with pre-emphasis, which consists of data aligner, pulse generator, serializer, additional serializer for pre-emphasis, pre-driver, output driver with pre-emphasis, and clock buffers. The data aligner is used for parallel input data aligning with quad-rate clocks to avoid glitch problem with serialization. The pulse generator provide short pulses with quad-rate clocks which have timing information when and what the parallel input data should be serialized. With the aligned parallel input data and short pulses provided from pulse generator, serializer generates final serialized output data and delivers it to the output driver through the pre-driver stage. Additional serializer is used to 1-bit delayed data generation for pre-emphasis. As the large ratio serialization, high-frequency clock signals can be replaced

to quad-rate clock so that power consumption due to distribution of high-frequency clock signals can be reduced. However, despite of using quad-rate clock, the width of each pulses used for providing precise timing information to the serializer is same as the period of serializer output data. Generation and distribution of such short pulse signals having sufficiently fast rising and falling time consume a fair amount of power.

Increasing of the amount of data demands higher bandwidth not only for the circuit but also for the channel used in data transmission. Widely used circuit technique for the channel bandwidth enhancement is FFE (feed-forward equalization) pre-emphasis. In general, for n -tap pre-emphasis, serialized output need n -bit delay which can be generated with DFF using full-rate clock. To avoid the use of full-rate clock, additional n serializers are used for n -bit delayed data using phase shifted short pulses. In simple case, the channel shows 1-pole low-pass filter characteristic, 2-tap pre-emphasis which consists of main tap and 1-bit delayed tap can be used with minimum additional power consumption for pre-emphasis. However, additional pre-emphasis also needs short pulses and increasing of the total transmitter power is inevitable.

To sum it up, transmitter consumes much of power to provide timing information in final serializer or pre-emphasis and power consumption can be saved effectively with replace the role of the timing information.

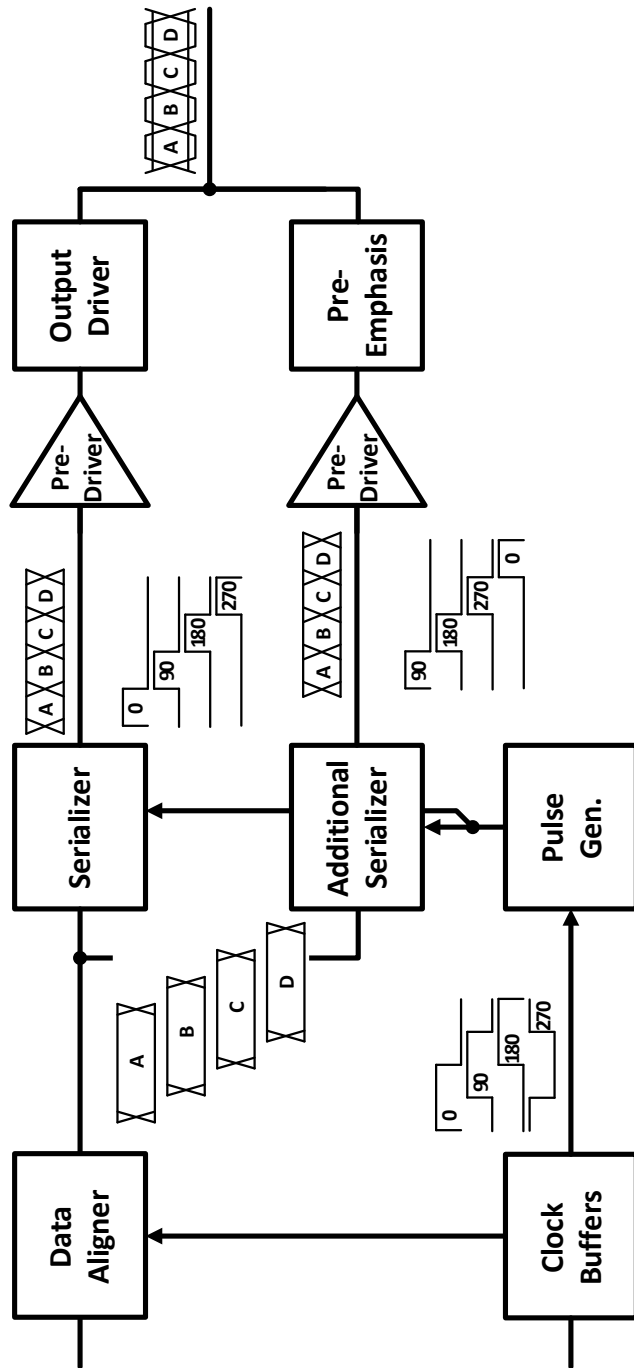


Fig. 1-5. Block diagram of 4:1 ratio transmitter.

1.3. Outline of Dissertation

The main goal of this research is to investigate and develop a novel low-power transmitter structure in which serialization is achieved not with timing information in the clock signals but with the data transition information in parallel input data. Furthermore, the data transition information is used for pre-emphasis directly saving more power consumption. In chapter 2, basic concept of our transmitter based on data transition information is introduced. The operational principle about extraction of data transition information and use of that information to generate serialized data and pre-emphasized data are explained. In chapter 3, detail circuit implementation of our transmitter is described and power consumption is compared with conventional one. The measurement results are given in chapter 4. Chapter 5 proposes the use of data transition information to extend to duobinary transmitter. Toggling signals or consecutive signals are directly used for duobinary signaling. Finally, this dissertation will be summarized in chapter 6.

2. Transmitter Based on Data Transition Information

2.1. Data Transition Information in Serialized Data

In general 4:1 serialization, parallel data are combined with timing information which can be provided from quadrature clock signals as mentioned before. However, if the serializer can combine the parallel data without timing information from clock signals, much of power consumed in clock buffers and pulse generators can be saved as shown in Fig.2-1. Moreover, using the data transition information which is used for combining parallel data to serial data, output data also can be pre-emphasized without any clock signals. As the information for pre-emphasis is generally provided from 1-bit delayed final output data which deals with highest speed clock signals in the transmitter, plenty of power can be saved if we pre-emphasis not with the clock signals but the data transition information.

Before explain about the data transition information, it is helpful to see the conventional serialization process for understanding the relationship between data transition information and serialized output data. Fig. 2-2 shows the timing diagram for conventional 4:1

serialization. The aligned parallel data (A, B, C, D) and pulse signals from quadrature clocks (P_A , P_B , P_C , P_D) are combined in serializer. The pulse signals provide the timing information what and when the parallel data need to be selected and serialized and parallel data are serialized in one bit data sequence. In this point, we can see that the serialized output data consist of two types of information, data transition information and none transition information. Then we can divide the data transition information into positive toggle signal, T_P , which indicate the data transition from 0 to 1 and negative toggle signal, T_N , which indicate the data transition from 1 to 0. In other words, if we extract these toggle signals from parallel input data, we can serialized the output data without clock.

Fig. 2-3 shows the transmitter with toggling serializer which generate toggle signals from parallel input data. The aligned parallel input data are serialized without clock signals in toggling serializer. In addition, the toggle signals which have data transition information can be used directly for pre-emphasis without clock saving more power.

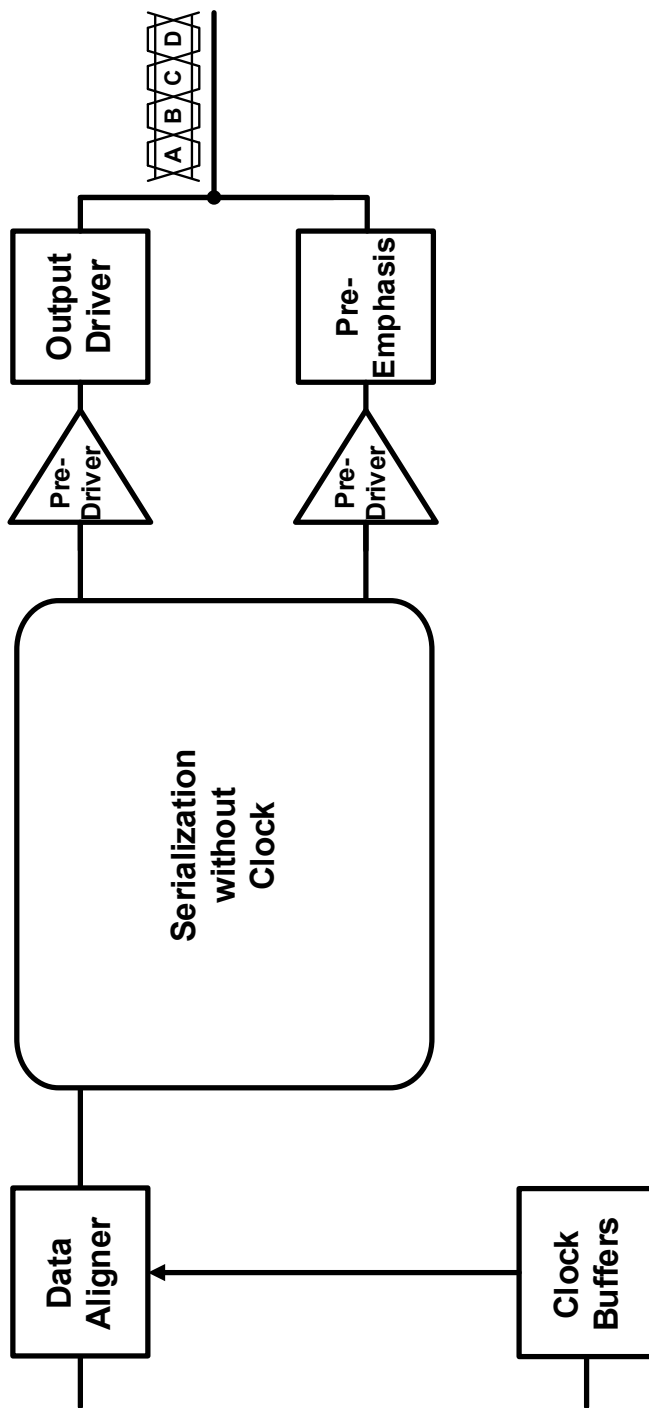


Fig. 2-1. Block diagram of large ratio serializer.

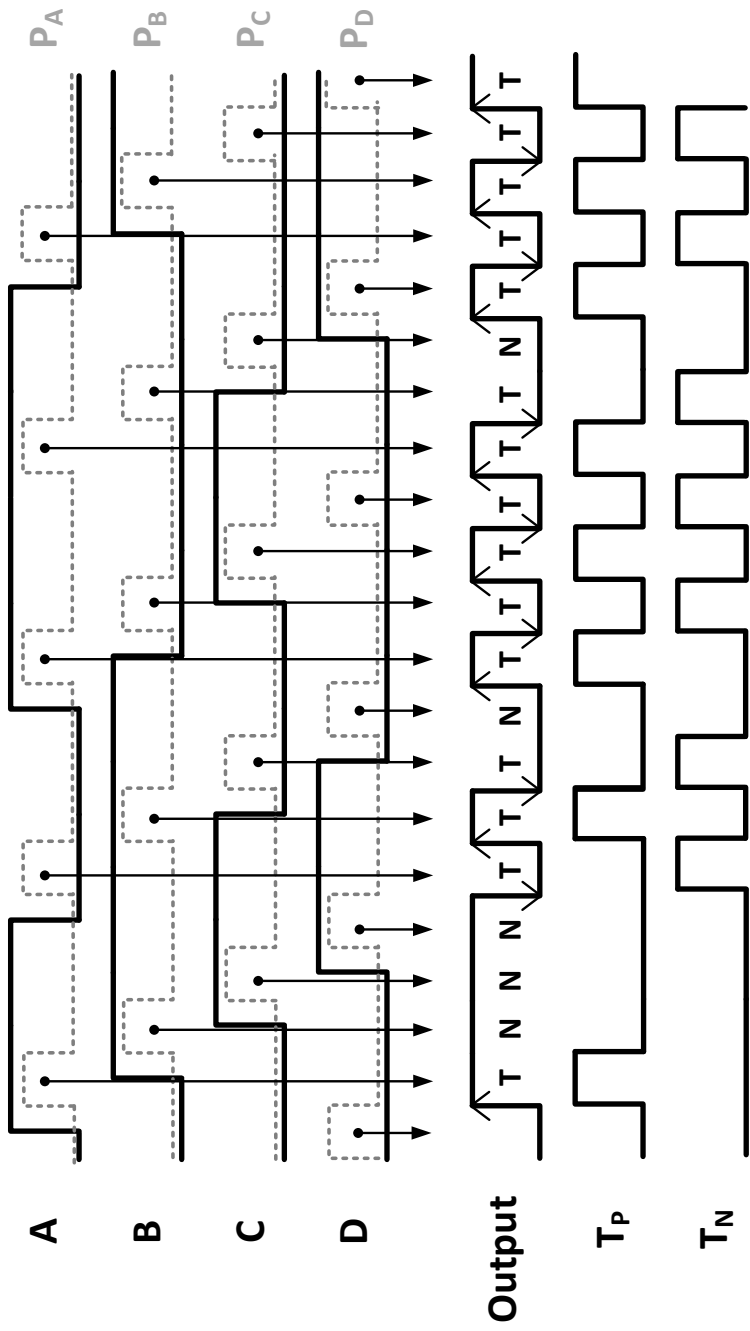


Fig. 2-2. Timing diagram of conventional 4:1 serialization and toggle signals.

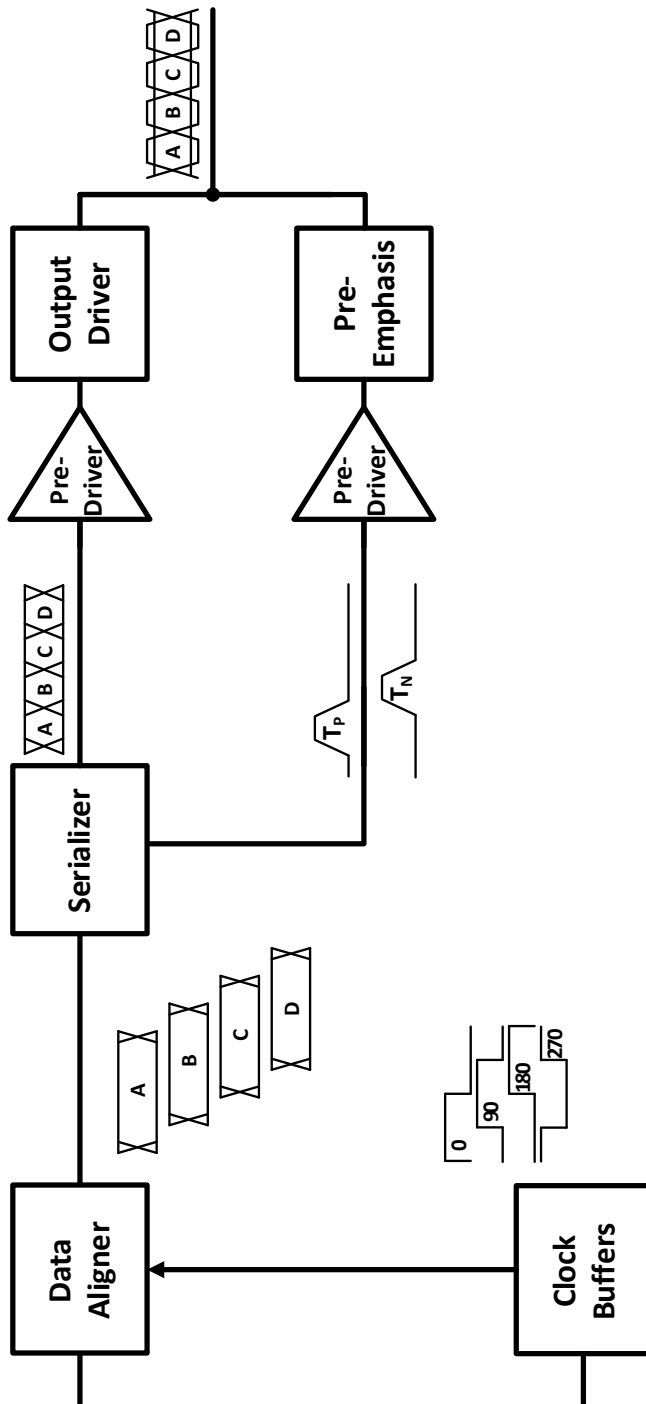


Fig. 2-3. Timing diagram of conventional 4:1 serialization and toggle

2.2. Extracting Data Transition Information and Serializing with Toggle Signals

When serialization is performed with timing information from clock signals, short pulse signals generated from quadrature clocks are combined with parallel input data. Fig. 2-4 (a) shows the serializer segment block with parallel input data and clock signals for pulse generation. One of four parallel input data is selected with pulse signal generating partial serialized data. For example, parallel input data A is selected when the pulse signal P_A is high in 'segment A' block generating data pulse D_A . Other parallel input data B, C, and D are selected with P_B , P_C , and P_D , respectively, in the same way. Due to the timing information, each data pulse does not overlap and four parallel input data are serialized by simple OR operation. However, though serializer uses quadrature clock lowering clock speed and saving power, short pulses are needed due to the timing information for not overlapped data pulses. The blocks for these short pulses consume large power and reduces the effect of using large ratio serialization for power saving. In order to avoid using short pulses, serialization is achieved only with the data transition information in our serializer. In Fig. 2-4 (b) shows simply how the data transition information can be extracted from adjacent parallel input data.

When the two adjacent parallel input data compared, the positive transition information and negative transition information between those data can be extracted, separately. For example, when the positive transition is occur between parallel input data A and B, positive transition information is extracted in positive toggle signal segment, $T_{P,AB}$, with simple logic, $T_{P,AB} = \bar{A}\&B$. When the negative transition is occur, negative transition information is extracted in negative toggle signal segment, $T_{N,AB}$, with simple logic, $T_{N,AB} = A\&\bar{B}$. Data transition information between other parallel input data can be extracted in the same way generating positive toggle signal and negative toggle signal as shown in Fig. 2-5. Each four positive toggle signal segments, $T_{P,AB}$, $T_{P,BC}$, $T_{P,CD}$, $T_{P,DA}$, are combined by simple OR logic generating final positive toggle, T_P . Negative toggle signal, T_N , is generated in the same way.

When the toggle signal segments are combined with OR logic, each of four segments should not be overlapped as timing diagram shown in Fig. 2-5. For this we need some operation before data comparison. For the clear understanding, timing diagram of parallel data is given in Fig. 2-6. The dotted lines show the compared area for extraction of data transition information. When the adjacent two data are compared, other two data should not affect to them for extraction of the partial toggle signals exactly. However, with general aligned parallel input data, it is

not. For example, when parallel input data A and B are compared for extraction of T_{AB} (dotted line), gray colored boxes in data C and D have other information, disturbing clear extraction just between data A and B. This prohibit the use of same logic at the same time for all parallel data comparison. To solve this problem, we can eliminate the gray colored boxes in the aligned parallel input data when four parallel input data are aligned as shown in Fig. 2-6. This help clear extraction of data transition information between adjacent two input data. The parallel input data are converted to RZ format.

The data transition information in parallel input data is extracted and saved to the toggle signals. Then, from these toggle signals, serialized output data can be generated. As mentioned before, positive toggle signal has positive transition information of serialized output data and negative toggle signal has negative transition information of serialized output data, so the serialized output data from toggle signal can be directly made. The timing diagram for this is shown in Fig. 2-7. When the positive toggle signal, T_P , is high and negative toggle signal, T_N , is low, positive output, S_P , is high and negative output, S_N , is low. On the contrary, when T_P is low and T_N is high, S_P is low and S_N is high. When both toggle signals, T_P and T_N , are low, S_P and S_N is maintain previous state. Because serialized data cannot transit both direction at the same time, positive

toggle signal and negative toggle signal cannot occur simultaneously. The truth table which shows the relationship between serialized output data and toggle signals can be made as shown in Table 2-1. This truth table indicate that conversion logic for serialized NRZ signals from toggle signals is just simple SR-Latch. As the inherent characteristic of toggle signal, forbidden state of SR-Latch never occur.

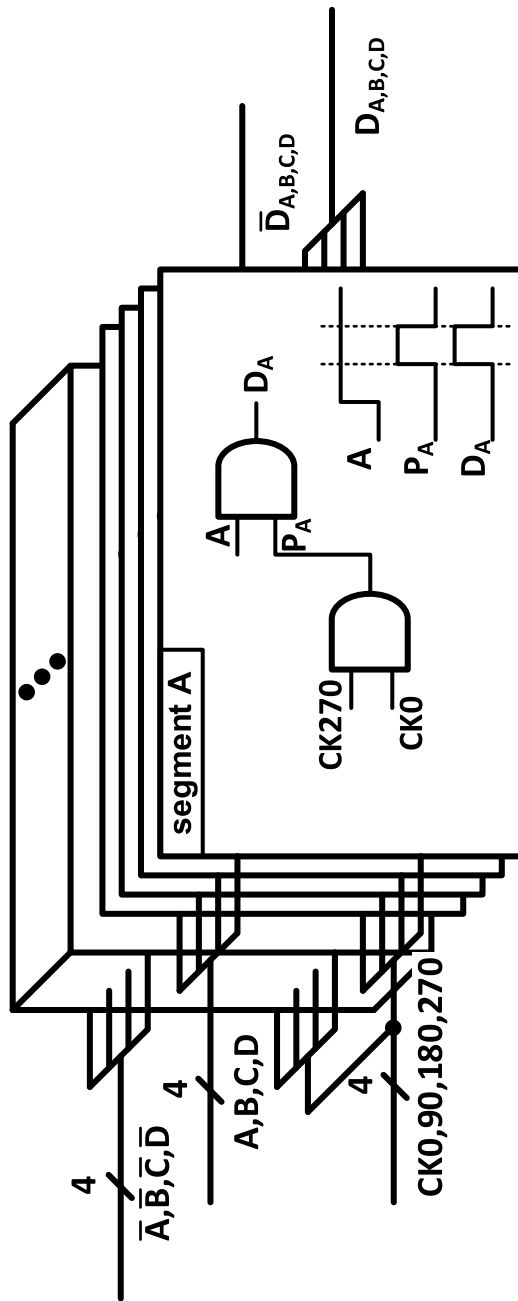
Overall block diagram and timing diagram of our proposed serializer, named toggling serializer, is shown in Fig. 2-8. Input parallel NRZ data (A, B, C, D) are first aligned with 90 degree phase shift between adjacent data with quadrature clock signals and converted in RZ format (A', B', C', D') with simple resettable DFFs to avoid disturbing proper comparison of adjacent data. Then logic blocks are followed for toggle signal generation. Logic operations for positive toggle signal and negative toggle signal are given as

$$\begin{aligned} T_P &= (\bar{A}' \cdot B') + (\bar{B}' \cdot C') + (\bar{C}' \cdot D') + (\bar{D}' \cdot A') \\ &= \overline{((\bar{A}' \cdot B') \cdot (\bar{B}' \cdot C') \cdot (\bar{C}' \cdot D') \cdot (\bar{D}' \cdot A'))} \end{aligned} \quad (2-1)$$

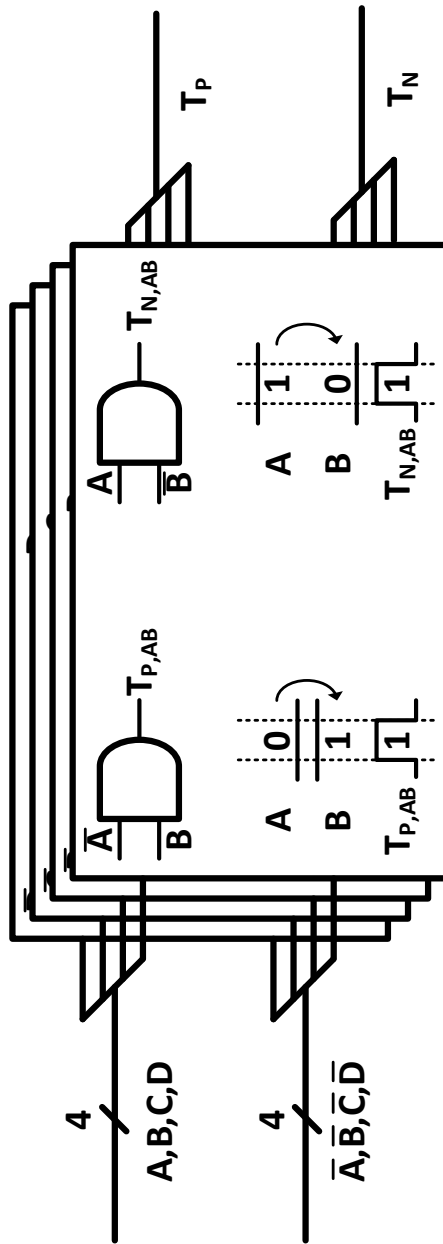
$$\begin{aligned} T_N &= (A' \cdot \bar{B}') + (B' \cdot \bar{C}') + (C' \cdot \bar{D}') + (D' \cdot \bar{A}') \\ &= \overline{((A' \cdot \bar{B}') \cdot (B' \cdot \bar{C}') \cdot (C' \cdot \bar{D}') \cdot (D' \cdot \bar{A}'))} \end{aligned} \quad (2-2)$$

In (2-1) and (2-2), logic operations with AND gates and OR gates are simply converted to NAND gates by Boolean algebra for easy implementation. Logic operations produce positive toggle signal, T_P ,

indicating the serialized output should have 0 to 1 transition and, negative toggle signal, T_N , indicating 1 to 0 transition. Another operation on T_P and T_N with SR-Latch provides the desired serialized output (S_P and S_N). In addition, T_P and T_N can be directly supplied to the pre-emphasis block as they contain the information when the transmitter output needs to be pre-emphasized. Note that clock signals are needed only for the RZ data aligner in our transmitter.



(a)



(b)

Fig. 2-4. (a) Conventional serialization block and (b) data transition extraction block.

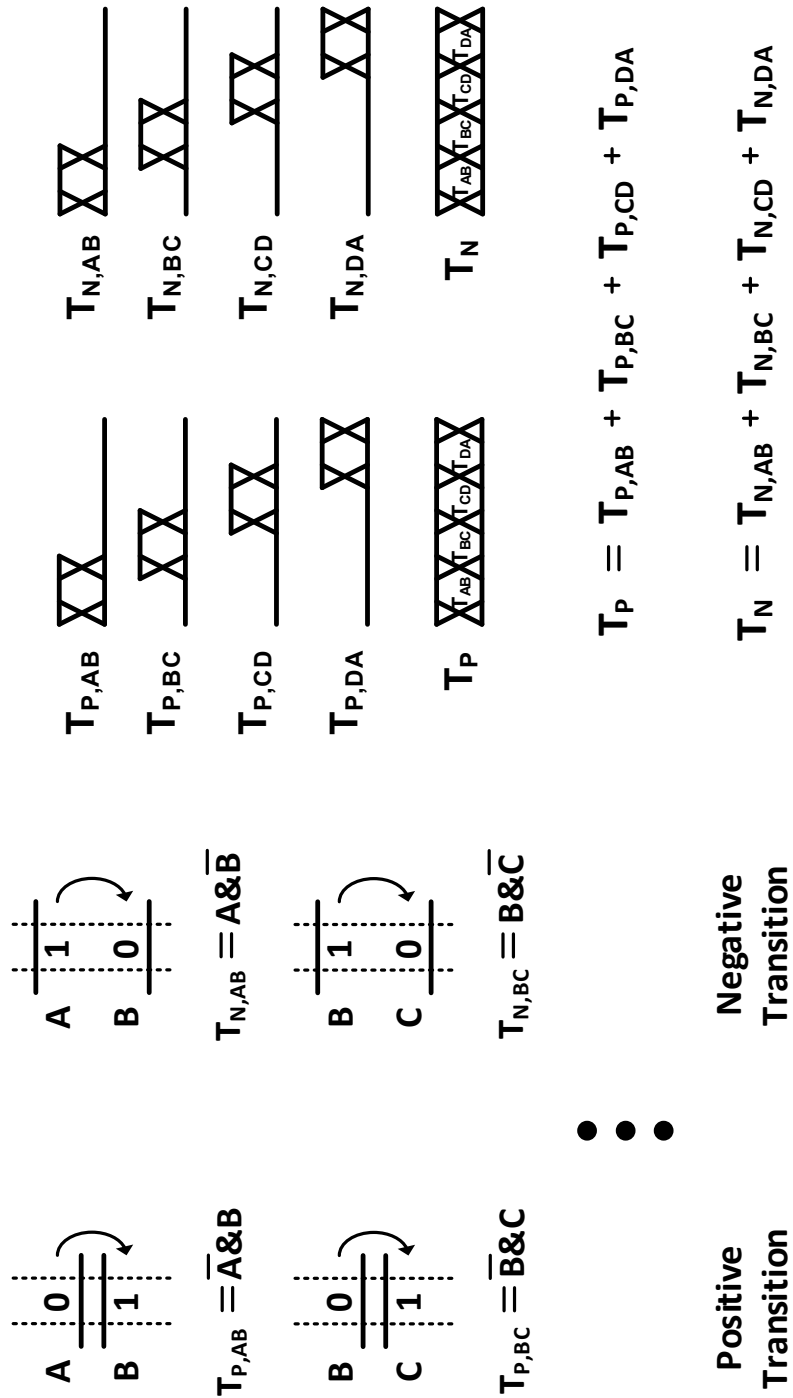


Fig. 2-5. Data transition extraction and toggle signals.

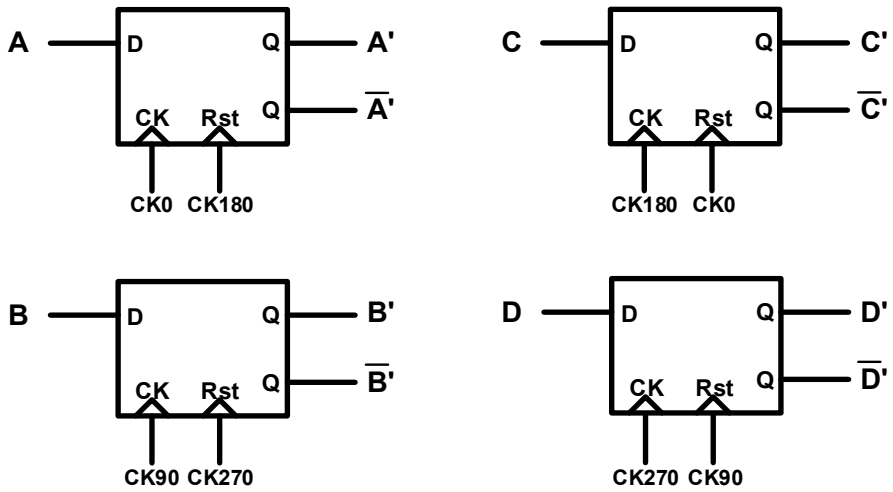
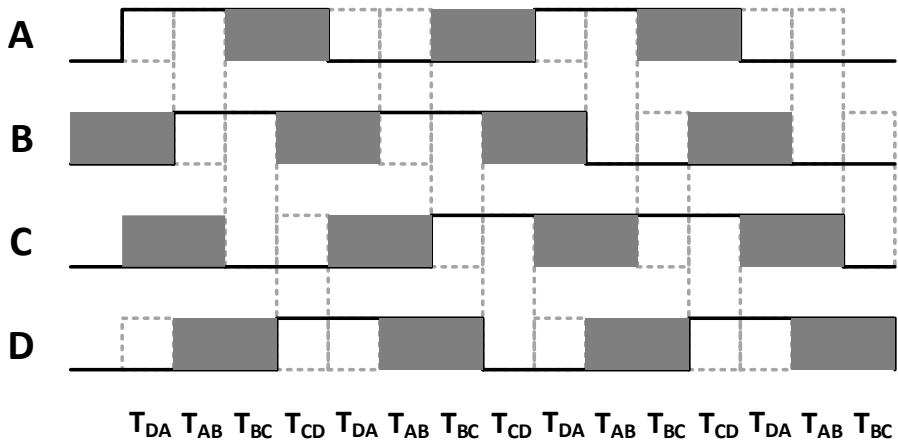


Fig. 2-6. Timing diagram and block diagram for RZ converting.

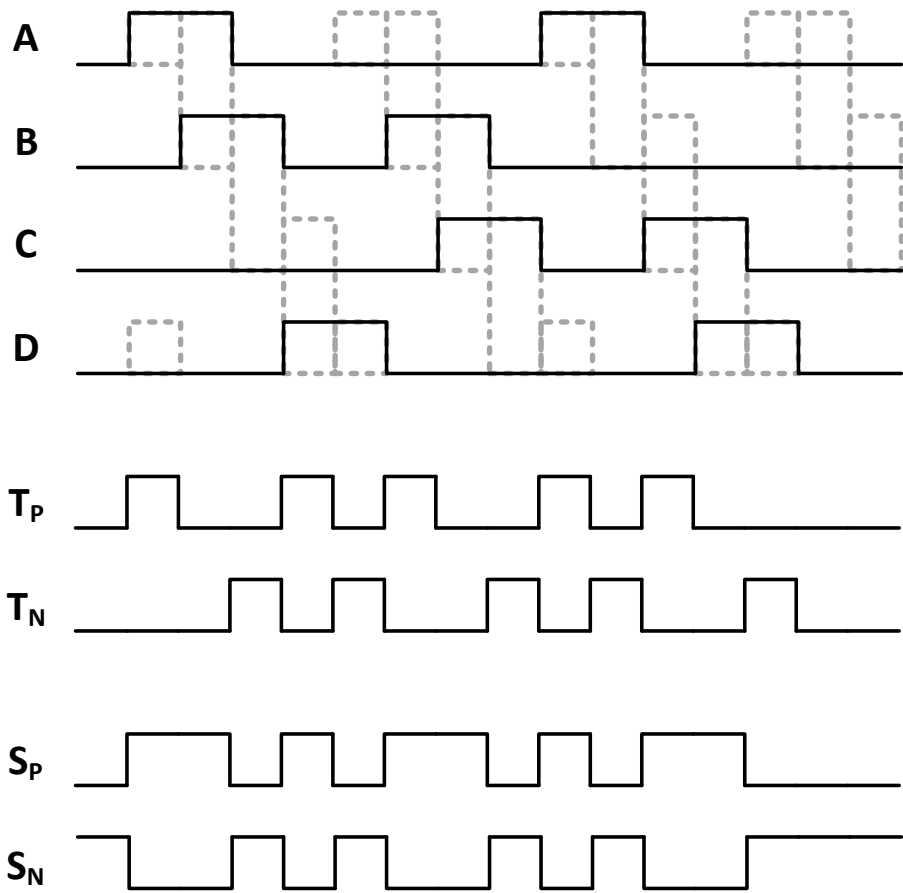


Fig. 2-7. Timing diagram for serialized data generation from toggle signals.

TABLE 2-1

TRUTH TABLE BETWEEN SERIALIZED DATA AND TOGGLE SIGNALS

T_P	T_N	S_P	S_N
1	0	1	0
0	1	0	1
0	0	No Change	No Change

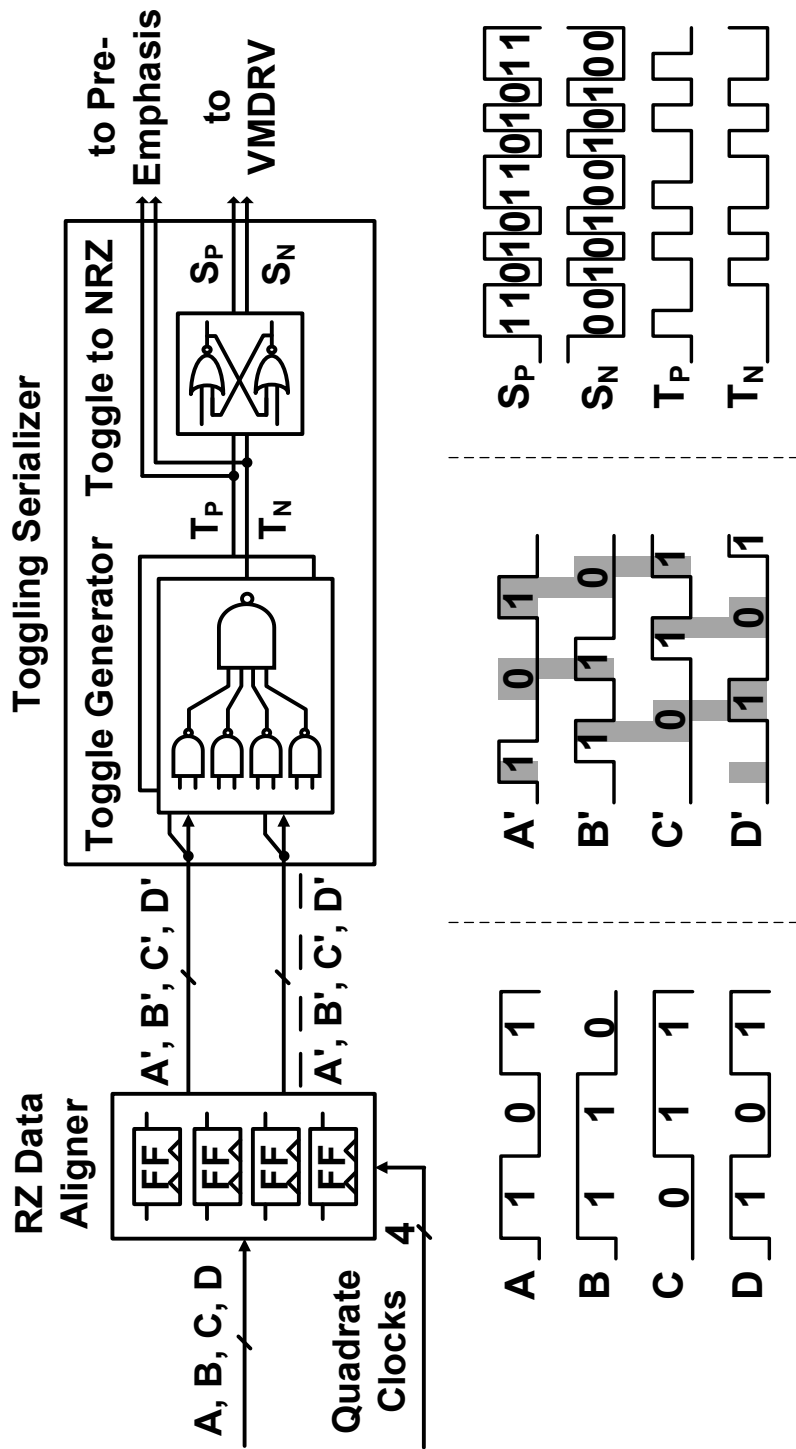


Fig. 2-8. Overall block and timing diagram of toggling serializer.

2.3. Pre-Emphasis with Toggle Signals

In conventional 2-tap pre-emphasis, 1-bit delayed signal of final serialized output is needed for emphasizing output data properly. However, as the generation of 1-bit delayed signal of final serialized output needs full-rate clock which is fastest and, hence, needs most of power in transmitter. To avoid using full-rate clock, another 4:1 serializer is used for 1-bit delayed signal which also employs short pulses from quadrature clock for serialization as like main serializer. This method can reduce power consumption but, copied serializer consumes much power yet.

To replace the information of 1-bit delayed signal, we can directly use the toggle signals from toggling serializer as the toggle signals have data transition information which can be used to pre-emphasize instead of 1-bit delayed signal. Fig. 2-9 shows the timing diagram which explains the pre-emphasis operation with toggle signals. As the positive toggle signal has the positive transition information, the serialized output signal is emphasized positively when the positive toggle signal indicates high. In the same way, the serialized output signal is emphasized negatively when the negative toggle signal indicates low. This pre-emphasis can be operated without any high-speed clock signals or additional serializer.

saving much of power consumed in those blocks.

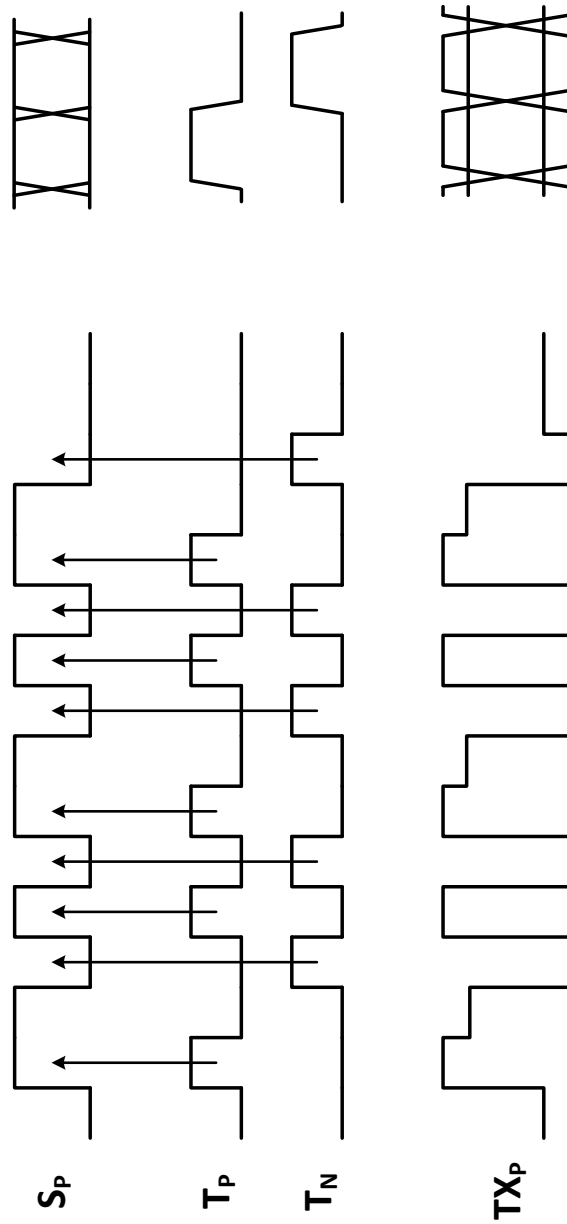


Fig. 2-9. Pre-emphasis with toggle signals.

3. Circuit Implementation

Total transmitter based on data transition information is designed in 65-nm CMOS technology. Fig. 3-1 shows the block diagram of our transmitter which consist of passive polyphaser filter (PPF) [8] for four phase clock generation from external differential clock, duty cycle corrector (DCC) for phase control, resettable DFF for data align, toggling serializer which extracts data transition information and generates toggle signals and serialized NRZ data, and voltage-mode output driver (VMDRV) with 2-tap pre-emphasis using toggle signals from toggling serializer. For low power consumption, all sub blocks consist of CMOS type rather than CML type. Explain of detail circuit implementation follow next.

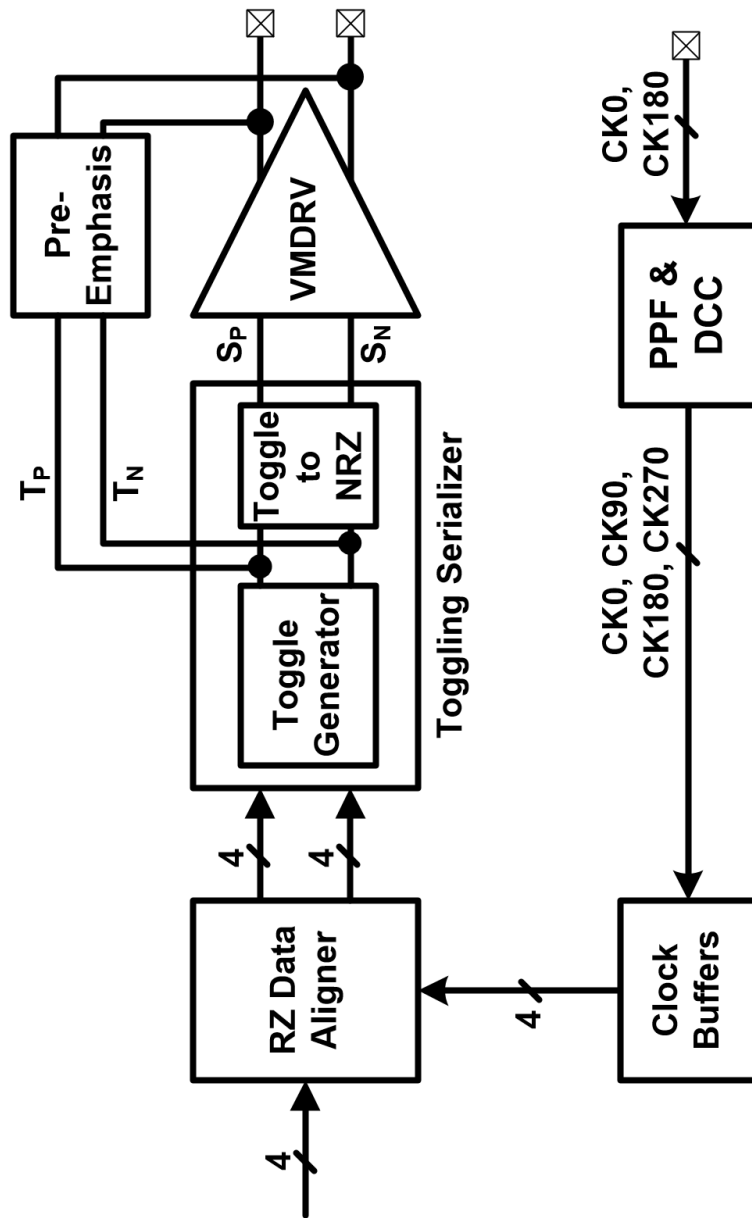


Fig. 3-1. Block diagram of total transmitter.

3.1. Quadrature Clock Generation

To avoid many challenges associated with global multiple phase clocking, input clock of our transmitter is differential. Then four phase clocks which are needed in parallel data align block are generated from two stage passive PPF [8] and phases are controlled by DCC as shown in Fig. 3-2. Quadrature phase of PPF are distorted due to passive component characteristics that are frequency dependent. DCC followed by PPF compensates phase distortion with delay control for following buffers. Fig. 3-3 shows simulation results of phase distortion of PPF as operation frequency and phase compensation range of DCC. Phase delay of quadrature clock varies from 125ps to 145ps as the operation frequency changes from 1GHz to 2GHz and the phase delay range from DCC is about 53ps which can cover the phase delay variation of PPF.

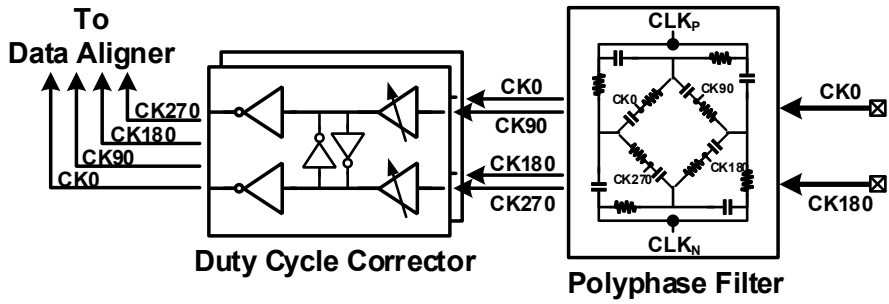


Fig. 3-2. PPF and DCC for quadrature clock generation.

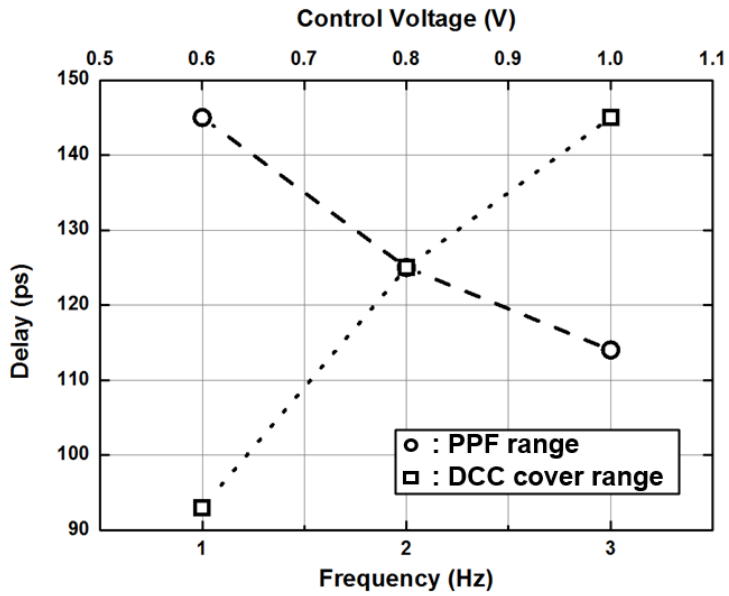


Fig. 3-3. Simulation results of phase distortion of PPF as operation frequency and phase compensation range of DCC.

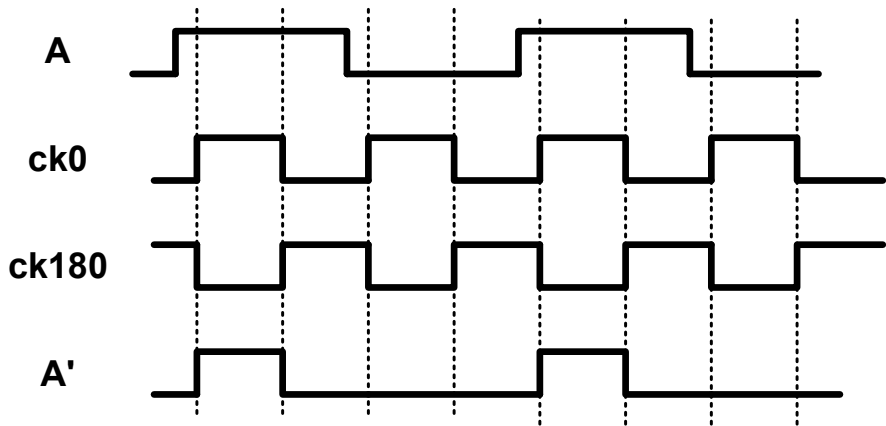
3.2. Resettable DFF and Toggle to NRZ

For proper extraction of data transition information, parallel input data need data format conversion to RZ format. This operation can easily be acquired with resettable DFFs which are used to align parallel data for serialization. When each four parallel input data are aligned according to each quadrature clock in each DFF, 180 degree shifted clock of each phase also is delivered as reset signal. For example, input data A is aligned with 0 degree clock, ck_0 , and reset to the 'zero' with 180 degree clock, ck_{180} , then converted to RZ format data A' as shown in Fig. 3-4 (a). TSPC DFF is used for low power implementation as shown in Fig. 3-4 (b). We use PMOS adopted to the \bar{Q} signal for reset operation. This approach can allow us to use the clock for reset signal without using 180 degree shifted clock because the use of PMOS has an inverting effect. Using PMOS reset, we can eliminate fan-out mismatch of quadrature clock and phase offset problem between sampling clock and reset clock.

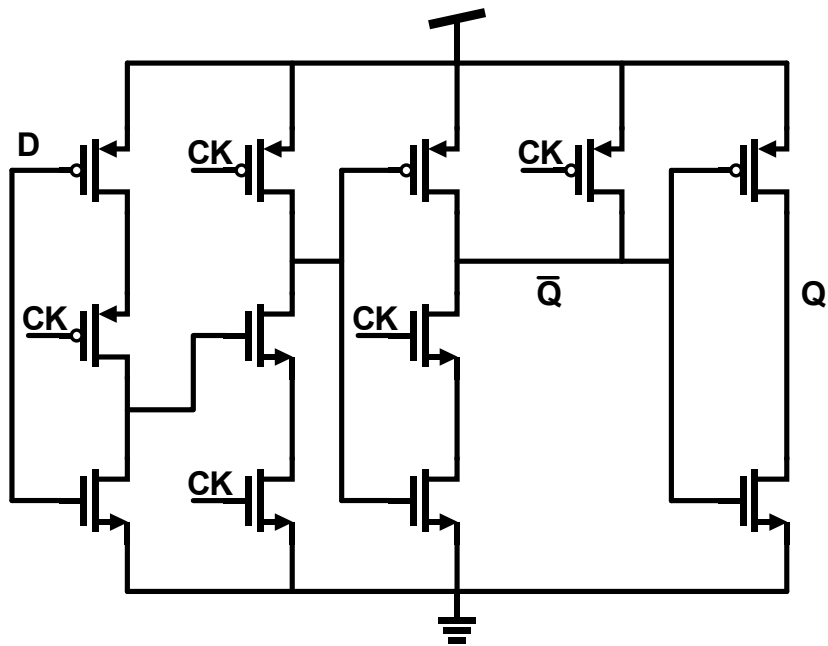
The toggle signal can be generated with simple SR-Latch operation and, as the generated signal from SR-Latch is the final serialized output, high speed operation of SR-Latch is needed for clear serialized output data generation. However, the relationship between serialized output

data and toggle signal needs SR-Latch with NOR gate as mentioned before. As the NOR gate has three stack structure and employs two of three stacked PMOS, the operation speed of SR-Latch with NOR gate is slower than that of SR-Latch with NAND gate. For operation speed enhance, we change the SR-Latch structure as shown in Fig. 3-5 (b). In our push-pull structure SR-Latch alleviate three problems in conventional SR-Latch structure with NOR gate. First, stack number. In conventional structure, voltage headroom problem for high-speed operation as three stacked need more V_{DS} . Second, the use of PMOS. The conventional structure employs two-stacked PMOS which have slower majority carriers. Moreover, two PMOS are used for input transistors that causes more operation speed degradation. Third, the duty cycle. Output latch stage have unbalanced structure due to the third-stacked PMOS transistors result in the distorted duty cycle. In our push-pull structure, third-stacked PMOS are eliminated and input transistors are replaced NMOS with cross input receiving. When the T_P is high, upper side NMOS of output signal S pushes the current generating high-state output. When the T_N is high, lower side NMOS of output signal S pull the current generating low-state output. When both of two toggle signals are low, input transistors are off and output signal is maintain before state with latch operation. As the final latch stage have a balanced

structure due to the elimination of third stacked PMOS transistors. Fig. 3-6 shows the simulation eye diagrams of conventional and our push-pull SR-Latch operation with 8 Gb/s. For simulation, both type of SR-Latches are sized same to consume same power and same output capacitor is loaded. With conventional structure, output eye diagram shows ISI resulted from the low operation speed and distorted crossing point and duty cycle. However, we can see that the improved output eye diagram with our structure in the aspect of ISI and duty cycle from 17.5% to 42.5%.

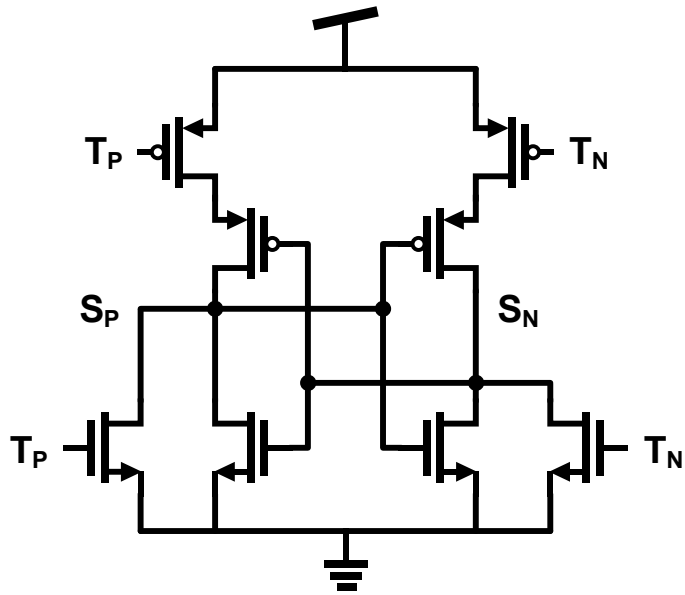


(a)

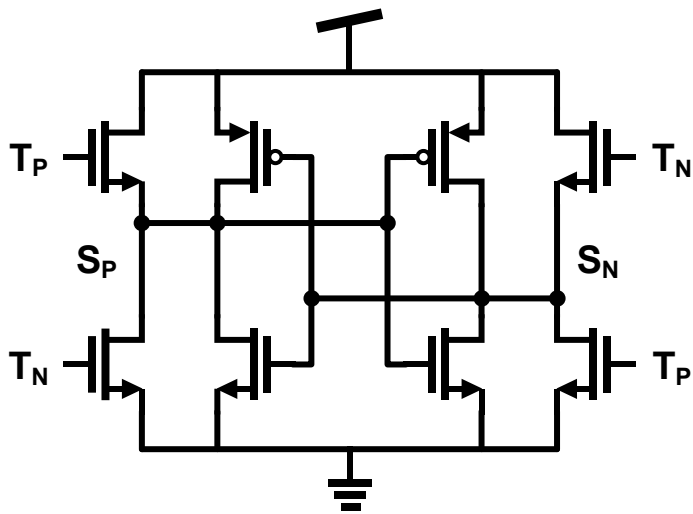


(b)

Fig. 3-4. (a) Timing diagram for RZ generation, and (b) TSPC DFF used for resettable DFF.

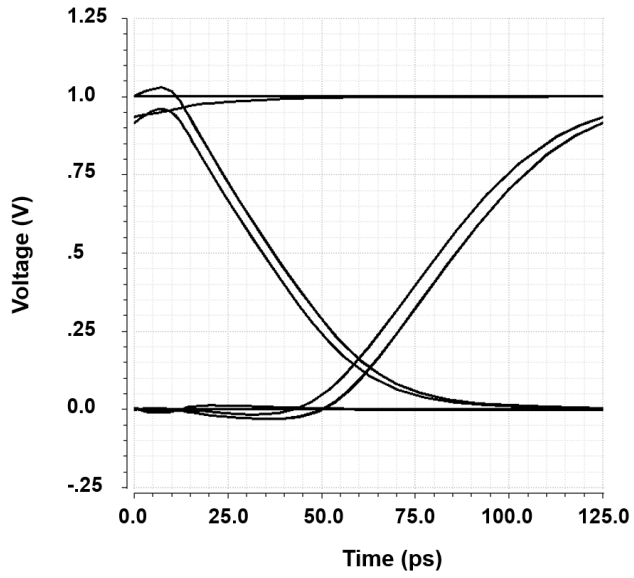


(a)

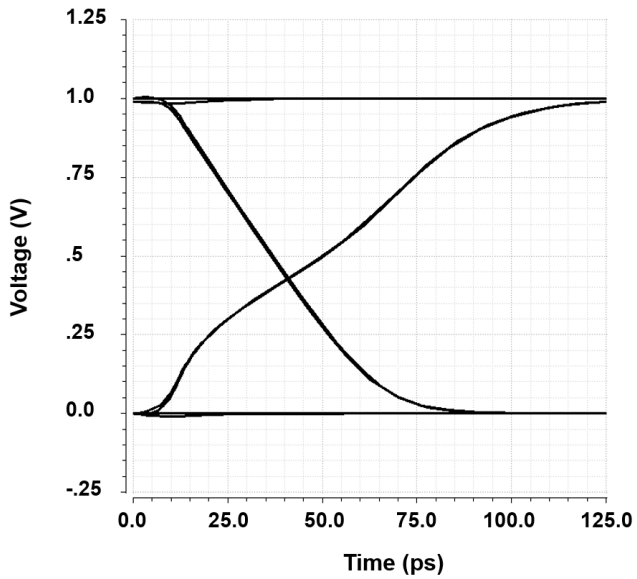


(b)

Fig. 3-5. (a) NOR gate based SR-Latch, and (b) push-pull SR-Latch.



(a)



(b)

Fig. 3-6. Simulation results of (a) conventional SR-Latch, and (b) push-pull SR-Latch.

3.3. Voltage-Mode Output Driver with Pre-Emphasis

Output driver generally realized with current-mode or voltage-mode. Current-mode output driver (CMLDRV) is easy to set output impedance for impedance matching but consumes more power than voltage-mode output driver (VM DRV). In contrast, voltage-mode output driver consumes four time less power than current-mode output driver with differential operation but need complex circuits for output impedance matching. The complexity gets worse with pre-emphasis. In CMLDRV, the current summing is directly result in pre-emphasized output signal. Just another branch which shares output resistor of main driver is needed maintaining output impedance. However, in VM DRV, pre-emphasis operation needs voltage summing which is more complex and difficult. Various circuit techniques have been proposed for pre-emphasis such as hybrid current-mode [9], resistive divider [10], channel-shunting [11], and impedance modulation [12]. In these, pre-emphasis tap coefficients are controlled with output stage segmentation [10]-[12], which needs additional serializer or complex high-speed pre-drivers and, consequently, increases power consumption.

In our transmitter, VM DRV is used for low power consumption. Fig. 3-7 shows VM DRV and basic operation. When serializer output S_P is

high and S_N is low, output driver current I_{DRV} flows like Fig. 3-7 (b) making high state of TX_P and low state of TX_N . When serializer output S_N is high and S_P is low, output driver current I_{DRV} flows like Fig. 3-7 (c) making high state of TX_N and low state of TX_P . In addition, same structure of $VMDRV$ is used simply for current boosting 2-tap pre-emphasis [12] with toggle signals. Fig. 3-8 shows schematics of $VMDRV$ with pre-emphasis. Pre-emphasized output signals, TX_P and TX_N , are generated with serialized output data, S_P and S_N , and toggle signals, T_P and T_N . As mentioned before, serialized output data are emphasized according to the transition information in toggle signals in output driver. The $VMDRV$ output swing can be controlled with $VDRV$ which is set by regulator. $VMDRV$ output impedance and pre-emphasis boosting gain are controlled automatically with replica bias circuits.

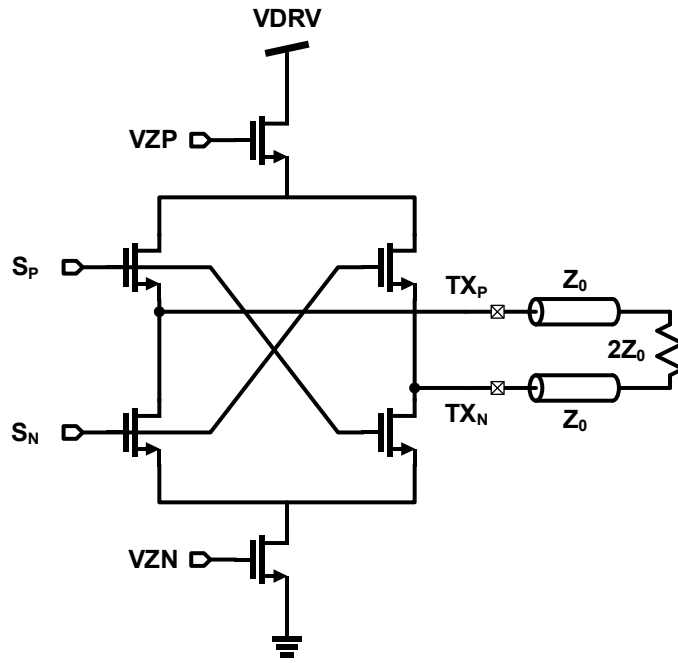
Fig. 3-9 shows regulator and replica circuit for impedance matching. The virtual supply voltage $VDRV$ is set equal to the REF_VDRV by regulator and output swing level is controlled equal to the $1/2VDRV$ by output driver replica circuit ranging from 100 to 300 mV_{ppd}. The output impedance is controlled by replica bias circuit which use resistive voltage division. With $2Z_0$ load impedance, voltage level of node P and node N are set to $3/4VDRV$ and $1/4VDRV$, respectively, by negative feedback. Then, upper side and lower side output impedance are

determined by Z_0 automatically by resistive voltage division with proper voltage of V_{ZP} and V_{ZN} . All the size of transistors in replica circuit are 16 times smaller than those in main output driver for power saving in replica circuit.

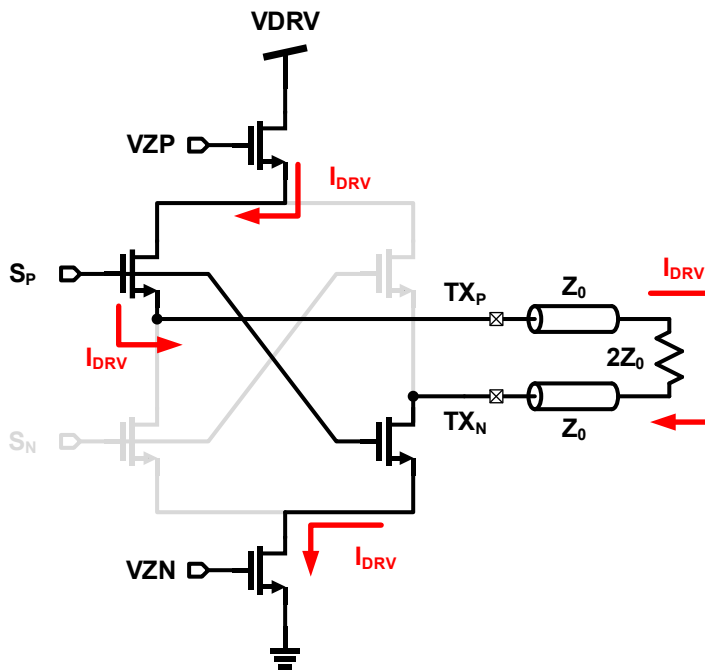
Fig. 3-10 shows regulator and replica circuit for pre-emphasis and boosting gain control. Pre-emphasis boosting gain is set by controlling the boosting current I_{EQ} in replica circuit. Boosting current, I_{EQ} , for wanted pre-emphasis boosting gain is

$$G_{EQ}(\text{dB}) = 20 \log \left(1 + \frac{I_{EQ} R_{TX}}{2V_{DRV}} \right). \quad (3-1)$$

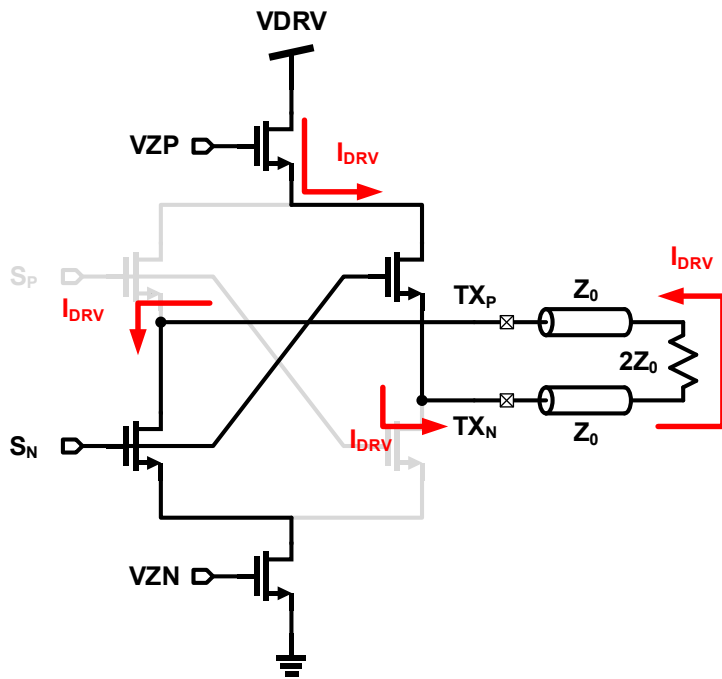
Because TX_P and TX_N are pre-emphasized with current boosting rather than de-emphasis, the output signals maintain the DC voltage level even with different equalization gain. The pre-emphasis boosting current for target equalization gain is set by external control voltages EQ_CONT_P and EQ_CONT_N with pre-emphasis current controller, and bias voltages $VEQP$ and $VEQN$ are fed into pre-emphasis. By using toggle signal from the serializer and achieving current boosting with the impedance control, there is no additional or complex pre-driver stage for pre-emphasis. All the transistors in the pre-emphasis current controller are also 16 times smaller than those in pre-emphasis for power saving.



(a)



(b)



(c)

Fig. 3-7. Schematic of VMDRV (a), VMDRV operation with high S_P and low S_N state, and VMDRV operation with high S_N and low S_P state.

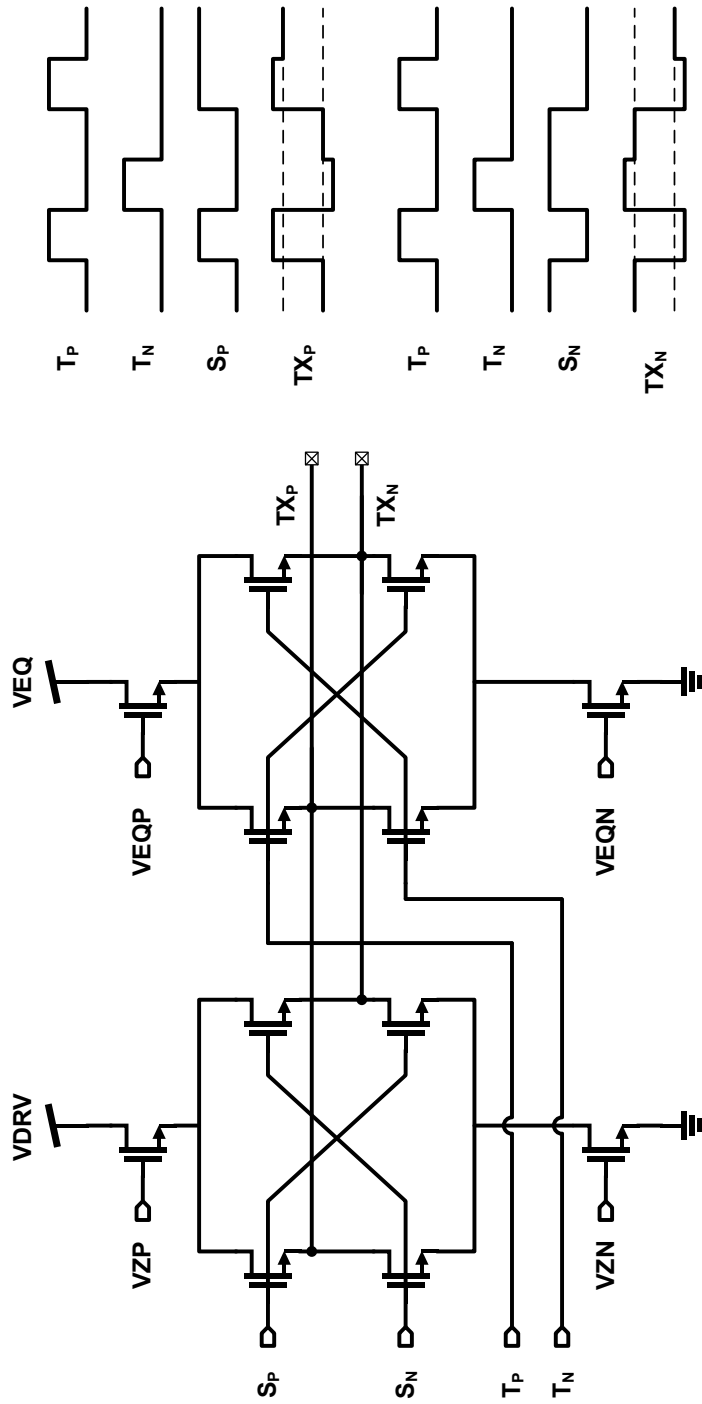


Fig. 3-8. Schematic of VMDRV with pre-emphasis.

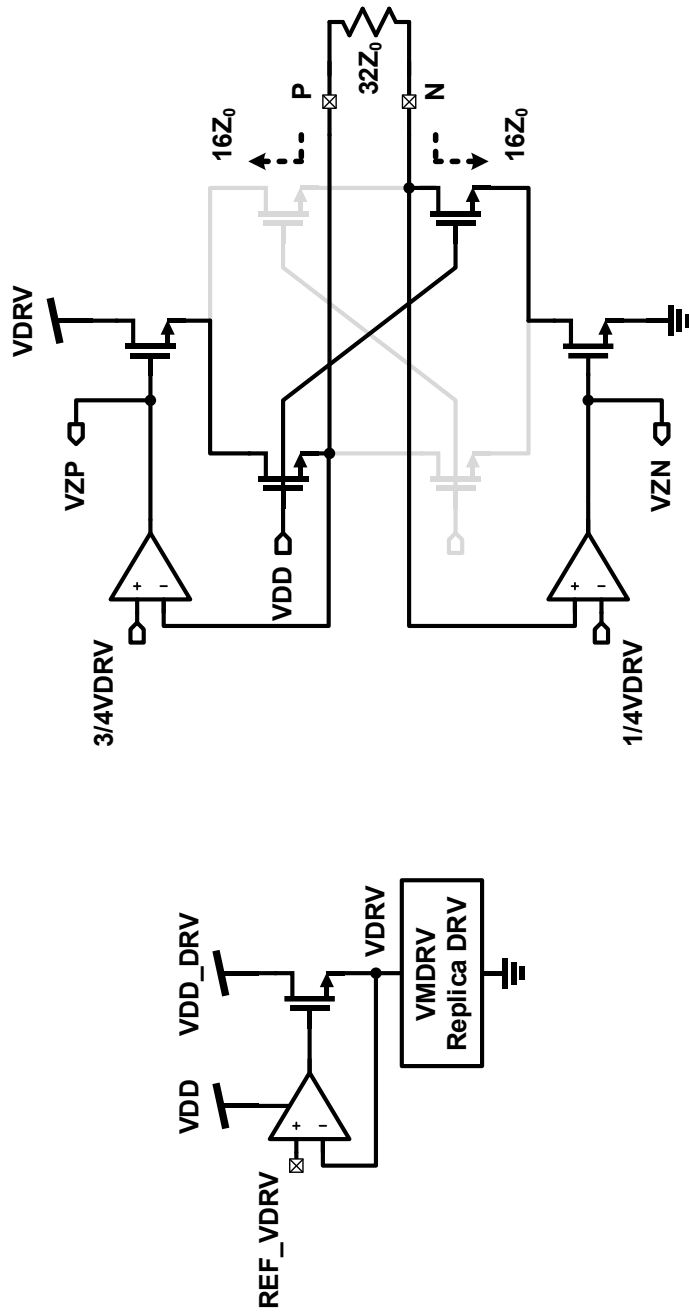


Fig. 3-9. Regulator and replica circuit for impedance matching.

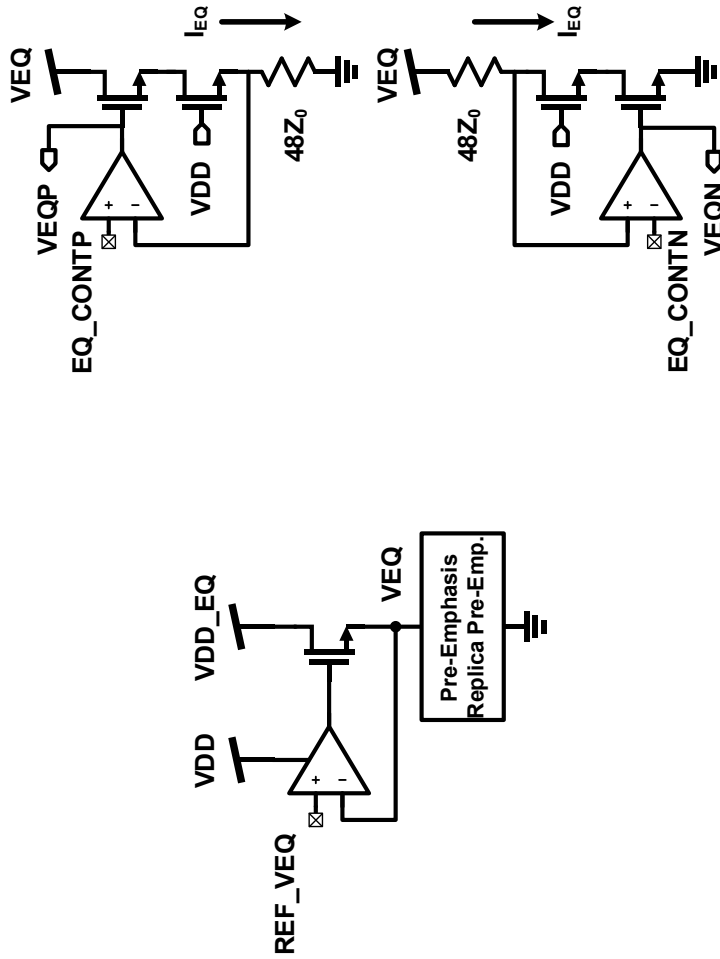


Fig. 3-10. Regulator and replica circuit for pre-emphasis and boosting gain control.

3.4. Power Consumption Comparison

Using data transition information, much of powers in clock buffers, pulse generators and complex pre-drivers can be saved. For power comparison between conventional transmitter and our transmitter, we designed another conventional 4:1 transmitter. The overall block diagrams of the circuits used for comparison are shown in Fig. 3-11. Both transmitters receive external differential clocks and generate quadrature clocks with polyphaser filter and duty cycle corrector. 4:1 serializer and pulse generator in the conventional transmitter are composed of CMOS logic gates having the same fan-out strength of 2 for fair comparison. Fig. 3-12, Table 3-1, Fig. 3-13, and Table 3-2 shows the detail blocks used for power consumption analysis of the conventional transmitter, power consumption analysis of conventional transmitter, detail blocks used for power consumption analysis of our transmitter, and power consumption analysis of our transmitter, respectively, using dynamic power consumption with

$$P_{dynamic} = \frac{1}{2}(C V^2 \alpha f N), \quad (3-2)$$

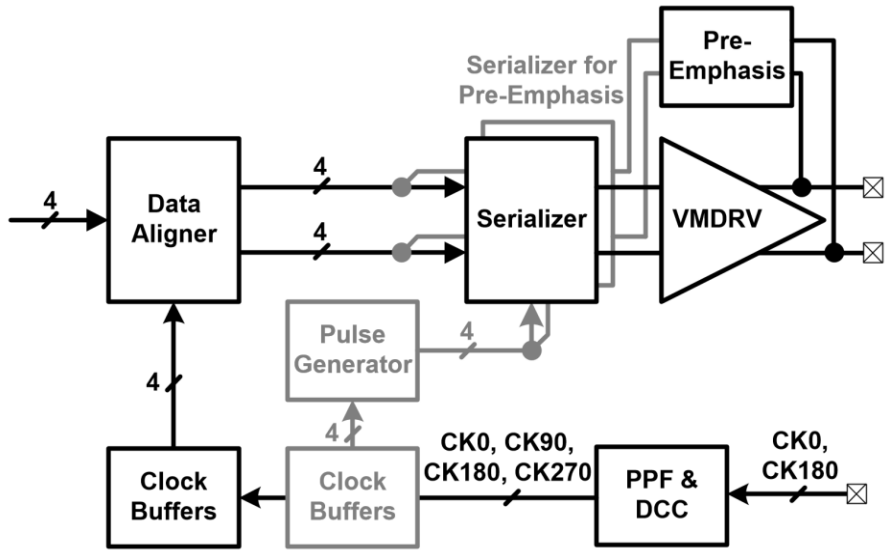
where C is load capacitance, V is supply voltage, α is transition density, f is operation frequency, and N is number of blocks. In conventional transmitter, additional serializer for per-emphasis consumes as same

power as main serializer and clock buffers and pulse generator consumes much power of 62.5 %. In our transmitter, power consumption ratio is somewhat different to the conventional transmitter. First, RZ data aligner has double transition density than conventional data aligner. Second, the 2NAND in toggling serializer half transition density than that of conventional serializer because the transition information in parallel input data are split into two toggle signals, positive toggle signal and negative toggle signal. Finally, clock buffers for RZ data aligner have more load capacitance because of the reset PMOS in the resettable DFF. From the power analysis, we can see that our transmitter consumes less power as 62.5% than conventional transmitter.

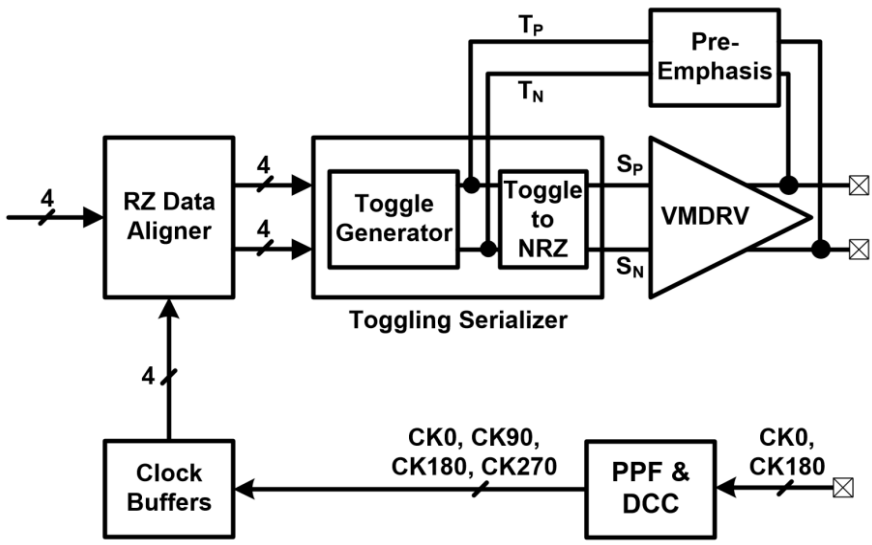
Fig. 3-14 shows the simulated power consumption of conventional and our transmitter at 8 Gb/s in 65nm CMOS technology. Because our transmitter does not need any pulse generator, nor any extra serializer needed for pre-emphasis, and the power consumption can be reduced as analyzed before. The simulation result shows 25% reduction of power consumption for our transmitter.

In conventional serializer, final serializing is performed with clock signals which finally align data to the clean clock. However, in toggling serializer, serializing is performed not with clock signals but with data transition information without timing information in clock, causing jitter

performance degradation. Fig. 3-15 shows transient noise simulation results with 1 % supply noise at 5 and 8 Gb/s. The timing jitter after data aligner is propagated through serializer resulting in timing jitter increase. Simulation results shows 0.825 and 1.36 % jitter increase at 5 and 8 Gb/s, respectively. Although timing jitter generated with data serialization is increased with higher data rate, ISI from insufficient bandwidth become more dominant noise source so that reducing jitter increase with higher data rate. Fig. 3-14 shows simulation result about amount of jitter increase with supply noise at various data rate. Jitter performance degradation with toggling serializer is increased at higher data rate, however, after 9 Gb/s, jitter performance degradation is reduced as mentioned above.



(a)



(b)

Fig. 3-11. Block diagram for power comparison simulation: (a) conventional transmitter, (b) transmitter with toggling serializer.

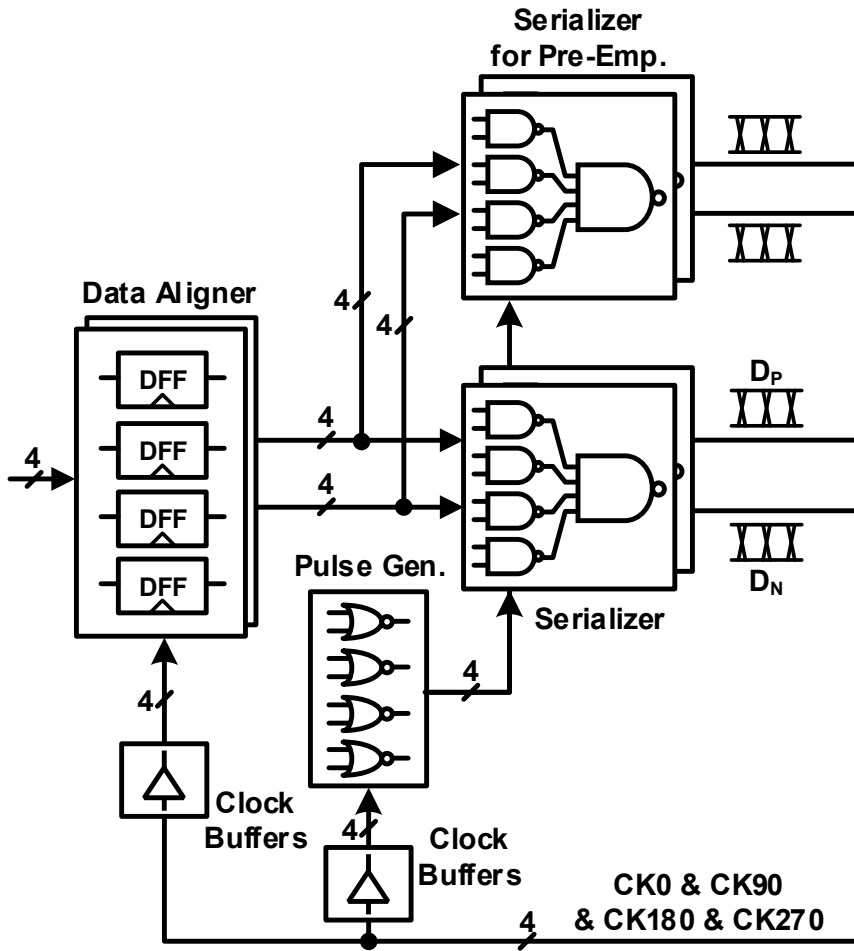


Fig. 3-12. Detail block diagram of conventional transmitter used for power consumption analysis.

TABLE 3-1
DYNAMIC POWER CONSUMPTION ANALYSIS
OF CONVENTIONAL TRANSMITTER

		Normalized Parameters				Power Ratio
		C	α	f	N	
Data Align		2	1	1	8	16
Serializer	2NAND	1	1	1	8	16
	4NAND	1	1	4	2	
Add. Serializer	2NAND	1	1	1	8	16
	4NAND	1	1	4	2	
Pulse Gen.		4	2	1	4	32
Clock Buffers	Data Align	2	2	1	4	48
	Pulse Gen.	4	2	1	4	
Total						128

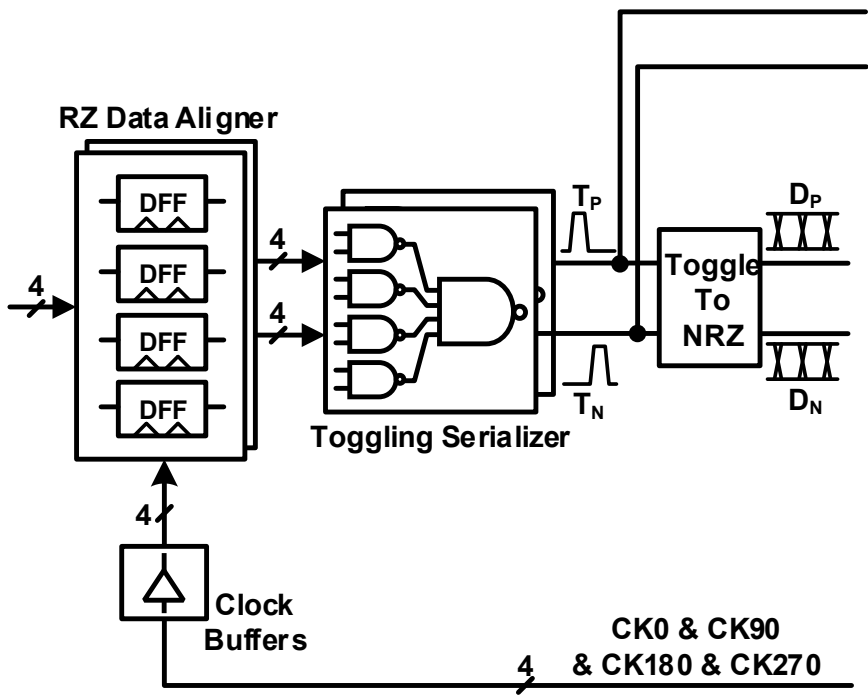


Fig. 3-13. Detail block diagram of our transmitter with toggling serializer used for power consumption analysis.

TABLE 3-2
 DYNAMIC POWER CONSUMPTION ANALYSIS
 OF OUR TRANSMITTER WITH TOGGLING SERIALIZER

		Normalized Parameters				Power Ratio
		C	α	f	N	
RZ Data Align		2	2	1	8	32
Toggling Serializer	2NAND	1	0.5	1	8	4
	4NAND	2	1	4	2	16
Toggle to NRZ		1	1	4	2	8
Clock Buffers	Data Align	2.5	2	1	4	20
Total						80

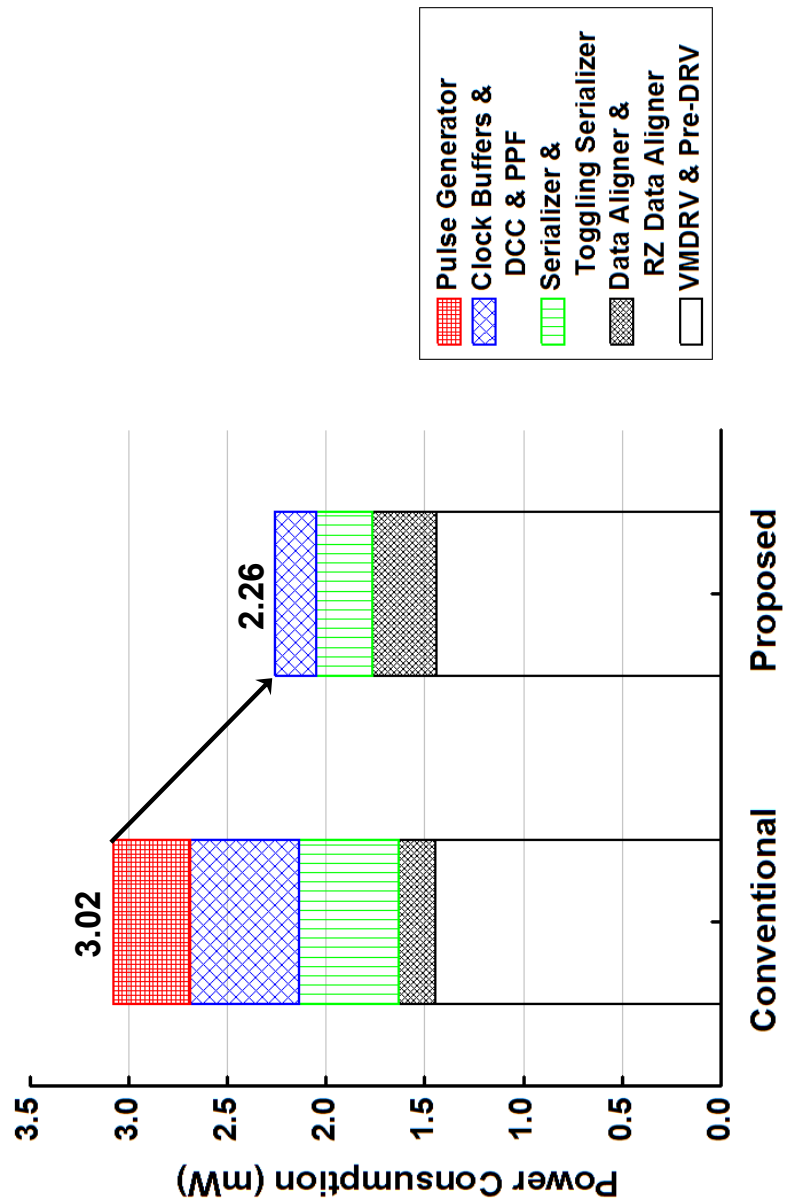


Fig. 3-14. Simulated power consumption of conventional and our proposed transmitter at 8 Gb/s in 65nm CMOS, respectively.

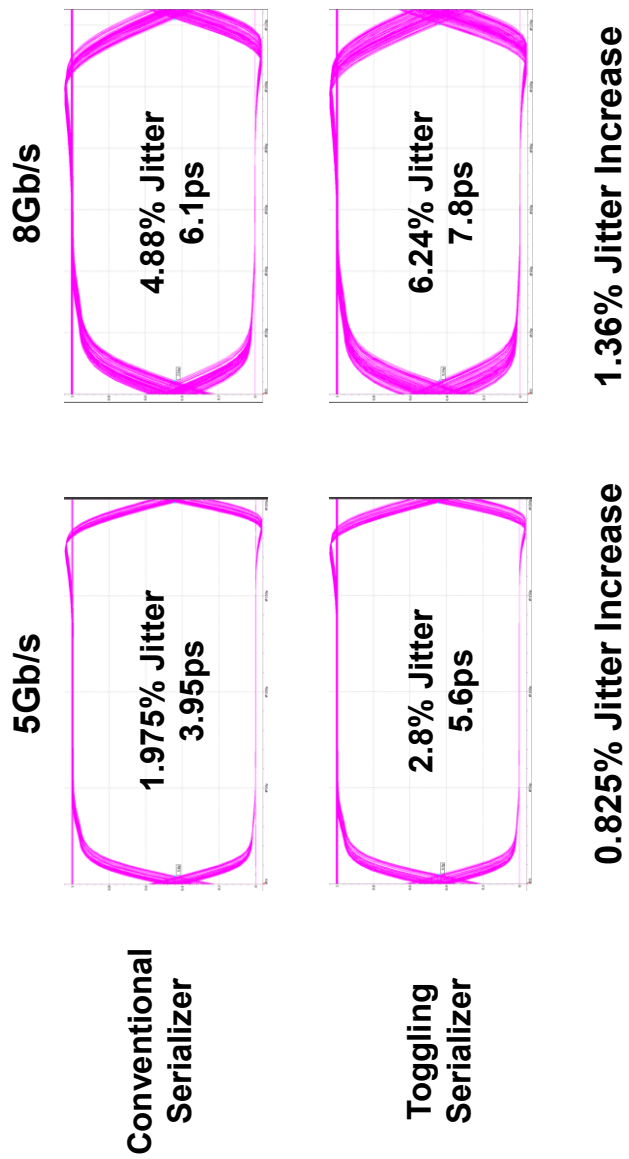


Fig. 3-15. Transient noise simulation with 1 % supply noise at 5 and 8 Gb/s.

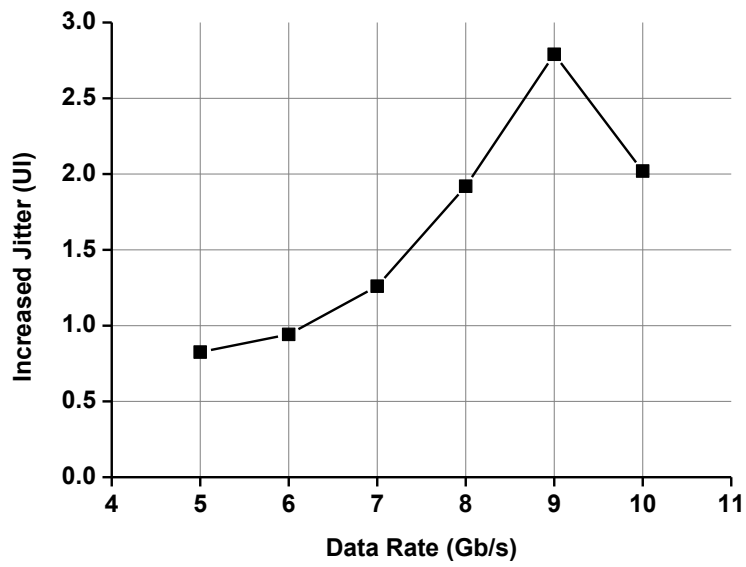


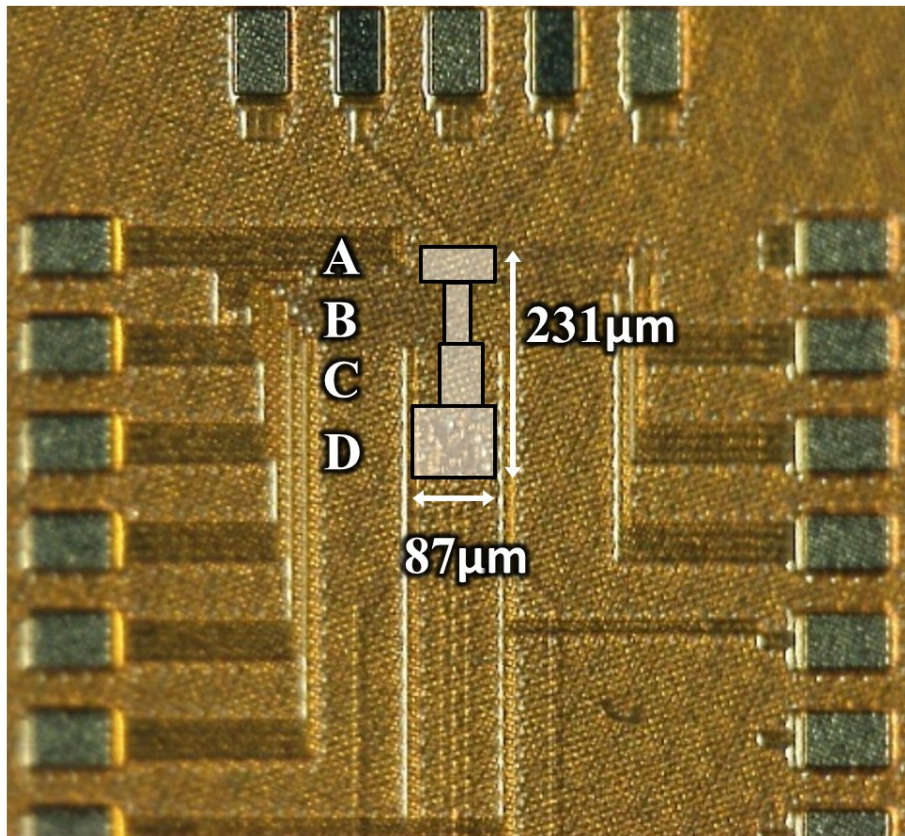
Fig. 3-16. Simulated jitter increase with supply noise at various data rate.

4. Measurement Results

4.1. Chip Fabrication and Measurement Setup

A prototype transmitter is fabricated in 65-nm standard CMOS technology. Fig. 4-1 shows the microphotograph of the fabricated chip. The active chip area is $87 \times 231 \mu\text{m}^2$ with an on-chip 2^7-1 PRBS generator. The fabricated chip is mounted on FR4 PCB and wire-bonded for measurement.

Measurement setup for test is shown in Fig. 4-2. A clock source provides differential 1.25 to 2 GHz clock to DUT. The transmitter output is passed through the channel and observed by an oscilloscope and BER tester for verification of our new serialization method. The network analyzer is used for measurement and extraction of s-domain characteristic of our channel used for our transmitter output measurement. Reference bias voltages for pre-emphasis boosting or duty cycle corrector are provided from external control board.



A	VMDRV & Pre-emphasis
B	RZ Data Aligner & Toggling Serializer & Buffers & Pre-driver
C	2^7-1 PRBS Generator
D	PPF & DCC

Fig. 4-1. Chip microphotograph of our transmitter.

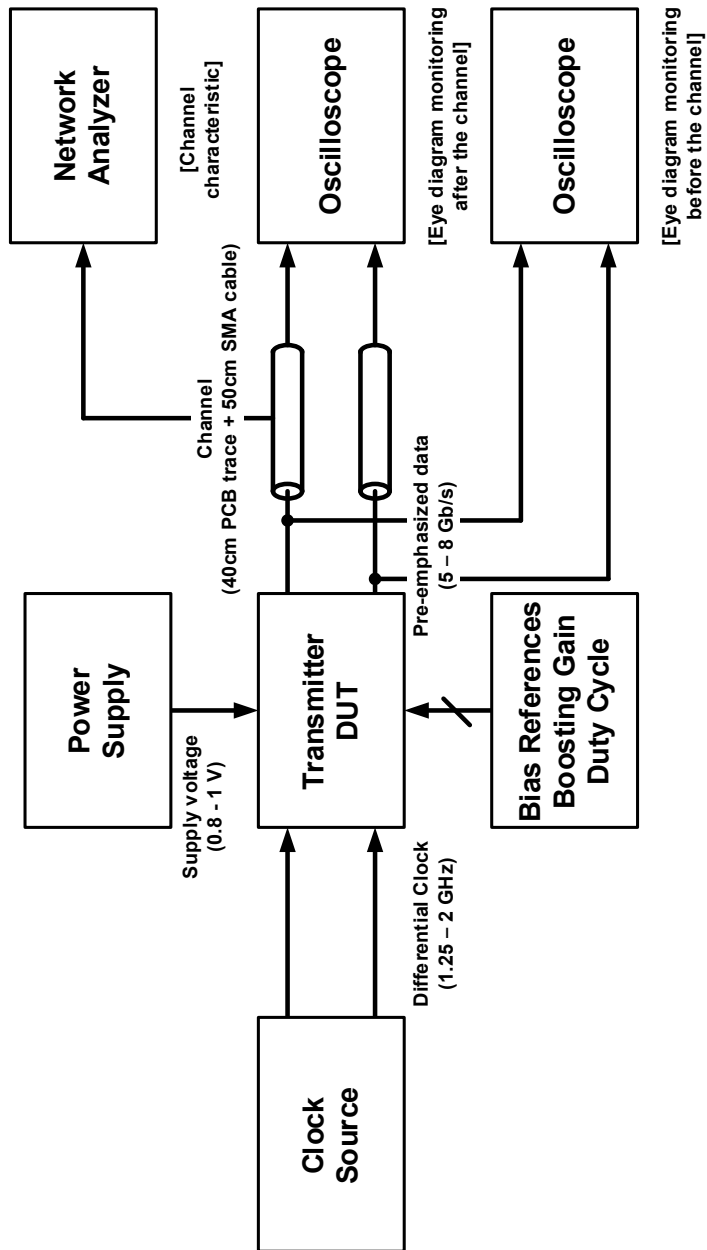


Fig. 4-2. Measurement setup.

4.2. Eye Diagram and Energy Efficiency

The transmitter is tested with 2^7-1 PRBS data from the on-chip generator. The output of transmitter is measured directly without channel for operation verification. Fig. 4-3 shows the transmitter output eye diagram with various swing level at 8 Gb/s. By setting the reference voltage of regulator for virtual supply for output driver, the output swing is changed from 100 to 300 mV_{ppd}. The transmitter is tested with 5 to 8 Gb/s under various supply voltage from 0.8 to 1 V for low power operation. Supply voltages are scaled down at each data rate to have minimum 100 mV_{ppd} eye height and 0.6 UI eye width except for VMDRV and pre-emphasis which are fixed at 0.5 V. The transmitter output is pre-emphasized with toggle signals with boosting gain by 6 dB. Fig. 4-4 shows the transmitter output eye diagrams which have 150 mV_{ppd} fixed DC swing level, without and with pre-emphasis of 6-dB boosting gain at 5 and 8 Gb/s.

Pre-emphasized output of transmitter is passed through the 40 cm FR4 trace and 50 cm SMA cable as the channel, which have measured loss of 7.4 and 10.7 dB at 2.5 and 4 GHz, respectively, for pre-emphasis effect verification. Fig. 4-5 shows the measured channel S21 response. Without pre-emphasis, output eye diagram is distorted showing small

eye opening at 5 Gb/s and almost closed eye diagram at 8 Gb/s. With 6-dB pre-emphasis, however, the output eye diagram is more opened with 115 mV_{ppd} eye height and 140 ps eye width and 60 mV_{ppd} eye height and 63 ps eye width at 5 Gb/s and 8 Gb/s, respectively. The measured eye diagrams of channel output are shown in Fig. 4-6.

Fig. 4-7 shows measured energy efficiency of our transmitter at different data rates and comparison with previously reported low-power transmitters in 65nm CMOS. Our transmitter achieves energy efficiency of 0.202 to 0.303 pJ/bit for 5 to 8 Gb/s without pre-emphasis and 0.252 to 0.333 pJ/bit for 5 to 8 Gb/s with pre-emphasis, respectively. Without pre-emphasis, our transmitter can achieves lower power consumption than that of other transmitters with toggle signal which can eliminate pulse generator and many clock buffers for serialization. With pre-emphasis, our transmitter shows much improved energy efficiency with the use of data transition information for pre-emphasis eliminating the use of full-rate speed clock or additional serializer for 1-bit delayed data generation. The power consumption of [5] shows worse energy efficiency than our and other transmitter, even though the power consumption of [6] is measured without 0-dB boosting. This indicates that the effect of using data transition information is more effective with pre-emphasis.

Table 4-1 gives more detailed performance comparison for various transmitters realized in 65nm CMOS. Our transmitter shows better energy efficiency than [5] and [6] at 6 Gb/s and [7] at 8 Gb/s by the factor of 1.36 and 2.16, respectively. For direct comparison with swing variation, the power consumption of total transmitter is divided by the output swing voltage. Though direct division of total power consumption by output swing has some disadvantage for our transmitter, our transmitter still shows better normalized energy efficiency. When the power consumption for equalization is considered, the energy efficiency of our transmitter at 8 Gb/s is better than that of [7] at 12 Gb/s by the factor of 2.4 under almost same channel loss. Such comparison confirms that our proposed transmitter with data transition information efficiently reduces power consumption and the energy efficiency can be further enhanced with pre-emphasis.

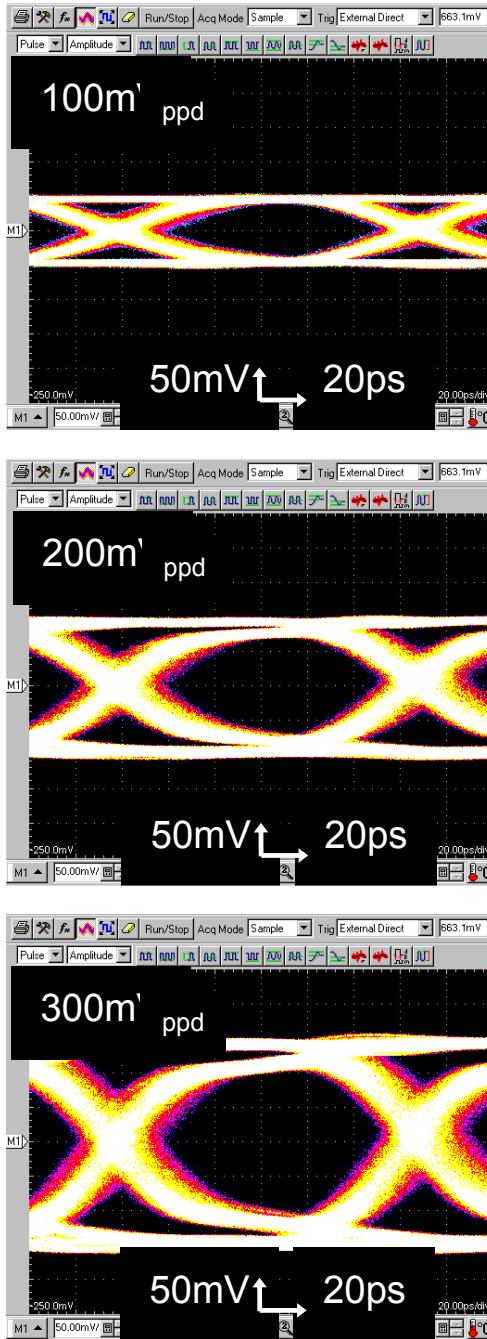


Fig. 4-3. Measured transmitter output eye diagram with various swing level.

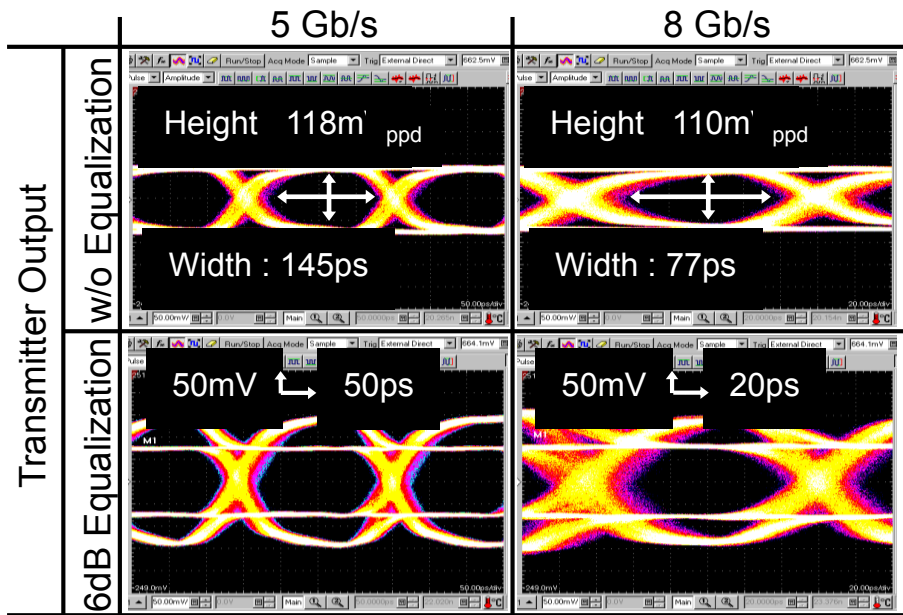


Fig. 4-4. Measured transmitter output eye diagram with and without pre-emphasis at 5 and 8 Gb/s having 150mV_{ppd} output DC swing.

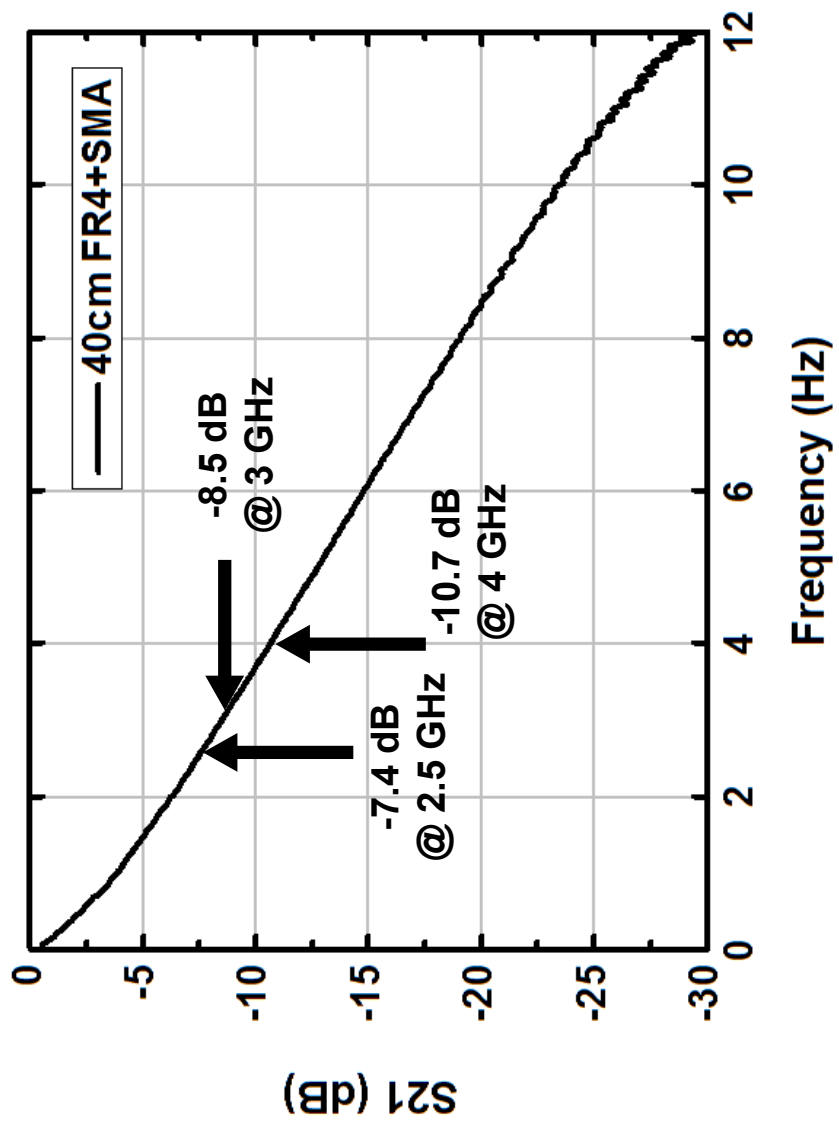


Fig. 4-5. Measured channel S21 response.

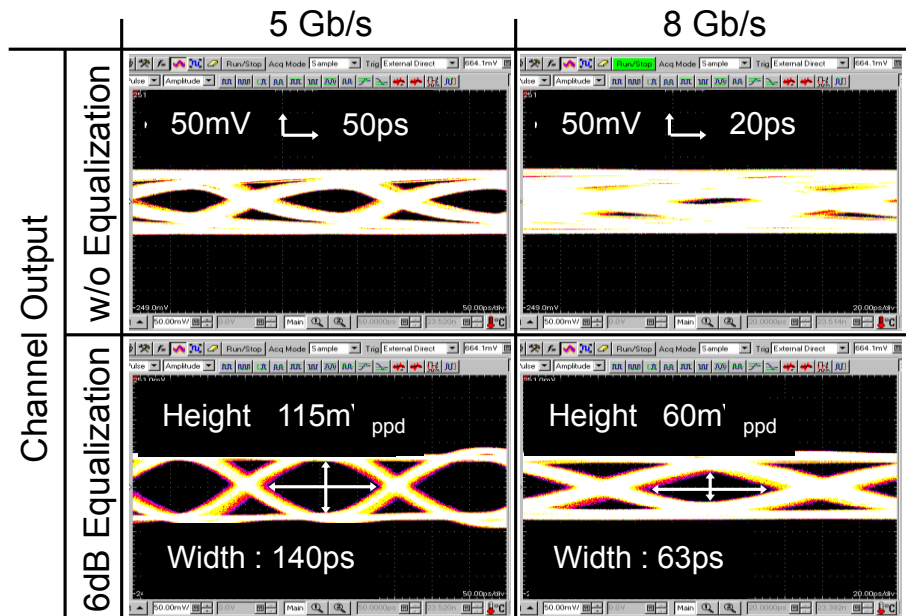


Fig. 4-6. Measured channel output eye diagram with and without pre-emphasis at 5 and 8 Gb/s.

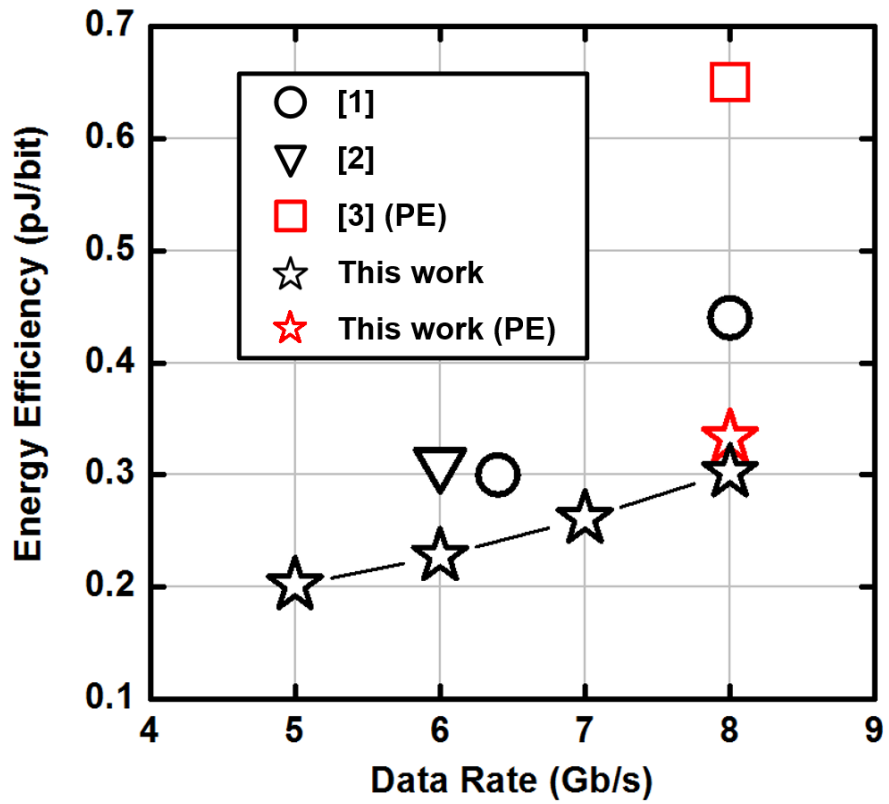


Fig. 4-7. Measured energy efficiency and comparison.

TABLE 4-1

DETAILED PERFORMANCE SUMMARY AND COMPARISON

	[5]	[6]	[7]	This work		
Technology	65 nm	65 nm	65 nm	65 nm		
Supply Voltage (V)	0.6-0.8	0.45-0.7	0.75-1	0.8 [5Gb/s], 0.85 [6Gb/s], 1 [8Gb/s]		
Data Rate (Gb/s)	4.8-8	1-6	8-16	5-8		
Output Swing (mV _{pp,d})	100-200	200	100-300	100-300		
Energy Efficiency w/o PE (pJ/bit) [Data rate, Swing Voltage]	0.3 [6.4Gb/s, 150mV _{pp,d}]	0.31 [6Gb/s, 200mV _{pp,d}]	0.65 [8Gb/s, 300mV _{pp,d}]	0.22 [6Gb/s, 150mV _{pp,d}]	0.202 [5Gb/s, 150mV _{pp,d}]	0.3 [8Gb/s, 150mV _{pp,d}]
Energy Efficiency w/o PE per Output Voltage Swing (pJ/bit/V)	2	1.55	2.17	1.35	1.47	2
Energy Efficiency w/ PE (pJ/bit) [Data rate, Swing Voltage]	N/A	N/A	0.81 [12Gb/s, 300mV _{pp,d}]	0.252 [5Gb/s, 300mV _{pp,d}]	0.269 [6Gb/s, 300mV _{pp,d}]	0.333 [8Gb/s, 300mV _{pp,d}]
Channel Loss	N/A	N/A	-12dB @ 6GHz	-7.4dB @ 2.5GHz	-8.5dB @ 3GHz	-10.7dB @ 4GHz

4.3. Summary

We proposed a low-power wireline transmitter with a novel serializer based on data transition information. For low power consumption, parallel data are serialized with toggle signals which are extracted from adjacent parallel data, rather than with short pulse-clock signals. For NRZ signal generation from toggle signals, a novel push-pull based SR-Latch is used which improves not only the operation speed but also duty cycle. In pre-emphasis, the direct use of toggle signals from serializer and current boosting equalization with impedance control effectively reduces circuit complexity and saves power. With these, our transmitter achieves the lowest energy efficiency among wireline transmitters realized in 65nm CMOS technology.

5. Application Extension

Having been used in optical communications and recently moving into electrical systems [13]–[17], duobinary modulation can achieve a data rate theoretically twice as much as the channel bandwidth. Inter-symbol interference (ISI) is introduced in a controlled manner such that it can be cancelled out to recover the original signal. Unlike PAM4 and NRZ signals, duobinary signals incorporate the channel loss as part of the overall response [14], substantially reducing the required boost and relaxing the equalizer design. A duobinary signal is originally defined as the sum of the present bit and the previous one of a binary sequence [18]:

$$w[n] = x[n] + x[n - 1]. \quad (5-1)$$

It correlates two adjacent bits to introduce the desired ISI. Considering the equivalent linear model as shown in Fig. 5-1, we have the transfer function $H(f)$ as

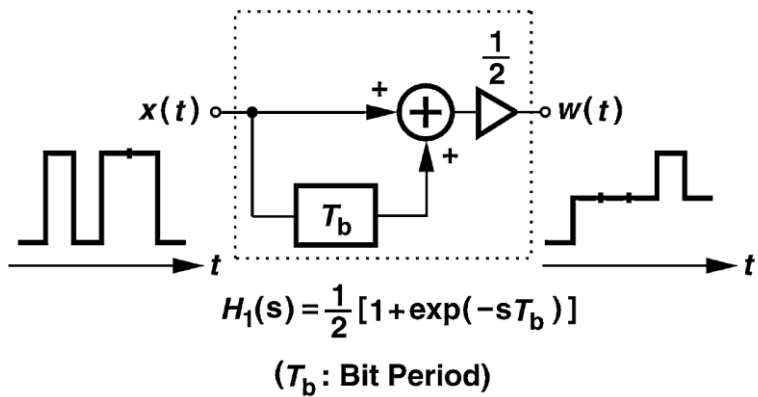
$$H(f) = \frac{W(f)}{X(f)} = \frac{1}{2} [1 + \exp(-j2\pi f T_b)]. \quad (5-2)$$

where T_b denotes the bit period, and the attenuating factor $1/2$ is used to equalize the total power of $x(t)$ and $w(t)$. It can be also shown that the duobinary spectrum $S_w(f)$ is given by

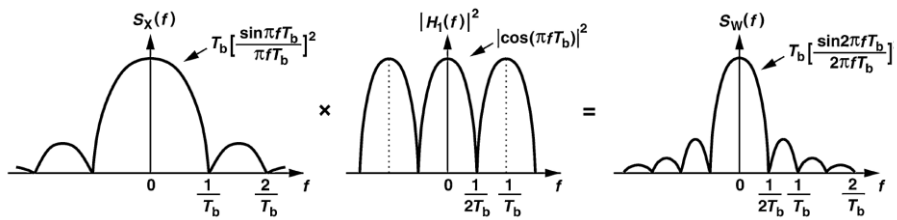
$$S_w(f) = \cos^2(\pi f T_b) \cdot T_b \left[\frac{\sin(\pi f T_b)}{\pi f T_b} \right]^2. \quad (5-3)$$

$$= T_b \left[\frac{\sin(2\pi f T_b)}{2\pi f T_b} \right]^2. \quad (5-4)$$

As shown in Fig. 5-1(b), $S_w(f)$ is still a sinc function but with only half the bandwidth as compared with $S_X(f)$. In other words, the duobinary coding “squeezes” the spectrum toward the dc line, and reduces the required channel bandwidth by 50%. Note that almost 90% of the signal power stays in the main lobe of a sinc function. To further clarify the analysis, we apply the NRZ and duobinary data through a brickwall filter cutting off at half data rate $1/(2T_b)$. As can be shown in Fig. 5-2, the received NRZ data suffers from 81.8% ISI and 0.8-UI jitter, whereas the duobinary is almost unaffected. It is because the former loses 51.4% of the power but the latter loses only 10% [19]-[20].

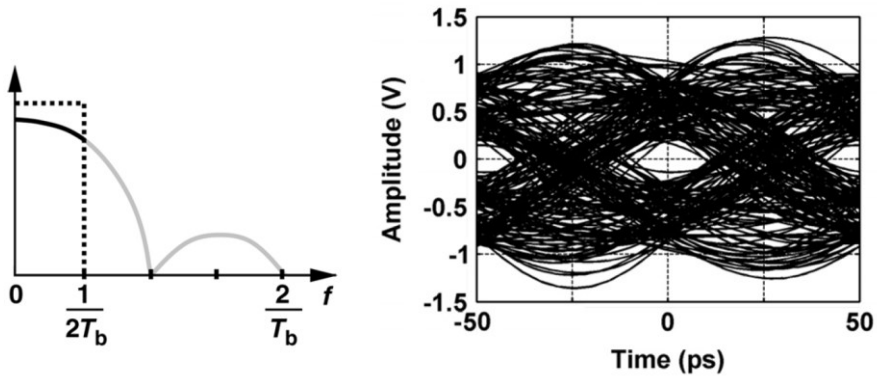


(a)

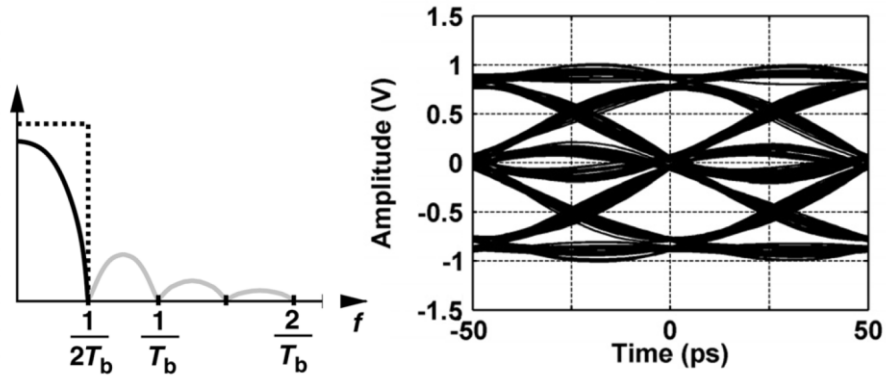


(b)

Fig. 5-1. (a) Linear model of duobinary signaling. (b) Composition of duobinary spectrum.



(a)



(b)

Fig. 5-2. Output spectra and waveforms for different data formats passing through an ideal filter. (a) NRZ. (b) Duobinary.

5.1. Duobinary with Toggle Signals

5.1.1. Relationship between Duobinary and Toggle Signals

Data transition information extracted from toggling serializer can directly be used to generate duobinary signal. We can find out the relationship among serialized signal, toggle signals, and duobinary signal by looking over the timing diagram as shown in Fig. 5-3. Some kinds of cases are repeated in the timing diagram. First, when serialized signal and toggle signals are all ‘zero’, then duobinary signal has ‘zero’ level. Second, when serialized signal is ‘zero’ and positive toggle signal, T_P , is ‘zero’ and negative toggle signal, T_N , is ‘one’, then duobinary signal has ‘one’ level. Third, when serialized signal is ‘one’ and positive toggle signal, T_P , is ‘one’ and negative toggle signal, T_N , is ‘zero’, then duobinary signal has also ‘one’ level. Finally, when serialized signal is ‘one’ and toggle signals are all ‘zero’, then duobinary signal has ‘two’ level. All states are summarized in Table 5-1. This relationship can be occur because the duobinary signal modulation uses the data transition information between adjacent data, and toggle signals also have that information.

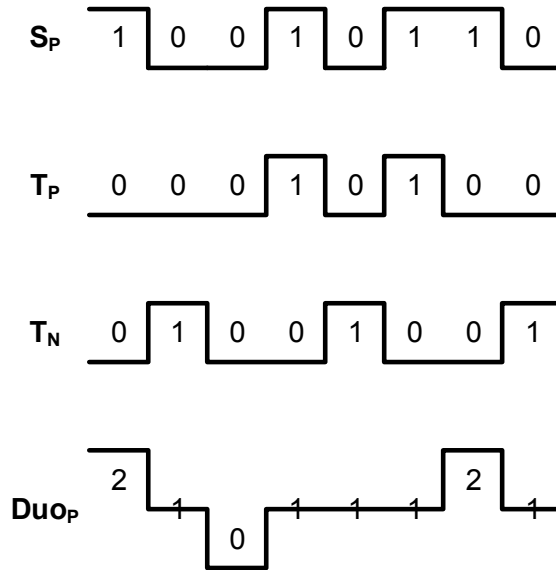


Fig. 5-3. Timing diagram of serialized signal, toggle signals, and duobinary signal.

TABLE 5-1
RELATIONSHIP AMONG SERIALIZED SIGNAL,
TOGGLE SIGNALS, AND DUOBINARY SIGNAL

S_P	T_P	T_N	Duop_P
0	0	0	0
0	0	1	1
1	1	0	1
1	0	0	2

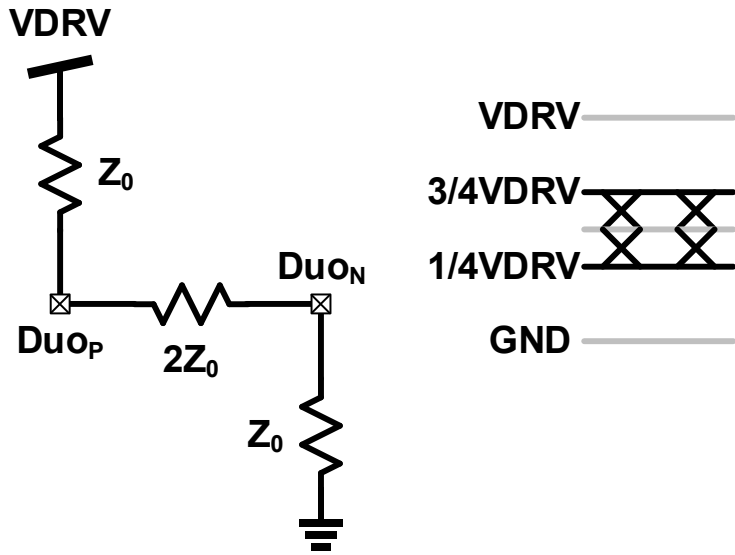
5.1.2. Voltage-Mode Duobinary Output Driver with Toggle Signals

To use the relationship examined above to the voltage-mode output driver, it is necessary to look at the impedance matching of voltage mode output driver with duobinary signaling. Fig. 5-4 shows two cases of the impedance matching. When the duobinary signal has ‘one’ level, equivalent resistance model of voltage-mode output driver and load resistance is shown in Fig. 5-4 (a). In that case, output impedance at Du_{OP} and Du_{ON} nodes are Z_0 ($2Z_0//2Z_0$) and voltage level of Du_{OP} and Du_{ON} are $1/2V_{DRV}$ which indicates ‘one’ level in duobinary signaling. When the duobinary signal has ‘zero’ or ‘two’ level, equivalent resistance model of voltage-mode output driver and load resistance is shown in Fig. 5-4 (b). In that case, output impedance at Du_{OP} and Du_{ON} nodes also Z_0 and voltage level of Du_{OP} and Du_{ON} are $3/4V_{DRV}$ or $1/4V_{DRV}$ which indicate ‘two’ or ‘zero’ level in duobinary signaling.

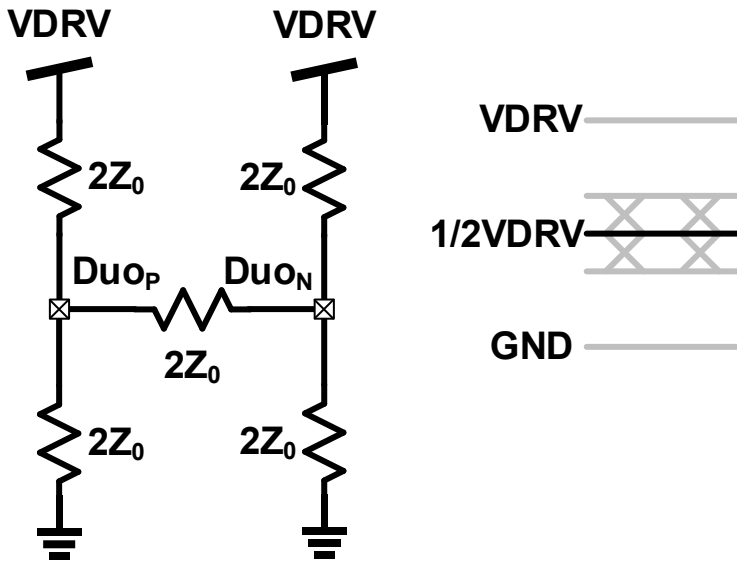
For implementation, we use impedance modulation method to the voltage-mode duobinary output driver. Fig. 5-5 shows our voltage-mode duobinary output driver and output states with serialized output signals and toggle signals are given in Table 5-2. For impedance modulation, transition toggle signal, T_T , is added which is generated from positive

and negative toggle signals with XNOR operation. For delay matching, the structure of XNOR gate which is used for T_T signal generation, is CMOS inverter based structure as shown in Fig. 5-6 (a). When toggle signals have transition, T_T has 'zero' and when the toggle signals have non-transition, T_T has 'one'. This XNOR gate can be used for inverter buffer in pre-driver stage with turn on state of upper and lower transistors as shown in Fig. 5-6 (b).

Fig. 5-7 shows voltage-mode duobinary output driver with replica bias circuit having 'one' state. For example, when the S_P , S_N , T_P , T_N , and T_T have 'one', 'zero', 'one', 'zero', and 'zero', respectively, as shown in Fig. 5-7, the output state of Du_{OP} and Du_{ON} have 'one' level. The replica bias circuits generate bias voltage of H_B and L_B nodes for impedance matching with duobinary 'one' level. Fig 5-6 shows voltage-mode duobinary output driver with replica bias circuit having 'two' or 'zero' states. For example, when the S_P , S_N , T_P , T_N , and T_T have 'one', 'zero', 'zero', 'zero', and 'one', respectively, as shown in Fig. 5-8, the output state of Du_{OP} and Du_{ON} have 'two' and 'zero' level, respectively. The replica bias circuit generates bias voltage of TH_B and TL_B nodes for impedance matching with duobinary 'two' and 'zero' level.



(a)



(b)

Fig. 5-4. Equivalent resistance model of duobinary voltage mode output driver and voltage level of 'two' and 'zero' level case (a), and 'one' level case (b).

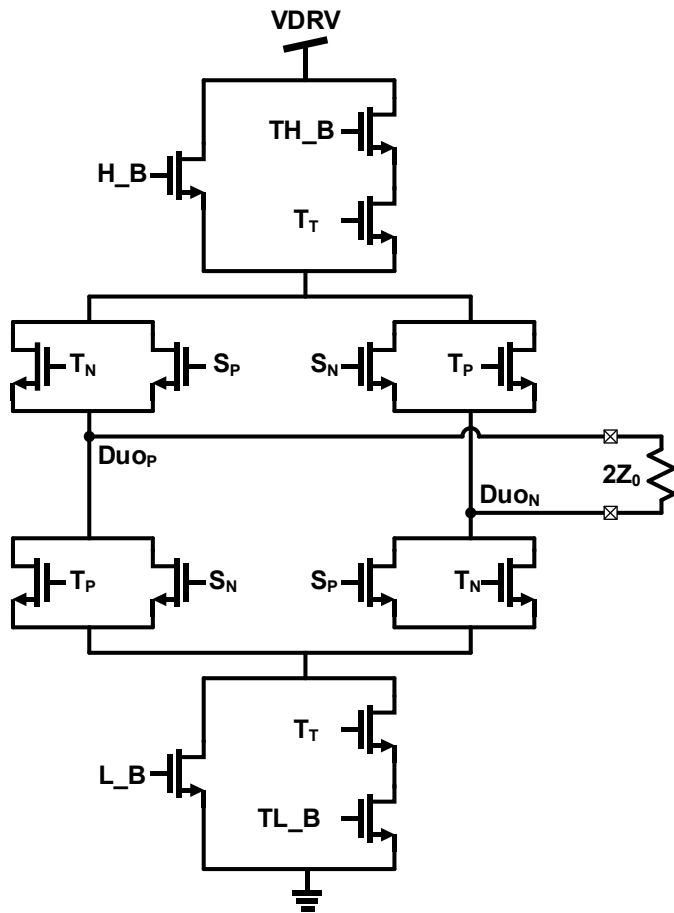
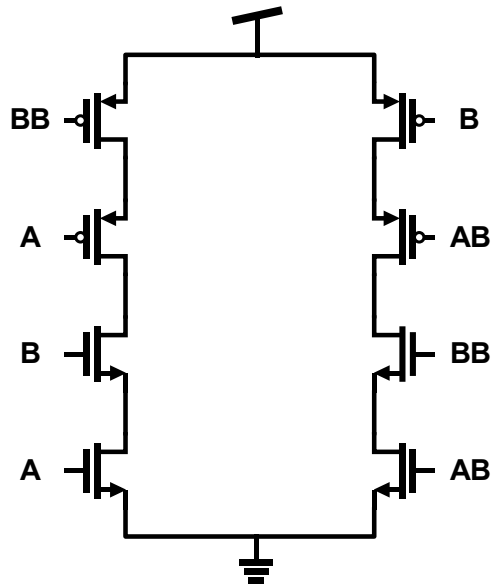


Fig. 5-5. Voltage-mode duobinary output driver with toggle signal.

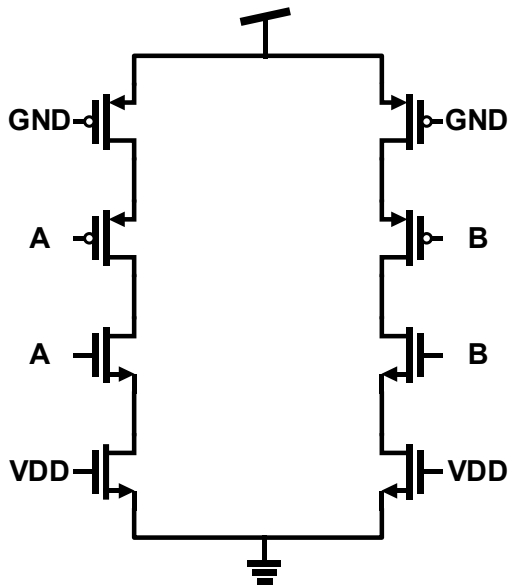
TABLE 5-2

TRUTH TABLE FOR DUOBINARY DRIVER

S_P	S_N	T_P	T_N	T_T	$DuOP$	$DuON$
0	1	0	0	1	0	2
0	1	0	1	0	1	1
1	0	1	0	0	1	1
1	0	0	0	1	2	0



(a)



(b)

Fig. 5-6. Inverter based XNOR gate (a), and use of XNOR gate as inverter buffer (b).

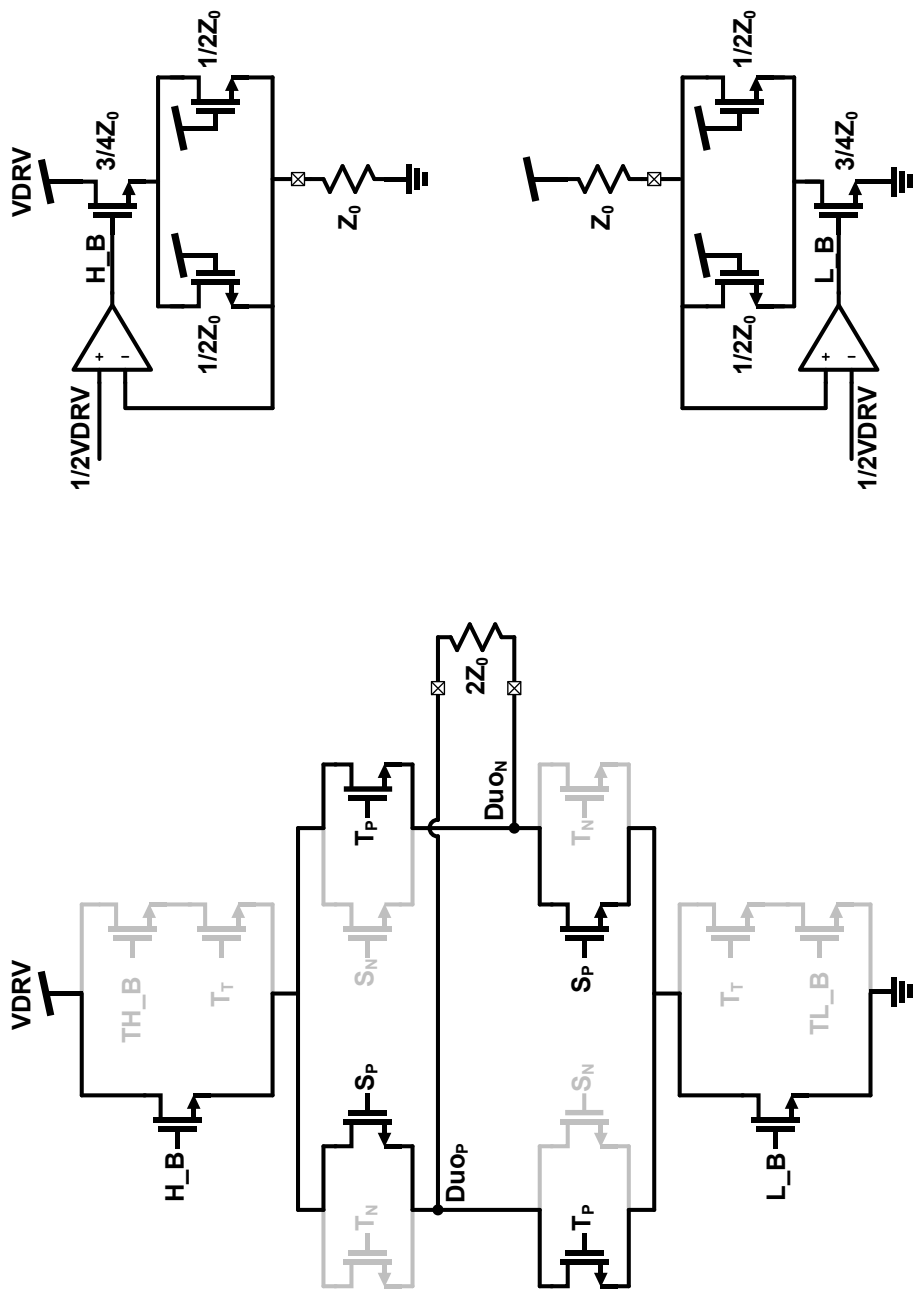


Fig. 5-7. Voltage-mode duobinary output driver with replica bias circuits for duobinary 'one' level.

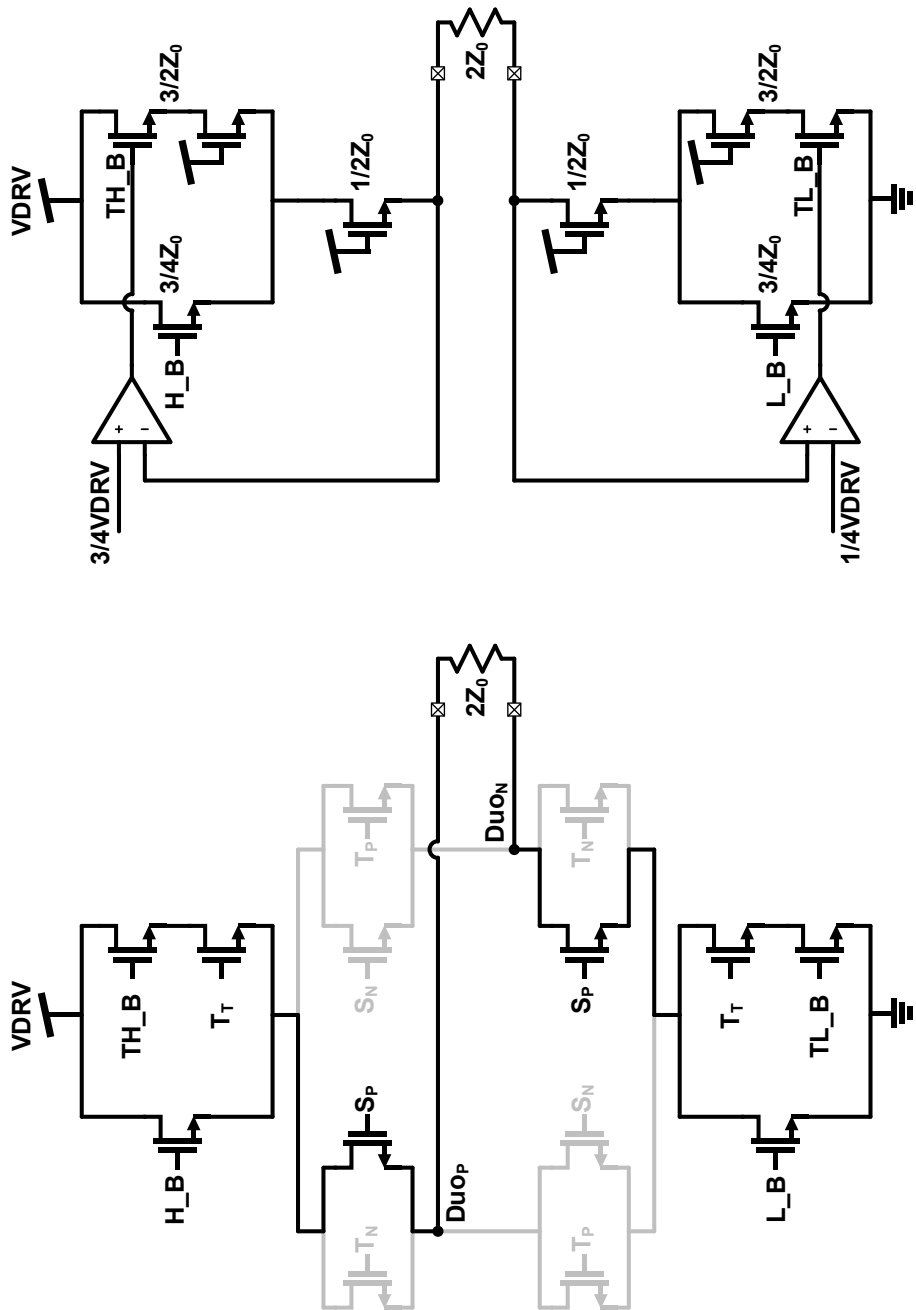


Fig. 5-8. Voltage-mode duobinary output driver with replica bias circuit for duobinary ‘two’ and ‘zero’ level.

5.1.3. Duobinary Receiver with 1-Tap DFE

The transmitted duobinary data value takes one of three levels (two, one, zero) depending on the present and previous values of serialized data. The receiver should convert the incoming duobinary data into a NRZ data by performing the $(1/(1 + Z^{-1}))$ operation. Because the signaling has three levels, two reference voltage values, V_H and V_L , are needed for conversion. V_H is the mid-point voltage of the highest 'two' level and the middle 'one' level; V_L is the mid-point voltage of the middle 'one' level and the lowest 'zero' level. The duobinary signaling consists of relation between previous data and present data, the present reference voltage needs to be changed to V_H or V_L according to the previous decision data in the receiver. If the previous decision data is binary 'one' or 'zero', the reference voltage is set to V_H ('one-point-five') or V_L ('zero-point-five'), respectively. This operation for changing the reference voltage depending on the previous decision data corresponds to the subtraction of the previous decision data from the present input data. Although this process is identical to the 1-tap DFE operation with the tap-coefficient of 1, it performs the duobinary-to-NRZ conversion and does not compensate for ISI generated by a lossy transmission channel [21]-[23].

The duobinary-to-NRZ converter circuit consists of even and odd flip-flops driven by two half-rate clock signals (CK_E , CK_O) as shown in Fig. 5-9. Each flip-flop compares the incoming data to V_{REF} . V_{REF} is set to either V_H or V_L depending on the previous decision data. The timing diagram of duobinary-to-NRZ converter is shown in Fig. 5-10 [20]. This architecture is similar to the direct feedback 1-tap DFE, but the difference is that the tap-coefficient is fixed to 1.0.

The differential input, duobinary-to-NRZ converter consists of duplicated differential strong-arm based comparator and SR-Latches as shown in Fig. 5-11. The schematic of even side differential comparator is also shown in Fig. 5-11.

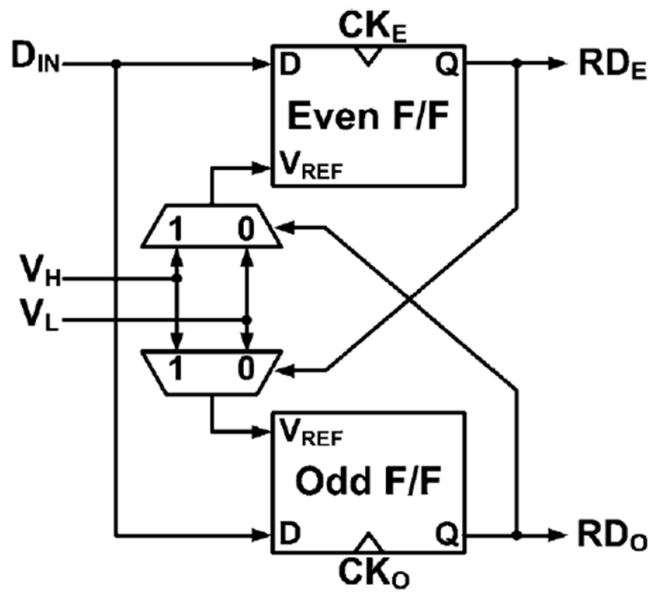


Fig. 5-9. The concept of duobinary-to-NRZ converter.

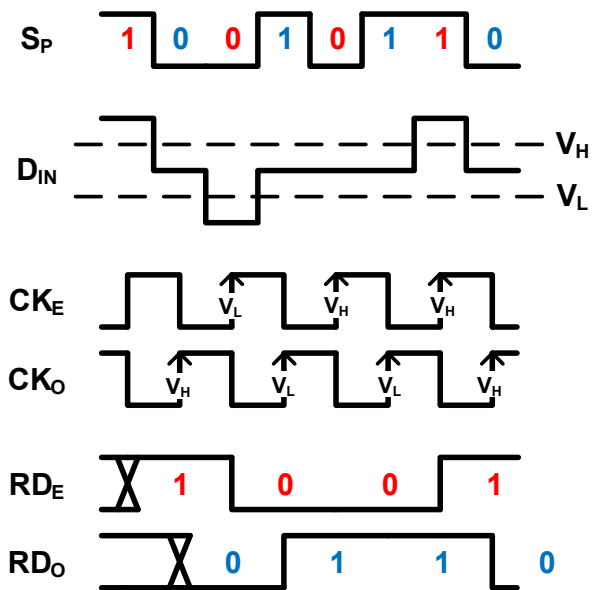


Fig. 5-10. Timing diagram of duobinary-to-NRZ converter.

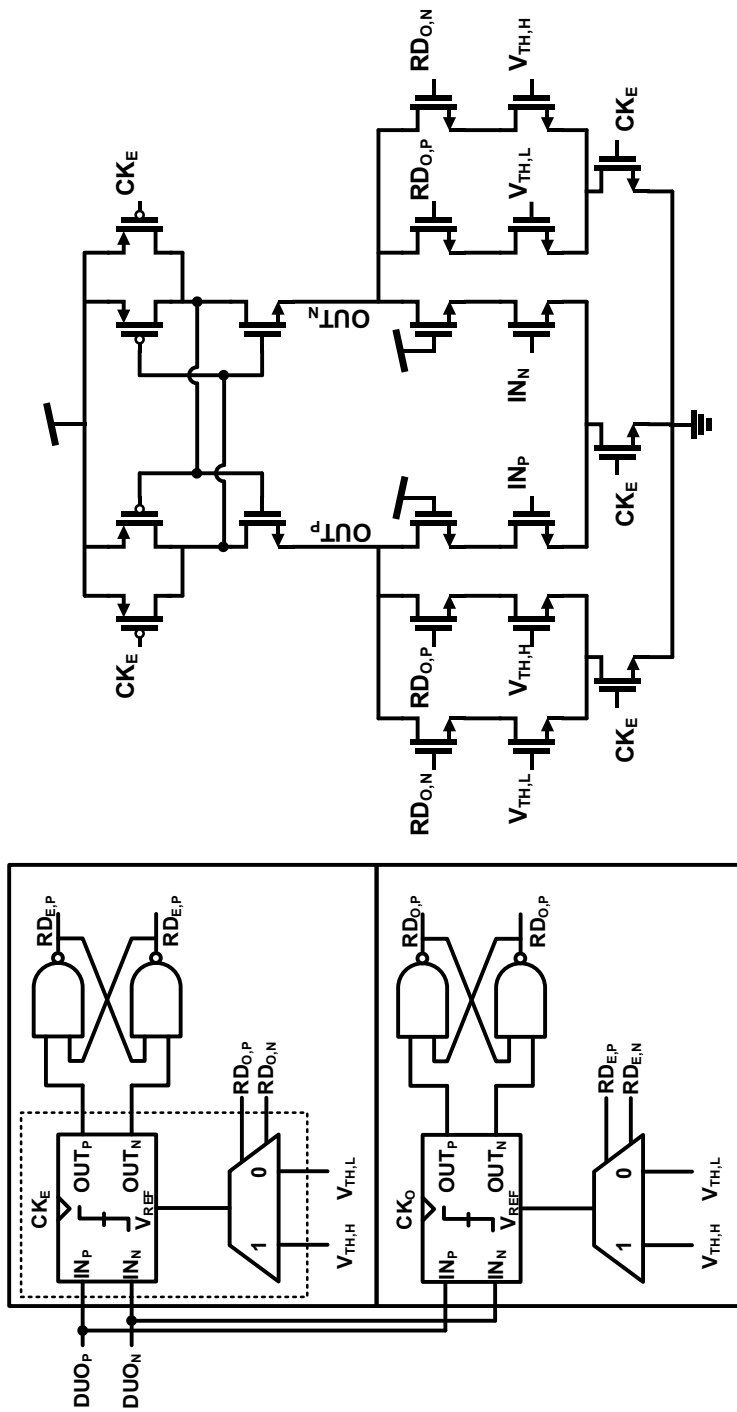


Fig. 5-11. Differential duobinary-to-NRZ converter.

5.1.4. Implementation and Measurement Results

A prototype duobinary transmitter and receiver are fabricated in 65-nm standard CMOS technology. Fig. 5-12 shows the microphotograph of the fabricated chips. The active chip area of duobinary transmitter and receiver are $87 \times 242 \mu\text{m}^2$ with an on-chip 2^7-1 PRBS generator and $84 \times 162 \mu\text{m}^2$, respectively. The fabricated chips are mounted on FR4 PCB and wire-bonded for measurement.

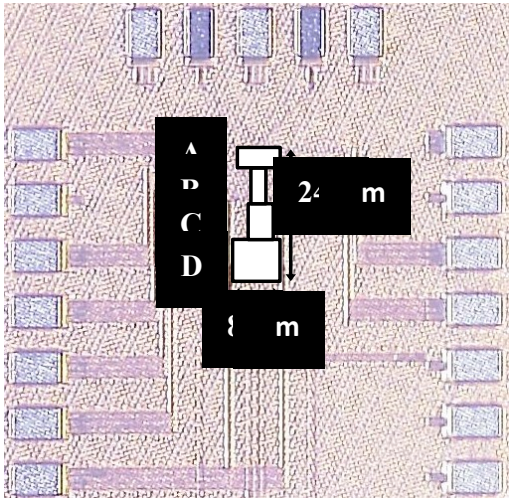
Measurement setup for test is shown in Fig. 5-13. A pulse pattern generator (PPG) provides differential 1.25 to 2 GHz clock or 2^7-1 PRBS pattern synchronized clock to duobinary transmitter DUT for verification of duobinary pattern generation. The transmitter output is observed by an oscilloscope and passed to the receiver DUT. Receiver DUT is provided 2 to 4 GHz half-rate clock from clock source. Reference bias voltages for transmitter or reference voltage for decision level of receiver are provided from external control board.

Fig. 5-14 shows the measured duobinary transmitter output eye diagram at 5 Gb/s and 8 Gb/s. The differential peak-to-peak voltage is $150 \text{ mV}_{\text{ppd}}$ and output eye diagram have minimum 162 ps width and $60 \text{ mV}_{\text{ppd}}$ height opening and 75 ps width and $51 \text{ mV}_{\text{ppd}}$ opening at 5 Gb/s and 8 Gb/s, respectively.

Fig. 5-15 shows simulated eye pattern and measured eye pattern at 8 Gb/s. For measurement, 2^7-1 PRBS pattern synchronized clock is provided from PPG equipment to the transmitter DUT. Measurement result of transmitter pattern exactly matches to the simulated duobinary pattern.

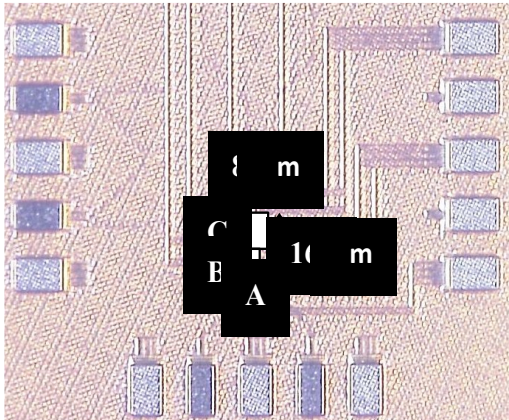
Fig. 5-16 shows measured 2 Gb/s receiver output eye diagram with 8 Gb/s duobinary transmitter output data. For measurement, half-rate clock is provided from clock source to receiver DUT and NRZ converted output data are de-muxed. Reference voltages of V_H and V_L are externally controlled. To verify the duobinary-to-NRZ conversion of RX, output data of RX are measured by BER tester. Fig. 5-17 shows the measured Bathtub curve of receiver output and duobinary-to-NRZ conversion is well performed.

Table 5-3 and Table 5-4 show the performance summary of duobinary transmitter and receiver, respectively.



A	Duobinary Voltage-mode Driver
B	RZ Data Aligner & Toggling Serializer & Buffers & Pre-driver
C	2^7-1 PRBS Generator
D	PPF & DCC

(a)



A	Duobinary-to-NRZ
B	Clock Input Buffer
C	CML Output Driver

(b)

Fig. 5-12. Chip microphotograph. (a) Duobinary transmitter, (b) duobinary receiver.

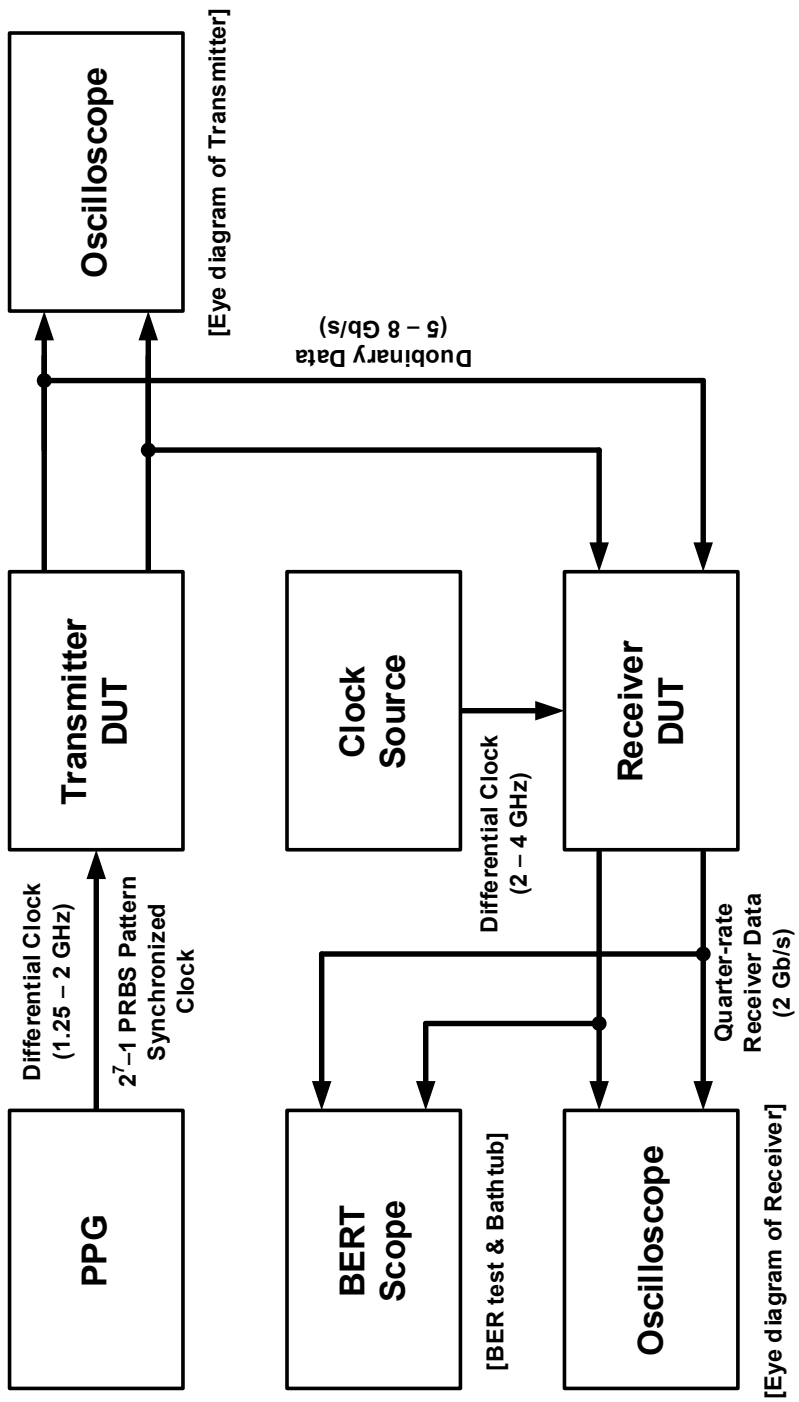
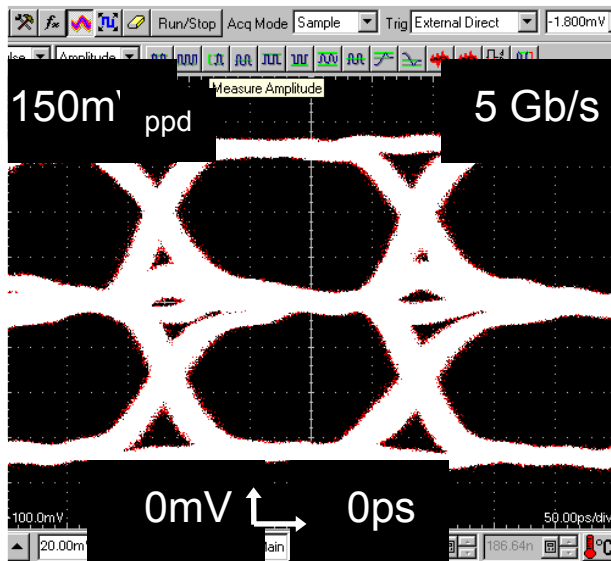
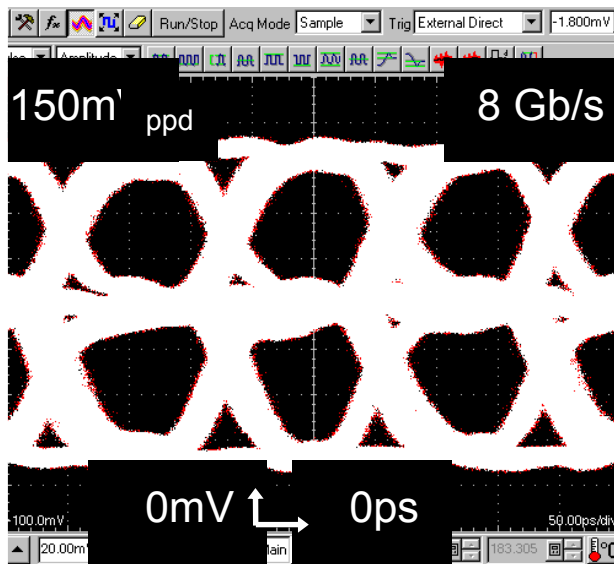


Fig. 5-13. Measurement setup.



(a)



(b)

Fig. 5-14. Measured duobinary transmitter output eye diagram at 5 Gb/s (a), and 8 Gb/s (b).

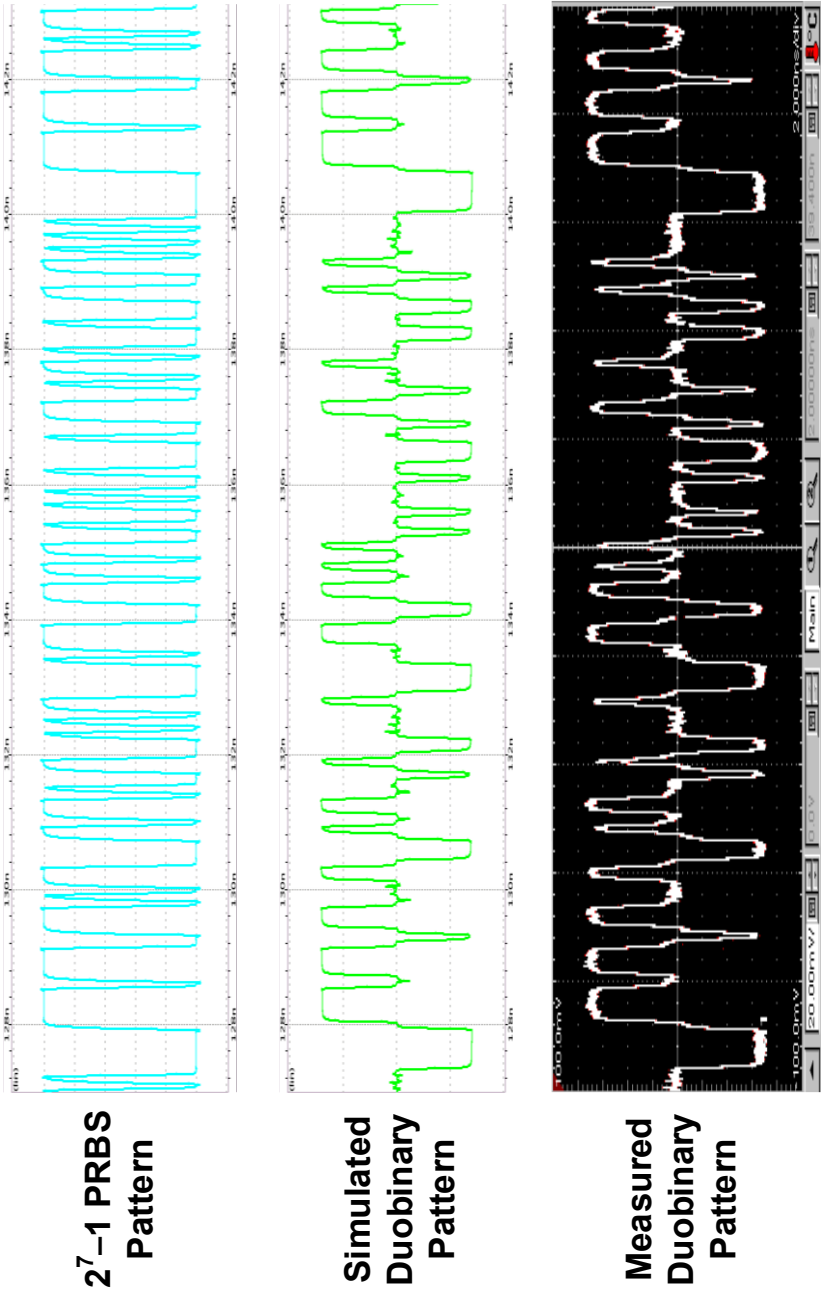


Fig. 5-15. Simulated PRBS pattern and duobinary pattern from 2^7-1 PRBS pattern and measured duobinary pattern.

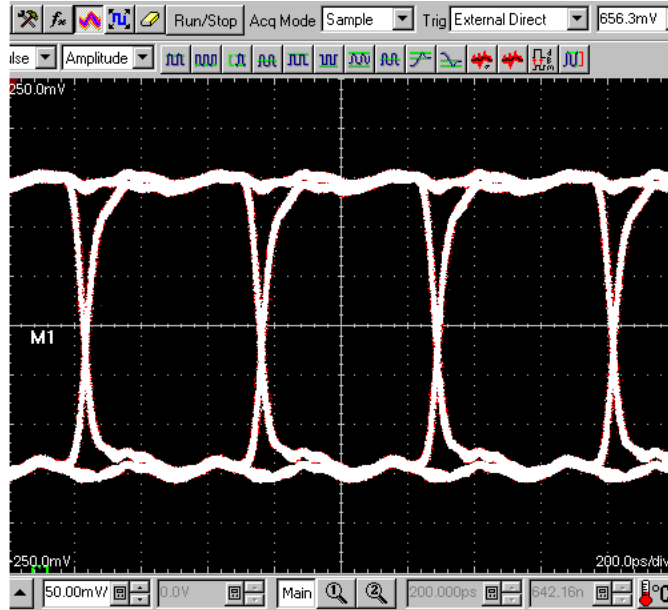


Fig. 5-16. Measured duobinary receiver output eye diagram at 2 Gb/s.

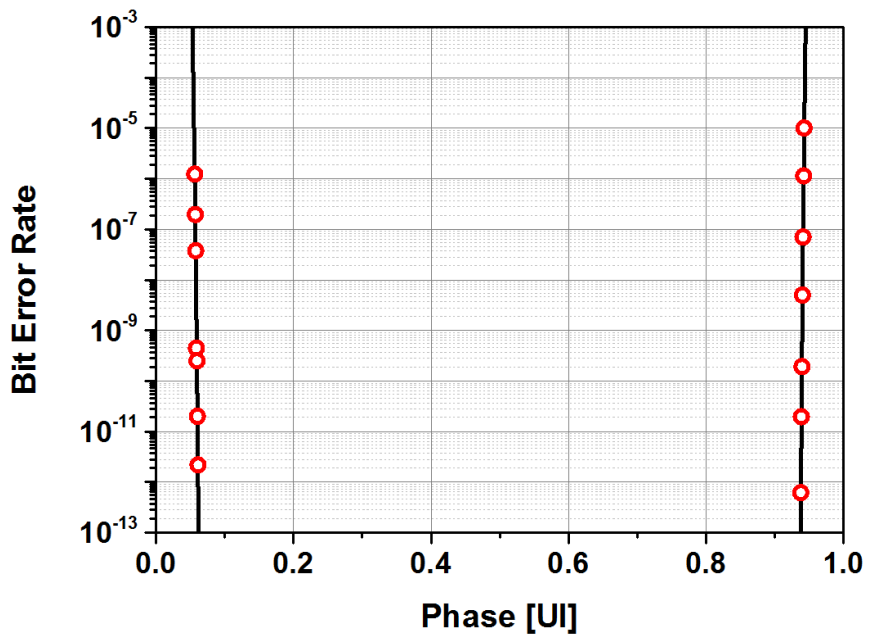


Fig. 5-17. Measured Bathtub curve of duobinary receiver output at 2Gb/s.

TABLE 5-3

PERFORMANCE SUMMARY OF DUOBINARY TRANSMITTER

Technology	65 nm
Supply Voltage (V)	1
Data Rate (Gb/s)	5-8
Output Swing (mV _{pp,d})	100-200
Minimum Eye Opening (UI) [Data Rate]	Width: 0.6 Height: 0.68 [8 Gb/s]
Power Consumption (mW) [Data Rate, Swing Voltage]	2.8 [8 Gb/s, 150 mV _{pp,d}]
Energy Efficiency (pJ/bit) [Data Rate, Swing Voltage]	0.35 [8 Gb/s, 150 mV _{pp,d}]

TABLE 5-4

PERFORMANCE SUMMARY OF DUOBINARY RECEIVER

Technology	65 nm
Supply Voltage (V)	1.2
Data Rate (Gb/s)	5-8
Clock Frequency (GHz)	2.5-5
Bit Error Rate [PRBS Pattern]	$<10^{-12}$ [2^7-1]
Power Consumption (mW) [Data Rate]	2.56 [8 Gb/s]
Energy Efficiency (pJ/bit) [Data Rate]	0.32 [8 Gb/s]

5.2. Duobinary with Consecutive Signals

5.2.1. Relationship Between Duobinary and Consecutive Signals

Duobinary signal generation with data transition information using toggle signal is effective but, voltage-mode duobinary output driver needs so much input and bias control. Many stacked transistors make it hard to match the output impedance to the channel impedance resulting in large size of transistors and increasing power consumption. Instead of using toggle signals with serialized signal for duobinary generation, consecutive signals which also have data transition information can be easily used for duobinary signal generation as shown in Fig. 5-18. Consecutive signals, C_H and C_L , indicates that continuous high and continuous low state in the serialized signal. We can find out the relationship among serialized signal, consecutive signals, and duobinary signal looking over the timing diagram in Fig. 5-18. Very simple patterns are repeated in the timing diagram. First, when consecutive high signal is 'one', then duobinary signal has 'two' level. Second, when consecutive low signal is 'one', then duobinary signal has 'zero' level. Finally, all consecutive signals are 'zero', then duobinary signal has 'one' level. All

states are summarized in Table 5-5.

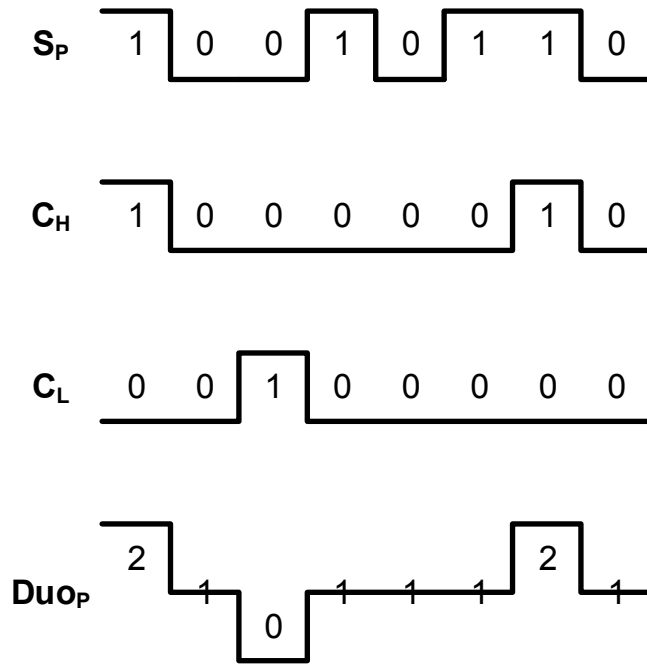


Fig. 5-18. Timing diagram of serialized signal, consecutive signals, and duobinary signal.

TABLE 5-5
RELATIONSHIP AMONG CONSECUTIVE SIGNAL,
AND DUOBINARY SIGNAL

C_H	C_L	$Duop$
0	1	0
0	0	1
1	0	2

5.2.2. Consecutive Signal Generation

Consecutive signal can be extracted from input data comparing adjacent two parallel data as shown in Fig. 5-19. Each four partial consecutive high signal segments, $C_{H,AB}$, $C_{H,BC}$, $C_{H,CD}$, $C_{H,DA}$, are combined by simple OR logic generating final consecutive high signal, C_H . Consecutive low signal, C_L , is generated in the same way with consecutive high signal. Only difference between consecutive signal generation and toggle signal generation is parallel data connection to the serializer.

Overall block diagram and timing diagram of consecutive serializer is shown in Fig. 5-20. All the block of consecutive serializer are same with toggling serializer except for the connection of parallel data to the serializer and the absence of toggle to NRZ block. Logic operations for consecutive high signal and consecutive low signal are given as

$$\begin{aligned} C_H &= (A' \cdot B') + (B' \cdot C') + (C' \cdot D') + (D' \cdot A') \\ &= \overline{((A' \cdot B') \cdot (B' \cdot C') \cdot (C' \cdot D') \cdot (D' \cdot A'))} \end{aligned} \quad (5-1)$$

$$\begin{aligned} C_L &= (\bar{A}' \cdot \bar{B}') + (\bar{B}' \cdot \bar{C}') + (\bar{C}' \cdot \bar{D}') + (\bar{D}' \cdot \bar{A}') \\ &= \overline{((\bar{A}' \cdot \bar{B}') \cdot (\bar{B}' \cdot \bar{C}') \cdot (\bar{C}' \cdot \bar{D}') \cdot (\bar{D}' \cdot \bar{A}'))} \end{aligned} \quad (5-2)$$

In (5-1) and (5-2), logic operations with AND gates and OR gates are simply converted to NAND gates by Boolean algebra for easy

implementation. Logic operations produce consecutive high signal, C_H , indicating the serialized output should have continuous 1 and, consecutive low signal, C_L , indicating continuous 0. Consecutive signals can be directly used in duobinary voltage-mode output driver without any additional blocks for modulation.

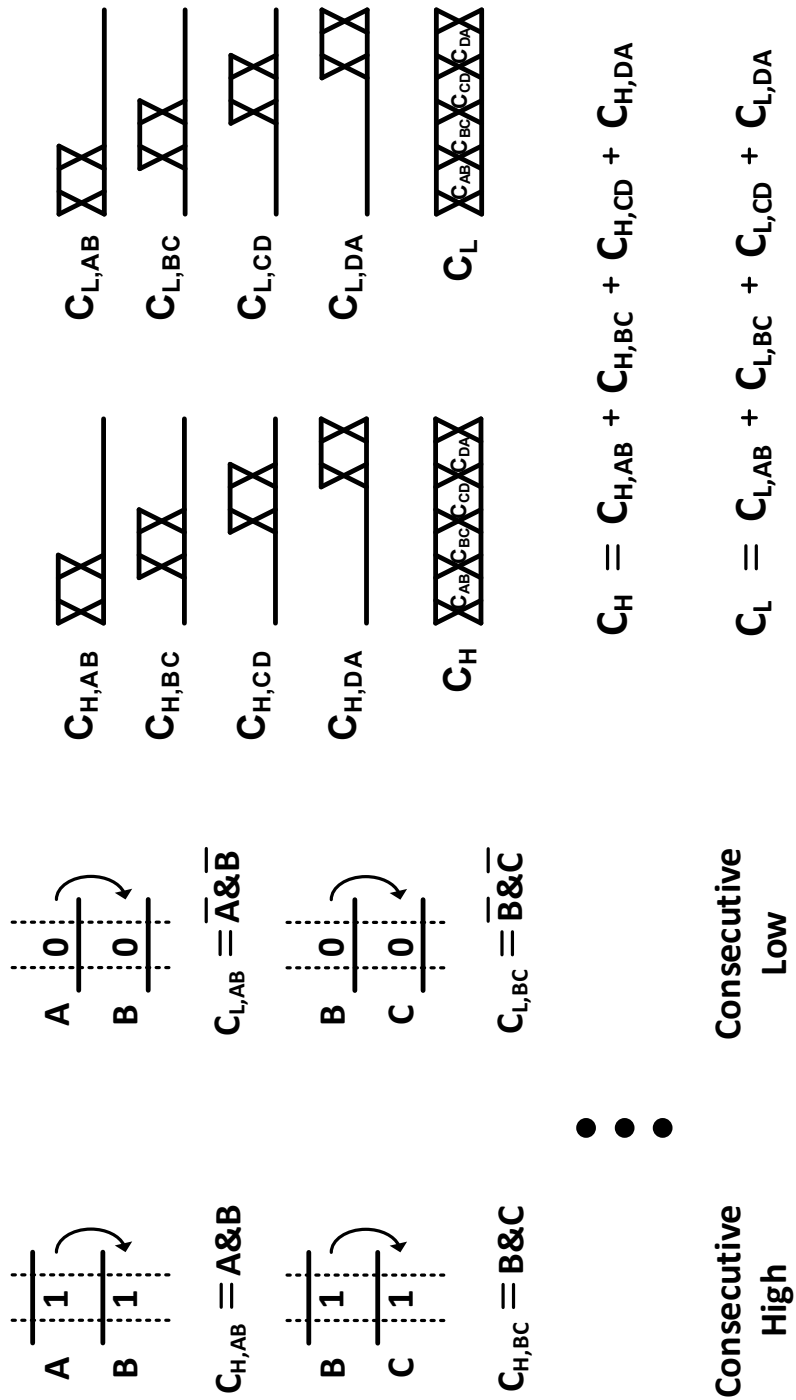


Fig. 5-19. Consecutive signal extraction.

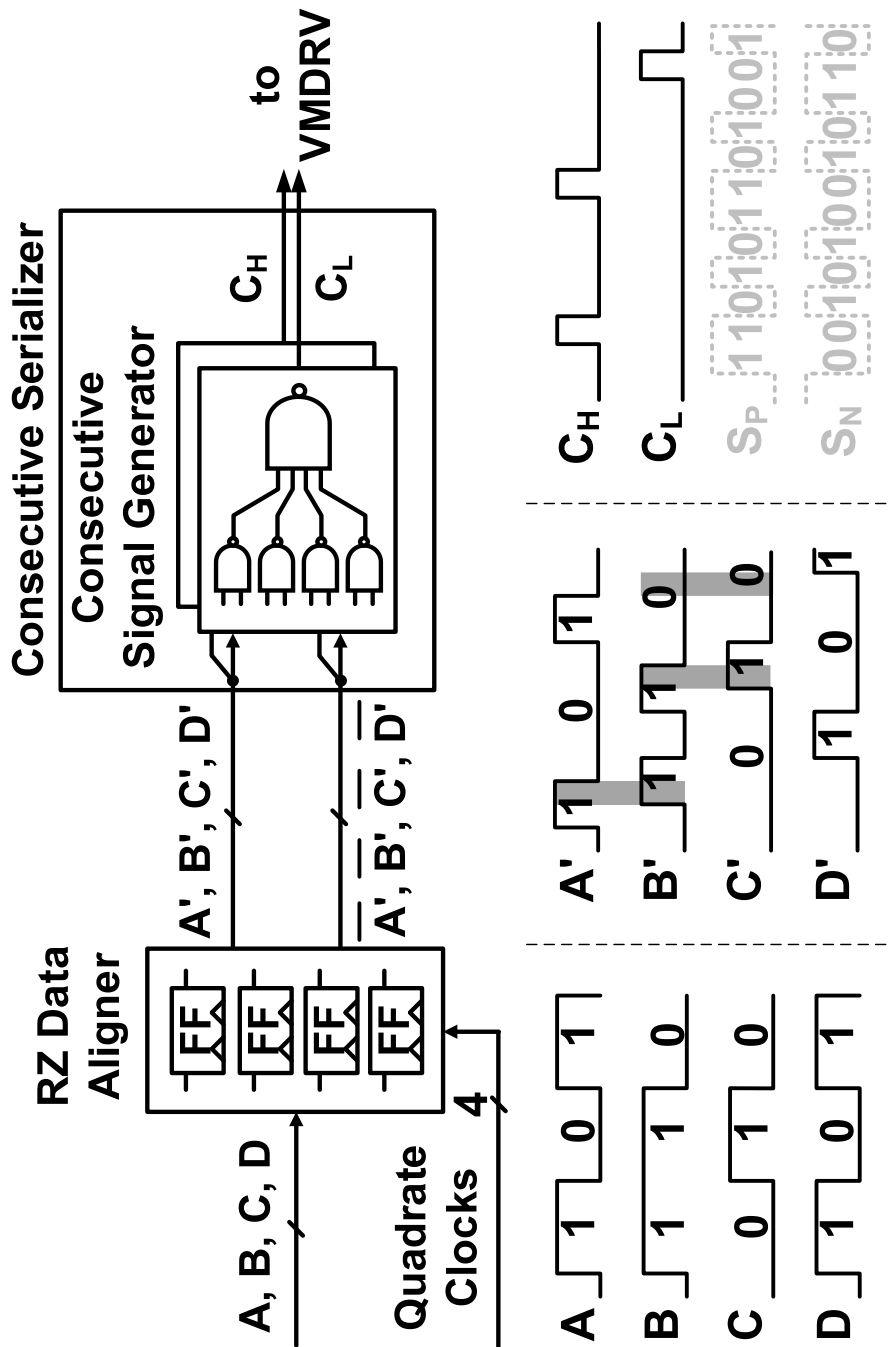


Fig. 5-20. Overall block diagram of consecutive serializer.

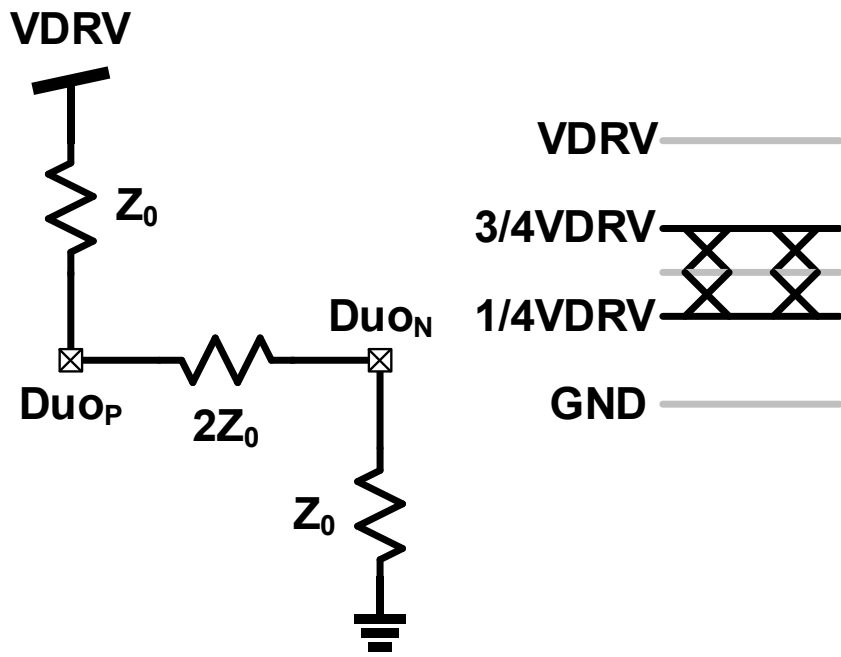
5.2.3. Voltage-Mode Duobinary Output Driver with Consecutive Signals

Fig. 5-21 shows two cases of the impedance matching. When the duobinary signals has ‘two’ or ‘two’ level, equivalent resistance model of voltage-mode output driver and load resistance is shown in Fig. 5-21 (a). In that case, output impedance at Du_{OP} and Du_{ON} nodes are Z_0 and voltage level of those are $3/4V_{DRV}$ or $1/4V_{DRV}$, respectively, which indicate ‘two’ or ‘zero’ level in duobinary signaling. When the duobinary signal has ‘one’ level, equivalent resistance model of voltage-mode output driver and load resistance is shown in Fig. 5-21 (b). In that case, output impedance between Du_{OP} and Du_{ON} nodes is $2Z_0$ which equivalently shown at each Du_{OP} or Du_{ON} node as Z_0 , and voltage level of those nodes are $1/2V_{DRV}$ which indicates ‘one’ level in duobinary signaling.

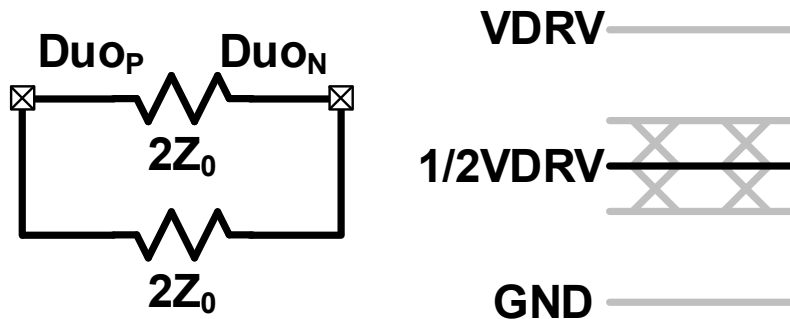
For implementation of voltage-mode duobinary output driver with consecutive signals, we use impedance modulation method. Fig. 5-22 shows our voltage-mode duobinary output driver and output states with consecutive signals for duobinary generation are given in Table 5-6. Transition toggle signal, T_T , is generated from consecutive signals with XNOR operation. For delay matching, the structure of XNOR gate which

is used for T_T signal generation, is CMOS inverter based structure. Detailed operation of inverter based XNOR gate was explained at Chapter 5.1.2.

Fig. 5-23 shows voltage-mode duobinary output driver with replica bias circuit having 'two' or 'zero' state. For example, when the C_H , C_L , and T_T have 'one', 'zero', and 'zero', respectively, as shown in Fig. 5-23, the output state of Du_{OP} and Du_{ON} have 'two' and 'zero' level, respectively. The replica bias circuit generates bias voltage of H_B and L_B nodes for impedance matching with duobinary 'two' and 'zero' level. Fig. 5-24 shows voltage-mode duobinary output driver with replica bias circuit having 'one' state. For example, when the C_H , C_L , and T_T have 'zero', 'zero', and 'one', respectively, as shown in Fig. 5-24, the output state of Du_{OP} and Du_{ON} have 'one' level. The replica bias circuit generates bias voltage of T_B node for impedance matching with duobinary 'one' level.



(a)



(b)

Fig. 5-21. Equivalent resistance model of duobinary voltage mode output driver and voltage level of 'two' and 'zero' level case (a), and 'one' level case (b).

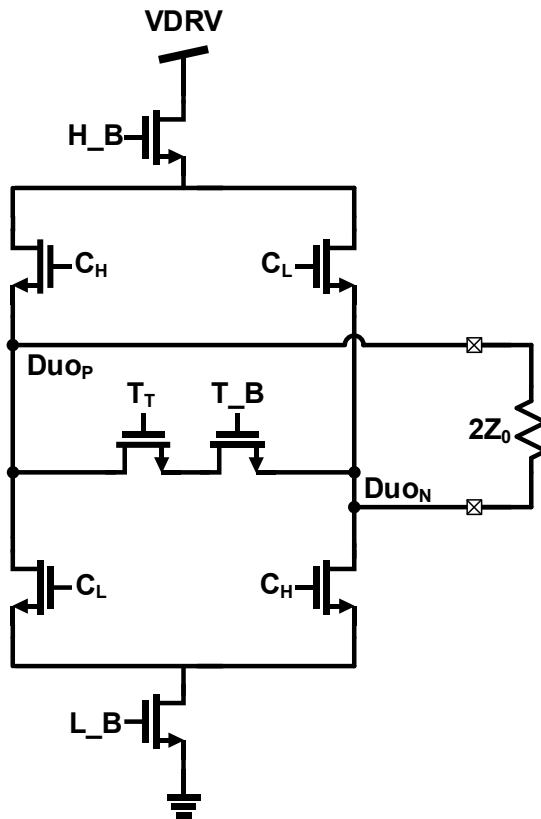


Fig. 5-22. Voltage-mode duobinary output driver with consecutive signal.

TABLE 5-6

TRUTH TABLE FOR DUOBINARY DRIVER

C_H	C_L	T_T	Duop	Duon
0	1	0	0	2
0	0	1	1	1
1	0	0	2	0

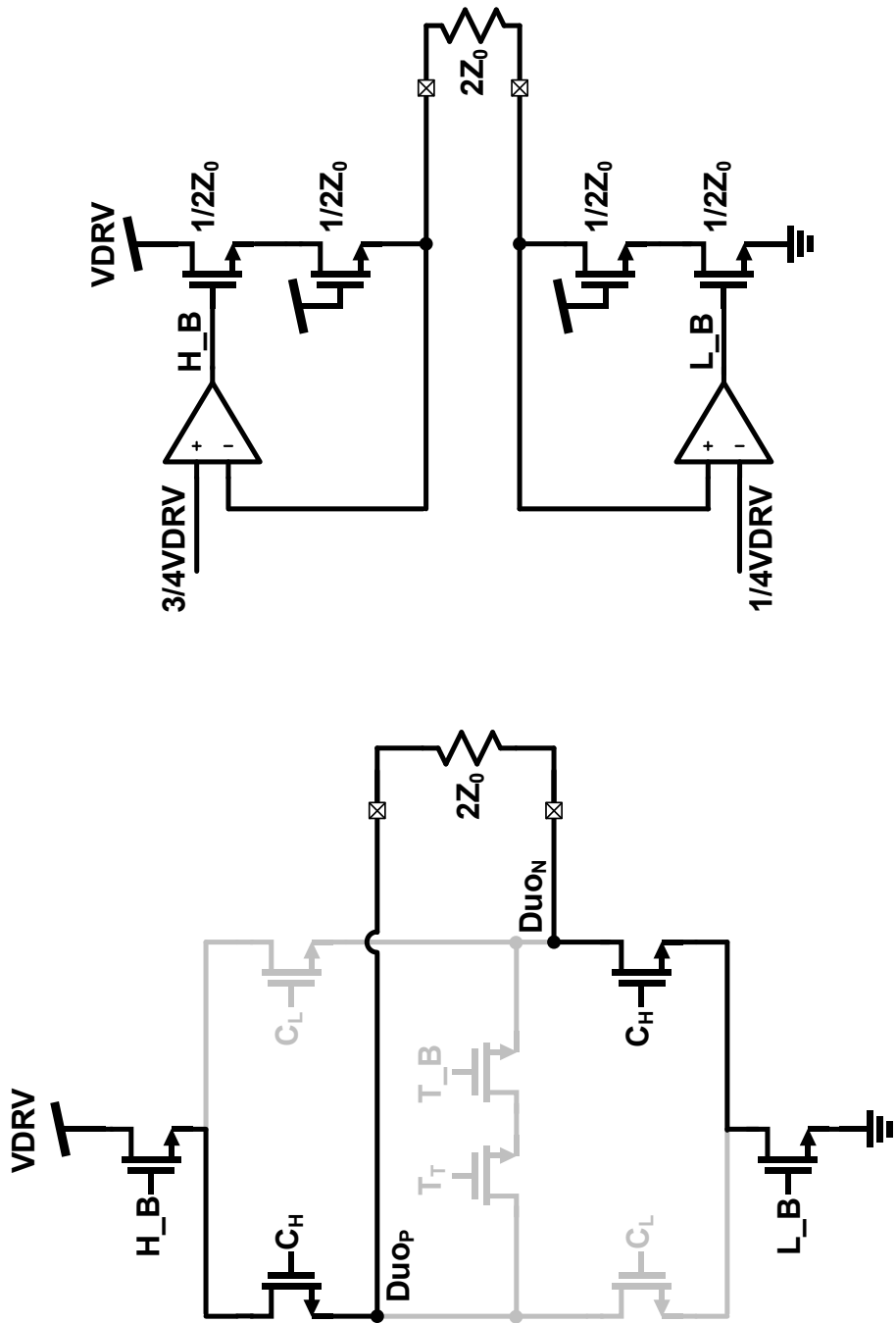


Fig. 5-23. Voltage-mode duobinary output driver with replica bias circuits for duobinary 'two' or 'zero' level.

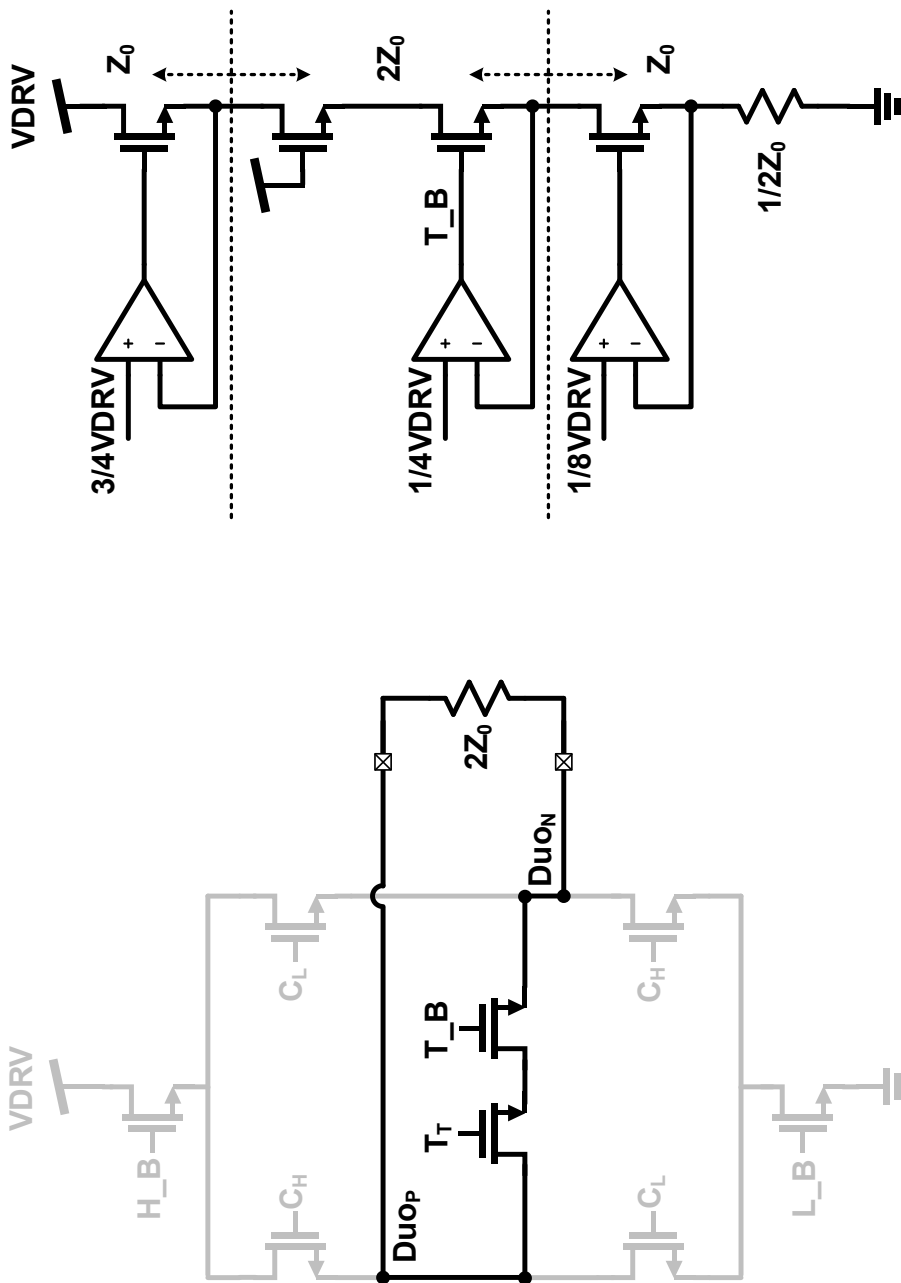


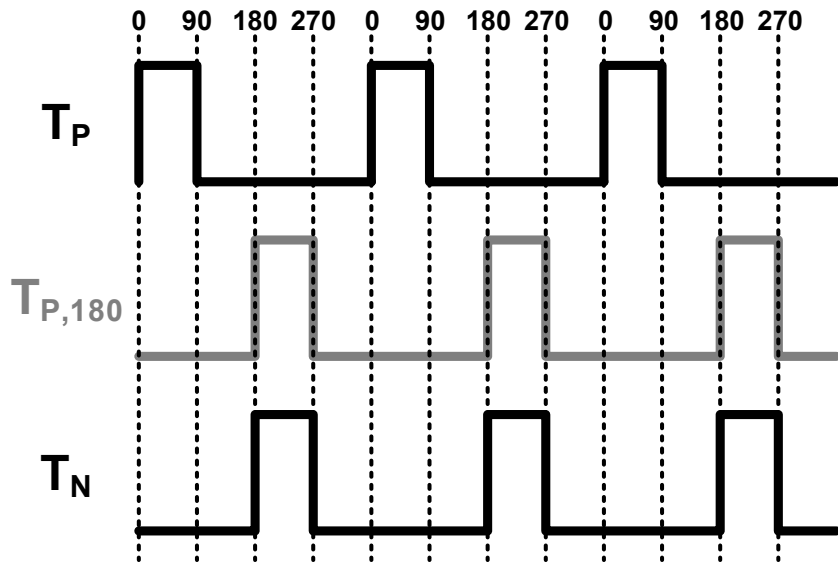
Fig. 5-24. Voltage-mode duobinary output driver with replica bias circuits for duobinary 'one' level.

5.2.4. Phase Calibration with Toggle Signals

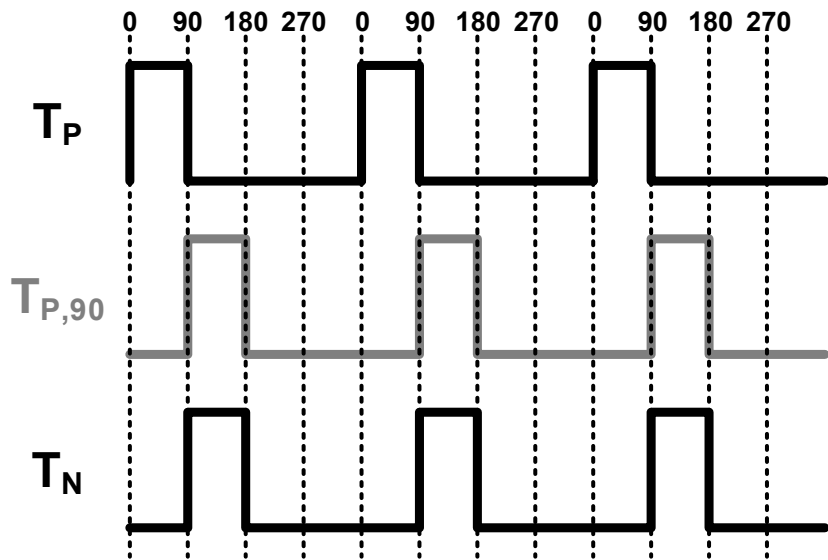
Differential or quadrature phase mismatch in the clock can directly degrade the signal quality and generate ISI at the serialized data. Moreover, in our consecutive serializer, there is no phase align after data aligner resulting in phase mismatch get worse. For phase calibration, we use training sequence before data transmission. As the consecutive high and consecutive low signals inherently cannot have adjacent data, we cannot directly get the phase relation information between 0 degree and 90 degree from consecutive signals. However, the positive toggle signal and negative toggle signal can be generated as adjacent data so that using toggle signal we can get the phase relation information between 0 degree and 90 degree or 0 degree and 180 degree. With ‘110011001100...’ training sequence, we can get the positive toggle signal and negative toggle signal as shown in Fig. 5-25 (a). If we can generate ideal $T_{P,180}$, which is 180 degree phase shifted signal of T_P , we can calibrate differential phase by phase matching of T_N to the $T_{P,180}$. For quadrature phase calibration, we can get the positive toggle signal and negative toggle signal as shown in Fig. 5-25 (b) with ‘100010001000...’ training sequence. If we can generate ideal $T_{P,90}$, which is 90 degree phase shifted signal of T_P , we can calibrate quadrature phase by phase matching of T_N

to the $T_{P,90}$.

Fig. 5-26 and Fig. 5-27 show the differential phase calibration block diagram and quadrature phase calibration block diagram, respectively. Calibration operation is performed by two steps. First, 180 degree or 90 degree shifted T_P signals are generated from digital DLL (delay-locked loop). Second, phase of T_N signal is matched to generated $T_{P,90}$ or $T_{P,180}$ resulting in phase calibration. To detect small phase mismatch, PDC (phase decision circuit) is used which consists of SR-Latch, delay buffer, and gated D-flip-flop as shown in Fig. 5-28. Dummy blocks are used in input node of PDC block and output node of SR-Latch for accurate operation. Fig. 5-29 shows simulation results of locking behavior of phase calibration block.



(a)



(b)

Fig. 5-25. Training toggle signal sequence for differential (a) and quadrature phase calibration (b).

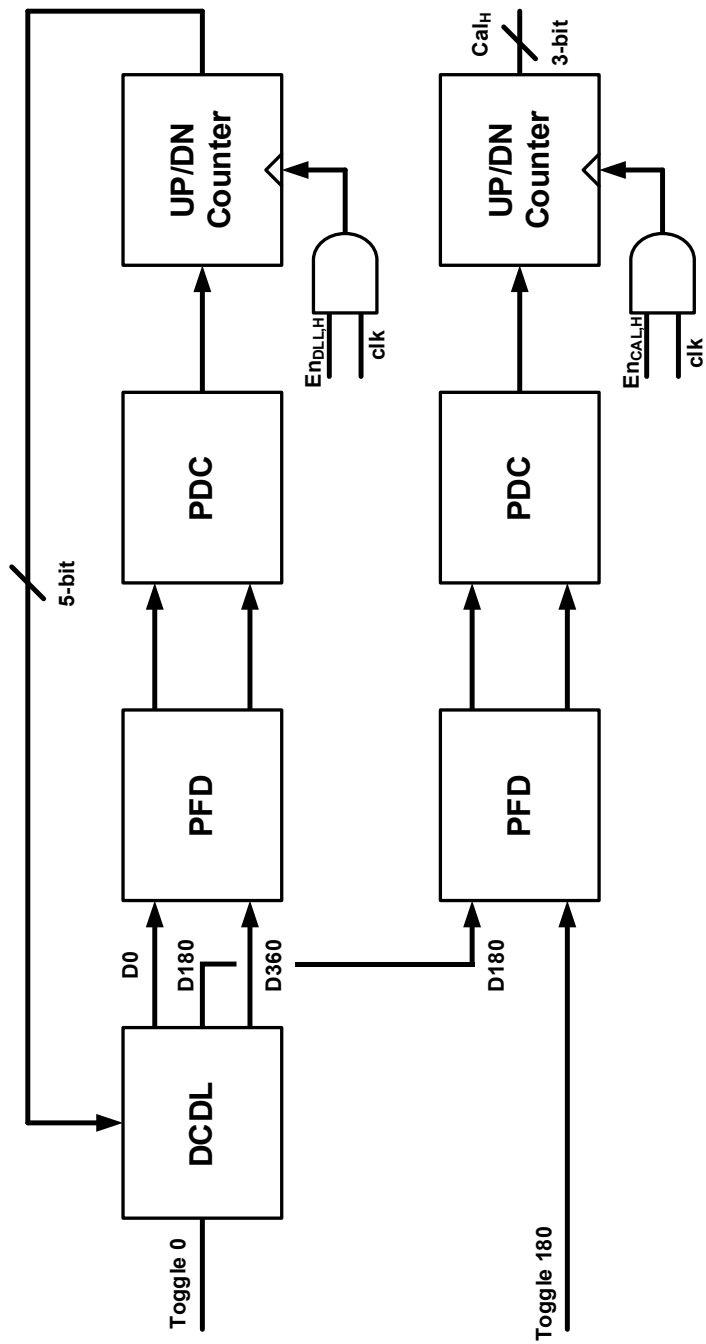


Fig. 5-26. Block diagram of differential phase calibration.

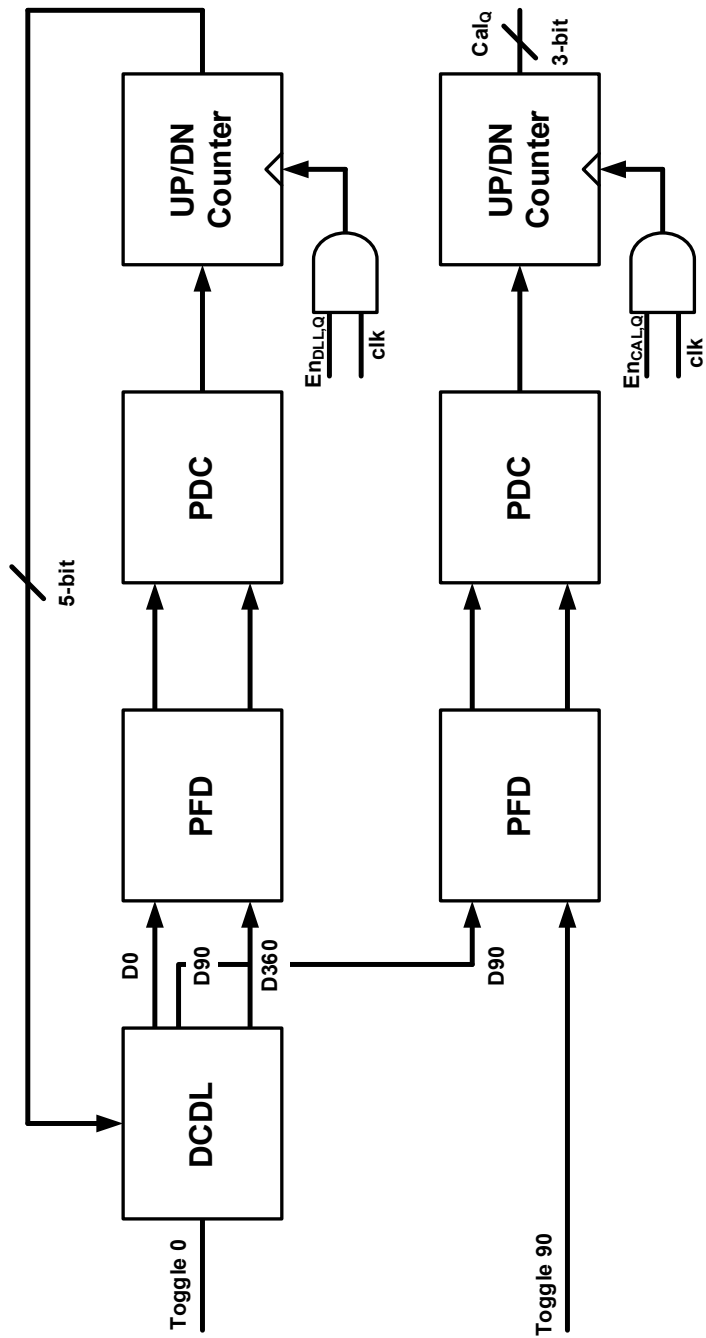


Fig. 5-27. Block diagram of quadrature phase calibration.

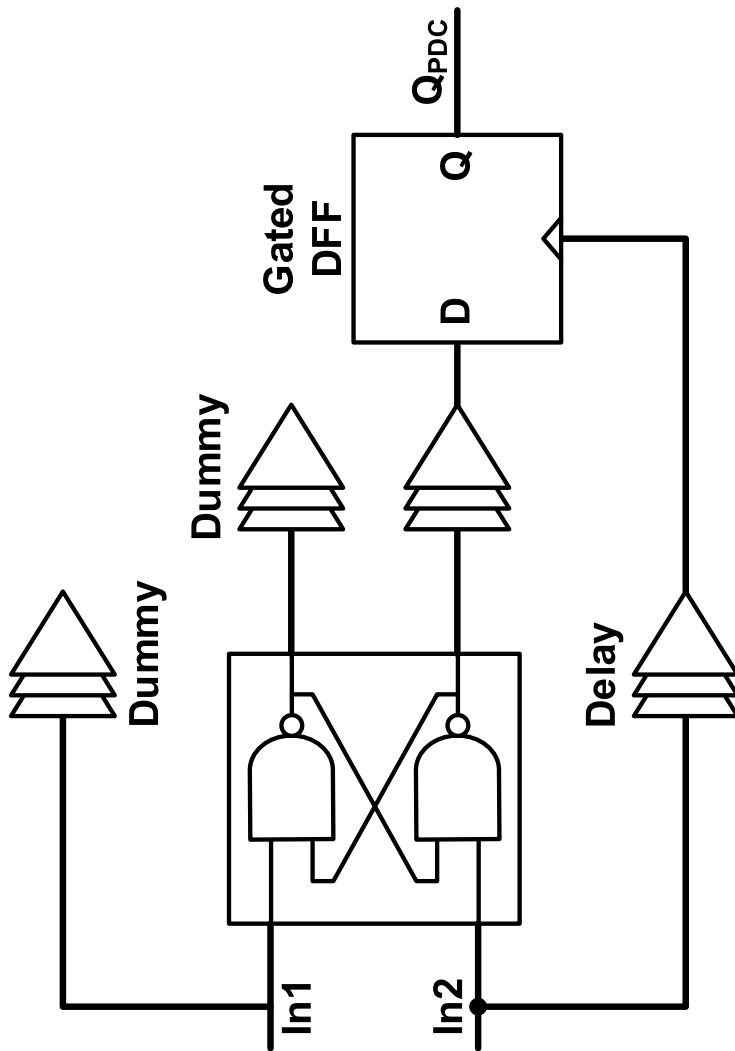


Fig. 5-28. Phase decision circuit.

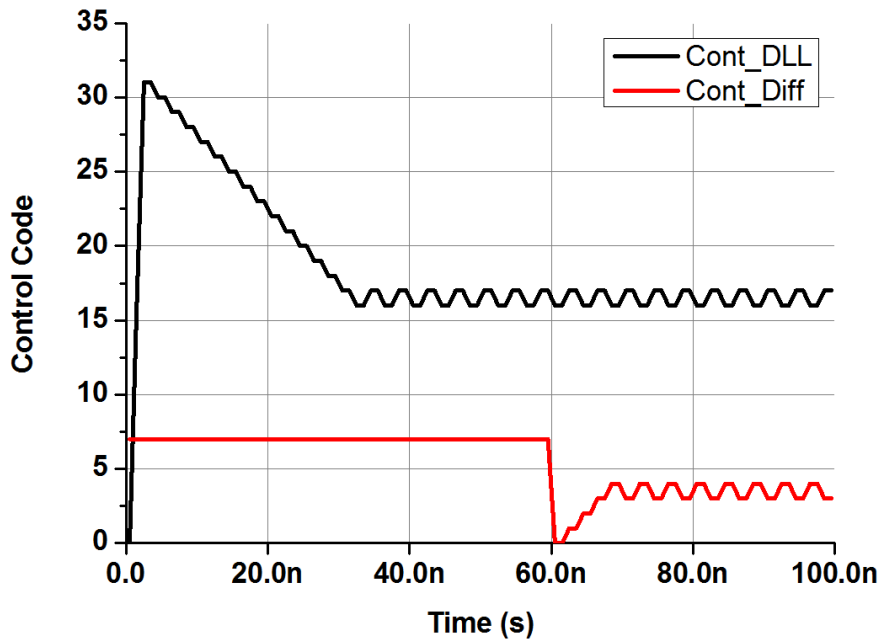


Fig. 5-29. Simulation results of phase calibration block.

5.2.5. Implementation and Measurement Results

Total transmitter block diagram with consecutive serializer is shown in Fig. 5-30. The transmitter uses toggle generator for phase calibration which is turn off after initial phase calibration. As the consecutive signal generation block and toggle signal generation block have same structure without parallel input data connection, we can use only one serializer for consecutive or toggle signal generation. For data connection selection, data select block is added between RZ data aligner and serializer. From the (2-1), (2-2), (5-1), and (5-2), we can make data select block with simple inverter with switch. A prototype duobinary transmitter with consecutive serializer is fabricated in 28-nm CMOS technology. Fig. 5-31 shows the microphotograph of the fabricated chip. The active chip area of duobinary transmitter is $275 \times 196 \mu\text{m}^2$ with an on-chip 2^7-1 PRBS generator and phase calibration circuits. The transmitter chip contains I²C (Inter-Integrated Circuit) for digital bit control. The fabricated chip are mounted on FR 4 PCB and only supply and DC pins are wire-bonded. DUT is measured by on-board proving for high-speed input clock and output data.

Fig. 5-32 shows the measured duobinary transmitter output eye diagram at 12.5, 20, and 25 Gb/s. The differential peak-to-peak voltage

is $300 \text{ mV}_{\text{ppd}}$ and output eye diagram have minimum 20 ps width and 45 mV_{ppd} height opening which indicate 0.5 UI and 0.6 UI opening at 25 Gb/s, respectively.

Fig. 5-33 shows transmitter output eye diagram with and without phase calibration at 20 Gb/s and 25 Gb/s. Without phase calibration, eye openings are different at each eye. However, with phase calibration, difference of eye openings is greatly reduced. The measurement results verify our phase calibration circuit. Table 5-7 shows the performance summary of duobinary transmitter with consecutive signals and comparison with other duobinary transmitters.

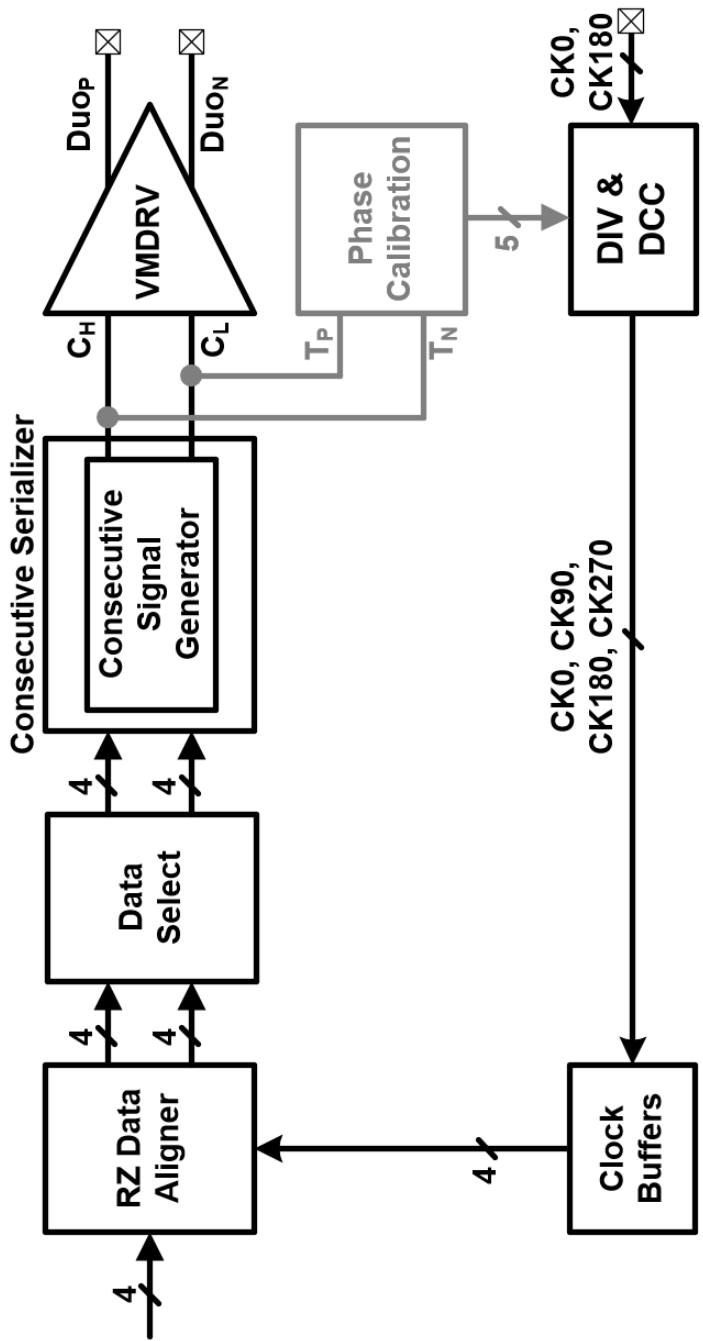
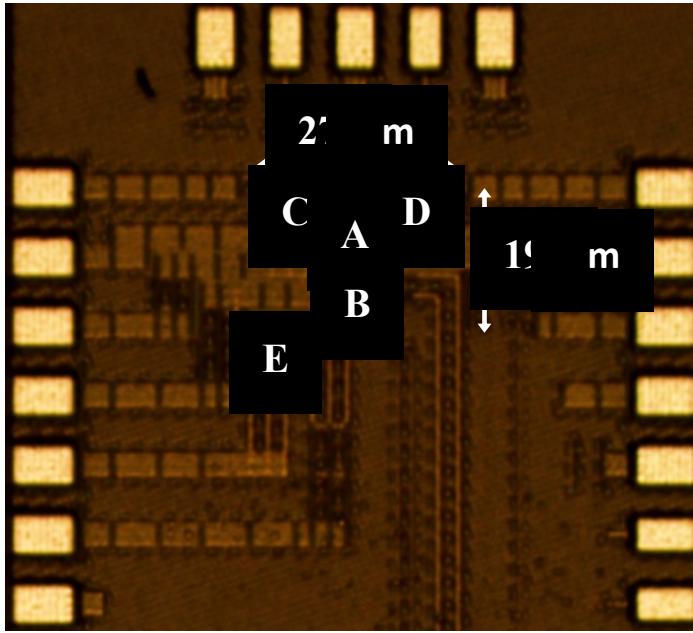


Fig. 5-30. Block diagram of duobinary transmitter with consecutive signals.



A	Duobinary Driver & Consecutive Serializer
B	2^7-1 PRBS Generator
C	Differential Phase Cal.
D	Quadrature Phase Cal.
E	Serial Interface I²C

Fig. 5-31. Chip microphotograph.

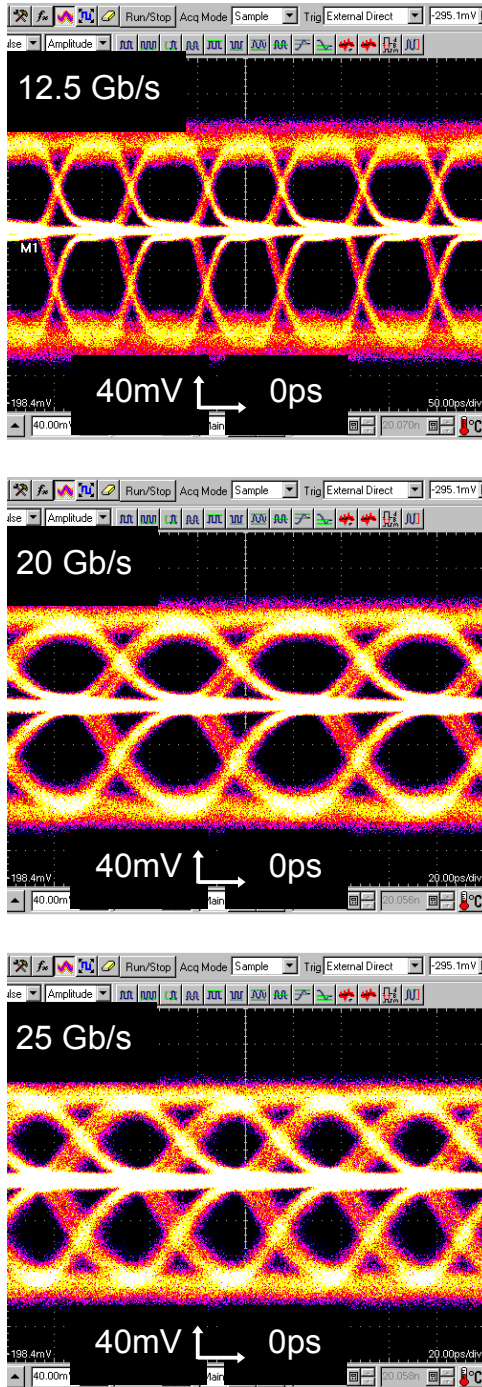


Fig. 5-32. Measured duobinary transmitter output eye diagram at 12.5, 20, and 25 Gb/s.

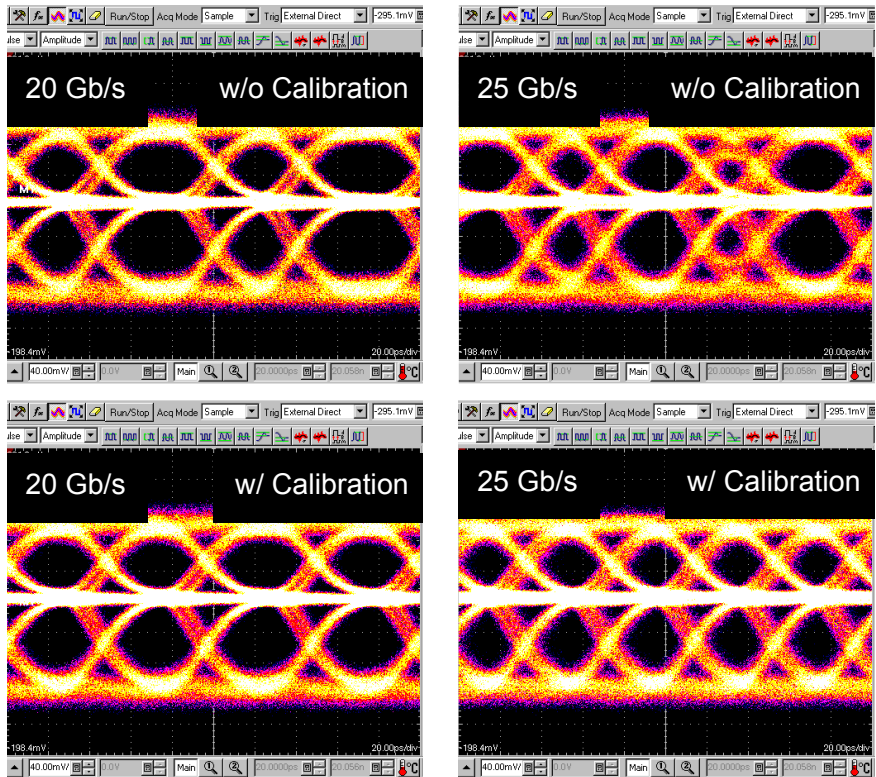


Fig. 5-33. Measured duobinary transmitter output eye diagram with and without phase calibration at 20 and 25 Gb/s.

TABLE 5-7
PERFORMANCE SUMMARY OF DUOBINARY TRANSMITTER

	[20]	[24]	[21]	This work
Technology	90 nm	28 nm	65 nm	28 nm
Supply Voltage (V)	1.5	0.9	1	1.2
Data Rate (Gb/s)	20	32	4.5	25
Output Swing (mV _{pp,d})	200	120	60	100-300
Minimum Eye Opening (UI) [Data Rate]	Width: 0.175* Height: N/A [20 Gb/s]	Width: 0.5** Height: 0.3** [32 Gb/s]	Width: 0.167 Height: N/A [4.5 Gb/s]	Width: 0.5 Height: 0.6 [25 Gb/s]
Power Consumption (mW) [Data Rate, Swing Voltage]	120 [20 Gb/s, 200 mV _{pp,d}]	97.9 [32 Gb/s, 120 mV _{pp,d}]	0.54*** [4.5 Gb/s, 60 mV _{pp,d}]	9.15 [25 Gb/s, 250 mV _{pp,d}]
Energy Efficiency (pJ/bit) [Data Rate, Swing Voltage]	6 [20 Gb/s, 200 mV _{pp,d}]	3.06 [32 Gb/s, 120 mV _{pp,d}]	0.12*** [4.5 Gb/s, 60 mV _{pp,d}]	0.366 [25 Gb/s, 250 mV _{pp,d}]

* After 40-cm Rogers board channel

** After -3dB loss channel with pre-emphasis

*** Power consumption only for pre-driver and output driver

6. Conclusion

In this dissertation, we propose a novel low-power transmitter based on data transition information. The main motivation is using data transition information for serialization to avoid short pulse generation. The power can be saved eliminating the pulse generator and clock buffers for serialization. Our transmitter extracts the data transition information from input parallel data, and uses it rather than clock for serialization. In addition, the data transition information can be used directly for the pre-emphasis. This can eliminate the use of sub-blocks for generation of 1-bit delayed sequence. As the serialized output data is highest data-rate in transmitter, elimination of the blocks for 1-bit delayed data can lead much of power saving.

As the low-power transmitter verification, we implement 5–8 Gb/s transmitter with 2-tap pre-emphasis in 65nm CMOS technology. Dynamic power consumption of our transmitter is analyzed and compared with conventional transmitter by simulation in 65nm CMOS. Our transmitter is tested with 2^7-1 PRBS data from the on-chip generator. Our transmitter successfully demonstrated 5–8 Gb/s data generation and transmission through 40-cm PCB channel. With 2-tap pre-emphasis using toggle signals, low-pass filtering characteristic of channel is

compensated and output eyes are more opened. The power consumption and energy efficiency is compared with other low-power transmitters. Our transmitter shows the best energy efficiency and further great energy efficiency with pre-emphasis, which shows the effect of using data transition information for serialization and pre-emphasis.

Low-power transmitter using data transition information is extended to the duobinary signaling. By using data transition information, duobinary generation function, $1 + Z^{-1}$, can be easily performed without any additional blocks. 5–8 Gb/s and 25 Gb/s duobinary transmitters are implemented with toggle signals and consecutive signals in 65nm and 28 nm CMOS technology, respectively.

Bibliography

- [1] Behzad Razavi, Design of integrated circuits for optical communications, 2nd ed. New York, NY, USA: Wiley, 2012.
- [2] Hungwen Lu, and Chauchin Su, “A 1.25 to 5 Gbps LVDS Transmitter with a Novel Multi-Phase Tree-Type Multiplexer” in
Nov. 2008, pp. 389-392.
- [3] Timothy O. Dickson et al., “A 1.8-pJ/bit 16x16-Gb/s source synchronous parallel interface in 32nm SOI CMOS with receiver redundancy for link recalibration”
pp. 1-4, Sept 2015.
- [4] Y. Lu et al., “Design and analysis of energy-efficient reconfigurable pre-emphasis voltage-mode transmitter,”
, vol. 48, no. 8, pp. 1898–1909, Aug. 2013.
- [5] Y.-H. Song et al., “A 0.47–0.66 pJ/bit, 4.8–8 Gb/s I/O transceiver in 65 nm CMOS,”
, vol. 48, no. 5, pp. 1276–1289, May 2013.
- [6] W.-S. Choi et al., “A 0.45-to-0.7V 1-to-6Gbps 0.29-to-0.58pJpb Source-Synchronous Transceiver Using Automatic Phase Calibration in 65nm CMOS,” in
, 2015, pp. 66–67.
- [7] Y.-H. Song et al., “An 8-to-16Gb/s 0.65-to-1.05 pJ/b 2-tap impedance-modulated voltage-mode transmitter with fast power-state transitioning in 65 nm CMOS,” in
, 2014, pp. 446–447.
- [8] J. Kaukokuuori, K. Stadius, J. Ryyänen, and K. A. I. Halonen, “Analysis and design of passive polyphase filters,”

- vol. 55, no. 10, pp. 3023–3037, Nov. 2008.
- [9] Y.-H. Song and S. Palermo, “A 6-Gbit/s hybrid voltage-mode transmitter with current-mode equalization in 90-nm CMOS,” *IEEE Journal of Solid-State Circuits*, vol. 59, no. 8, pp. 491–495, Aug. 2012.
- [10] K.-L. Wong et al., “A 27-mW 3.6-Gb/s I/O transceiver,” *IEEE Journal of Solid-State Circuits*, vol. 39, no. 4, pp. 602–612, Apr. 2004.
- [11] R. Sredojevic and V. Stojanovic, “Fully digital transmit equalizer with dynamic impedance modulation,” *IEEE Journal of Solid-State Circuits*, vol. 46, no. 8, pp. 1857–1869, Aug. 2011.
- [12] K. Fukuda et al., “A 12.3 mW 12.5 Gb/s complete transceiver in 65 nm CMOS,” in *IEEE International Solid State Circuits Conference*, 2010, pp. 368–369.
- [13] A. Lender, “The duobinary technique for high-speed data transmission,” *IRE Transactions on Information Theory*, vol. 82, pp. 214–218, May 1963.
- [14] J. H. Sinsky et al., “High-speed electrical backplane transmission using duobinary signaling,” *IEEE Journal of Solid-State Circuits*, vol. 53, no. 1, pp. 152–160, Jan. 2005.
- [15] K. Yamaguchi et al., “12 Gb/s duobinary signaling with $\times 2$ oversampled edge equalization,” in *IEEE International Solid State Circuits Conference*, 2005, pp. 70–71.
- [16] J. Sinsky et al., “10 Gb/s duobinary signaling over electrical backplanes—Experimental results and discussion,” Lucent Technologies, Bell Labs [Online]. Available: http://www.ieee802.org/3/ap/public/jul04/sinsky_01_0704.pdf
- [17] K. Gharibdoust, A. Tajalli, and Y. Leblebici, “A 7.5 mW 7.5 Gb/s mixed NRZ/multi-tone serial-data transceiver for multi-drop

- memory interfaces in 40nm CMOS,” in
Feb. 2015, pp. 180–181.
- [18] F. Stremler, Introduction to Communication System, 3rd ed. Reading, MA: Addison-Wesley, 1990.
- [19] J. Lee, “A 20Gb/s Duobinary Transceiver in 90nm CMOS,” in
pp. 102-
599, Feb. 2008.
- [20] J. Lee, M.-S. Chen, and H.-D. Wang, “Design and comparison of three 20-gb/s backplane transceivers for duobinary, PAM4, and NRZ data,”
vol. 43, no. 9, pp. 2120–2133,
Sep. 2008.
- [21] S.-M. Lee et al., “An 80 mV-swing single-ended duobinary transceiver with a TIA RX termination for the point-to-point DRAM interface,”
vol. 49, no. 11, pp. 2618–
2630, Nov. 2014.
- [22] H.-W. Lim et al., “A 5.8 Gb/s adaptive integrating duobinary based DFE receiver for multi-drop memory interface,” in
Feb. 2015, pp. 1–3.
- [23] K. Sunaga, H. Sugita, K. Yamaguchi, and K. Suzuki, “An 18 Gb/s duobinary receiver with a CDR-assisted DFE,” in
Feb. 2009, pp. 274–
275.
- [24] Y. Ogata, Y. Hidaka, and Y. Koyanagi et al., “32 Gb/s 28 nm CMOS time-interleaved transmitter compatible with NRZ receiver with DFE,” in
2013, pp. 40–41.

List of Publications

International Journal Papers

- [1] **Sung-Geun Kim**, Jinsoo Rhim, Dae-Hyun Kwon, Min-Hyeong Kim, and Woo-Young Choi, “A Low-Voltage PLL with a Supply-Noise Compensated Feedforward Ring VCO,”
Vol. 16, No. 3, pp. 548-552, June 2016.
- [2] Kwang-Chun Choi, **Sung-Geun Kim**, Seung-Woo Lee, Bhum-Cheol Lee, and Woo-Young Choi, “A 990- μ W 1.6-GHz PLL Based on a Novel Supply-Regulated Active-Loop-Filter VCO,”
Vol. 60, No. 6, pp. 311-315, June 2013.

International Conference Presentations

- [1] **Sung-Geun Kim**, Tongsung Kim, Dae-Hyun Kwon, and Woo-Young Choi, “A 5-8 Gb/s Low-Power Transmitter with 2-Tap Pre-Emphasis Based on Toggling Serialization,” in
(2016).
- [2] **Sung-Geun Kim**, Jinsoo Rhim, Dae-Hyun Kwon, Min-Hyeong Kim, and Woo-Young Choi, “A Low-Voltage PLL with a Current Mismatch Compensated Charge Pump,” in
(2015).
- [3] Joungeok Moon, **Sung-Geun Kim**, Dae-Hyun Kwon, and Woo-Young Choi, “A 0.4-V, 500-MHz, Ultra-Low-Power Phase-Locked Loop for Near-Threshold Voltage Operation,” in
(2014).
- [4] Jaeseok Park, Ingeol Lee, Young-Seok Park, **Sung-Geun Kim**, Kyung Ho Ryu, Dong-Hoon Jung, Kangwook Jo Choong Keun Lee, Hongil Yoon, Seong-Ook Jung, Woo-Young Choi, Sungho Kang, “Integration of dual channel timing formatter system for high speed memory test equipment,” in
(2012).

Domestic Conference Presentations

- [1] 임진수, 김성근, 최우영, “65-nm 표준 CMOS 공정을 사용한 25-Gb/s 광 통신용 송신기 회로 설계, 2014년 SoC 춘계학술대회, May 2014, 서울.
- [2] 김성근, 최우영, “MASH 델타 시그마 모듈레이터의 스퍼 제거에 관한 기술 연구,” *학술대회*, Apr. 2011, 충북.

Patents

- [1] **Sung-Geun Kim**, and Woo-Young Choi, “Serializer and Data Transmitter Comprising the Same,” , Patent No. 9685978, June. 20, 2017.
- [2] **Sung-Geun Kim**, and Woo-Young Choi, “Voltage Controlled Oscillator and Phase Locked Loop Comprising The Same,” , Patent No. 10-1704711, Feb. 02, 2017.
- [3] **Sung-Geun Kim**, and Woo-Young Choi, “Voltage Controlled Oscillator and Phase Locked Loop Comprising The Same,” , Application No. 15/376,346, Dec. 12, 2016.
- [4] **Sung-Geun Kim**, and Woo-Young Choi, “Serializer and Data Transmitter Comprising the Same,” , Application No. 2015109189437, Dec. 15, 2015.
- [5] **Sung-Geun Kim**, and Woo-Young Choi, “Serializer and Data Transmitter Comprising the Same,” , Patent No. 10-1543704, Aug. 05, 2015.